

**COLTON
TABLET PRESS REPLACEMENT PARTS LIST**

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TABLET PRESS REPLACEMENT PARTS LIST

COLTON 204

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
C16-139	216-139	PUNCH ADJUSTING SCREW	204

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
C16-51/S	216-51	EJECTION CAM - STEEL	204
C16-51/B	216-51	EJECTION CAM - BRONZE	204
C16-136	216-136	PUNCH REMOVAL PLUG	204

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C16-96	216-196	FEED FRAME	204
C16-96/A	N/A	FEED FRAME - ALUMINUM	204
C-25	216-125	SCRAPER BLADE	204
C-27	216-127	TABLET TAKE-OFF	204
C-124	216-124	GUIDE ARM	204
C16-126	216-126	GUIDE PIN	204
C16-147	216-147	SHOULDER SCREW - FEED SHOE	204

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	204
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	204
C16-13	216-213	UPPER ROLL PIN	204
C-35	216-35D	LOWER ROLL PIN	204
C16-4	216-24	EYE BOLT PIN	204

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	204

COLTON TABLET PRESS REPLACEMENT PARTS LIST

COLTON 216

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
C16-139	216-139	PUNCH ADJUSTING SCREW	216

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
C16-51/B	216-51	EJECTION CAM - BRONZE	216
C16-51/S	216-51	EJECTION CAM - STEEL	216
C16-136	216-136	PUNCH REMOVAL PLUG	216

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C16-96	216-196	FEED FRAME	216
C16-96/A	N/A	FEED FRAME - ALUMINUM	216
C-25	216-125	SCRAPER BLADE	216
C-27	216-127	TABLET TAKE-OFF	216
C-124	216-124	GUIDE ARM	216
C16-126	216-126	GUIDE PIN	216
C16-147	216-147	SHOULDER SCREW - FEED SHOE	216

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	216
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	216
C16-13	216-213	UPPER ROLL PIN	216
C-35	216-35D	LOWER ROLL PIN	216
C16-4	216-24	EYE BOLT PIN	216

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C16-42	N/A	DRIVING RING	216
C16-97	216-97	DRIVING PLATE	216
C16-01	N/A	ROLLER FOR FINGERS - CLUTCH	216
C16-31	216-31	VERTICAL DRIVE BUSHING	216

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C16-95	216-95	OIL SEAL - FLYWHEEL.	216

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	216
C16-106	216-106	LOCK WASHER - DRIVE SHAFT	216

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TABLET PRESS REPLACEMENT PARTS LIST

COLTON 227

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C41-53/F	227-154	FEED FRAME - 2PT MTG FRONT	227
C41-53/R	227-154	FEED FRAME - 2PT MTG REAR	227
C41-91/F	227-191	FEED FRAME - 3PT MTG FRONT	227
C41-91/R	227-191	FEED FRAME - 3PT MTG REAR	227
C41-107	249-107	TABLET TAKE-OFF - FRONT	227
C41-105	249-105	TABLET TAKE-OFF - REAR	227

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	227
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	227
C41-16	241-16B	PRESSURE ROLL BUSHING / LARGE /1.75" O.D.	227
C41-35C	227-35C	UPPER PRESSURE ROLL PIN	227
C-35	216-35D	LOWER ROLL PIN	227

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-108	N/A	LINK BEARING	227

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	227

COLTON TABLET PRESS REPLACEMENT PARTS LIST

COLTON 233

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C41-53/F	227-154	FEED FRAME - 2PT MTG FRONT	233
C41-53/R	227-154	FEED FRAME - 2PT MTG REAR	233
C41-91/F	227-191	FEED FRAME - 3PT MTG FRONT	233
C41-91/R	227-191	FEED FRAME - 3PT MTG REAR	233
C41-107	249-107	TABLET TAKE-OFF - FRONT	233
C41-105	249-105	TABLET TAKE-OFF - REAR	233
C-46	249-106	GUIDE ARM	233

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	233
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	233
C41-16	241-16B	PRESSURE ROLL BUSHING / LARGE / 1.75" O.D.	233
C41-35C	227-35C	UPPER PRESSURE ROLL PIN	233
C-35	216-35D	LOWER ROLL PIN	233
C-124	216-124	GUIDE ARM	233

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-108	N/A	LINK BEARING	233

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	233

COLTON TABLET PRESS REPLACEMENT PARTS LIST

COLTON 240

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-PBB1	N/A	SEALED PILLOW BEARING	240

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-135A	240-135A	UPPER PRESSURE ROLL	240
C-22	240-22	LOWER PRESSURE ROLL	240

TURRETS

PART#	REF#	DESCRIPTION	MODEL
C40-16T	N/A	16 STATION TURRET	240

COLTON

TABLET PRESS REPLACEMENT PARTS LIST

COLTON 241

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C41-53/F	227-154	FEED FRAME - 2PT MTG FRONT	241
C41-53/R	227-154	FEED FRAME - 2PT MTG REAR	241
C41-91/F	227-191	FEED FRAME - 3PT MTG FRONT	241
C41-91/R	227-191	FEED FRAME - 3PT MTG REAR	241
C41-107	249-107	TABLET TAKE-OFF - FRONT	241
C41-105	249-105	TABLET TAKE-OFF - REAR	241

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	241
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	241
C41-16	241-16B	PRESSURE ROLL BUSHING / LARGE / 1.75" O.D.	241
C41-35C	227-35C	UPPER PRESSURE ROLL PIN	241
C-35	216-35D	LOWER ROLL PIN	241

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-108	N/A	LINK BEARING	241

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	241

COLTON

TABLET PRESS REPLACEMENT PARTS LIST

COLTON 247

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C41-53/F	227-154	FEED FRAME - 2PT MTG FRONT	247
C41-53/R	227-154	FEED FRAME - 2PT MTG REAR	247
C41-91/F	227-191	FEED FRAME - 3PT MTG FRONT	247
C41-91/R	227-191	FEED FRAME - 3PT MTG REAR	247
C41-107	249-107	TABLET TAKE-OFF - FRONT	247
C41-105	249-105	TABLET TAKE-OFF - REAR	247

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	247
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	247
C41-16	241-16B	PRESSURE ROLL BUSHING / LARGE / 1.75" O.D.	247
C41-35C	227-35C	UPPER PRESSURE ROLL PIN	247
C-35	216-35D	LOWER ROLL PIN	247

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-108	N/A	LINK BEARING	247

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	247

COLTON

TABLET PRESS REPLACEMENT PARTS LIST

COLTON 249

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C41-53/F	227-154	FEED FRAME - 2PT MTG FRONT	249
C41-53/R	227-154	FEED FRAME - 2PT MTG REAR	249
C41-91/F	227-191	FEED FRAME - 3PT MTG FRONT	249
C41-91/R	227-191	FEED FRAME - 3PT MTG REAR	249
C41-107	249-107	TABLET TAKE-OFF - FRONT	249
C41-105	249-105	TABLET TAKE-OFF - REAR	249

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-69	216-69	UPPER OR LOWER PRESSURE ROLL WITH BUSHING	249
C-01	216-101	PRESSURE ROLL BUSHING / 1.5" O.D.	249
C41-16	241-16B	PRESSURE ROLL BUSHING / LARGE / 1.75" O.D.	249
C41-35C	227-35C	UPPER PRESSURE ROLL PIN	249
C-35	216-35D	LOWER ROLL PIN	249

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-108	N/A	LINK BEARING	249

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	216-169	DIE LOCK SCREW	249

COLTON TABLET PRESS REPLACEMENT PARTS LIST

COLTON 250

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-PBB1	N/A	SEALED PILLOW BEARING	250

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C-135A	240-135A	UPPER PRESSURE ROLL	250
C-22	240-22	LOWER PRESSURE ROLL	250
C50-FP	N/A	FULCRUM PIN	250
C50-LRP	N/A	LOWER ROLL PIN	250
C50-PLP	N/A	PRESSURE LEVER PIN	250

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TABLET PRESS REPLACEMENT PARTS LIST

COLTON 250

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
C60-2/S	260-304	EJECTION CAM - STEEL	260
C60-2/B	260-304	EJECTION CAM - BRONZE	260
C60-164	260-164	LOWER PULL DOWN CAM 5/8" FILL	260
C60-83	260-83	EJECTION CAM - STEEL - 1 3/8" FILL	260
C60-165	260-165	LOWER PUNCH TRACK	260
C60-165-1	N/A	LOWER PUNCH TRACK INSERT 5/8" FILL	260

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
C60-77/F	260-77	FEED FRAME - FRONT	260
C60-77/R	260-77	FEED FRAME - REAR	260
C60-31	260-31	SCRAPER BLADE - FRONT	260
C60-32	260-32	SCRAPER BLADE - REAR	260
C60-34	260-34	TABLET TAKE-OFF - FRONT	260
C60-33	260-33	TABLET TAKE-OFF - REAR	260

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
C60-43	260-43	UPPER ROLL PIN	260
C60-43/B		BUSH IN ROLL	260
C60-42	N/A	PRESSURE ROLL	260

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
C60-70S	260-70	DIE LOCK SCREW - 5/8" THREAD	260
C60-70L	260-70	DIE LOCK SCREW - 7/8" THREAD LARGE. DIA.	260