

**KIKUSUI  
TABLET PRESS REPLACEMENT PARTS LIST**

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# KIKUSUI

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### KIKUSUI GEMINI

#### UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KG-17	G-17	EJECTOR CAM	GEMINI

#### LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K-G-28-4	G-28-4	DOWN GUIDE ( FILL CAM ) 4-11 MM TSM B	NEW GEMINI 855
K-G-29-4	G-29-4	DOWN GUIDE ( FILL CAM ) 9-16 MM TSM B	NEW GEMINI 855

#### PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
KG-2F	AF-2	FEEDER PAN ('D' TOOLING)	GEMINI
KG-2FWST	N/A	WEAR STRIP SET	GEMINI
KG-3F	AF-3	FEEDER PAN ('B' TOOLING)	GEMINI
KG-3F/1	AF-3	FEEDER PAN ('B' TOOLING) - MODIFIED 11MM SLOT	GEMINI
KG-3F-1	AF-3	SPRING HOUSING - FEEDER PAN ('B' TOOLING)	GEMINI
KG-3F-2	AF-3	SPRING RETAINER - FEEDER PAN ('B' TOOLING)	GEMINI
KG-3F-3	AF-3	SPRING - FEEDER PAN ('B' TOOLING)	GEMINI
KG-3F-4	AF-3	EXIT PLATE - FEEDER PAN ('B' TOOLING)	GEMINI
KG-3FWST	N/A	WEAR STRIP SET	GEMINI
KG-1J	J-01	OPEN FEED FRAME	GEMINI
KG-01	N/A	INSERT FOR FEED FRAME	GEMINI
KG-02	N/A	INSERT FOR FEED FRAME	GEMINI
KG-45	R-45	L.H. THICKNESS CONTROL BRACKET	GEMINI
KG-46	R-46	R.H. THICKNESS CONTROL BRACKET	GEMINI
KG-1G	R-1	THICKNESS CONTROL WORM	GEMINI
KG-26	R-26	THICKNESS CONTROL SHAFT	GEMINI
KG-38	R-38	BRONZE WORM	GEMINI
KG-20	R-20	MAIN WORM WHEEL ADJUST	GEMINI
KG-1-4	1-4	VOLUME RAIL - BRONZE	GEMINI
G-45	N/A	TABLET OUTLET RAIL	GEMINI
KG-3	G-3	GUIDE RAIL	GEMINI
K-014-G-03	014-G-03	UPPER PUNCH GUIDE RAIL (FRONT)	GEMINI
K-014-G-05	014-G-05	DIE SET RAIL	GEMINI

#### DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KG-1L	MCL-1	CLUTCH RETAINING RING	GEMINI

#### TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-11	D37-3	DIE LOCK SCREW	GEMINI
K-75N		PUNCH GUIDE SEAL 'B' TOOLING	GEMINI

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**KIKUSUI GEMINI**

TURRETS

<b>PART#</b>	<b>REF#</b>	<b>DESCRIPTION</b>	<b>MODEL</b>
KG-55T	N/A	55 STATION TURRET	GEMINI

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### KIKUSUI LIBRA

#### UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K-R6	014-R-006	UPPER/LOWER PRE-MAIN ROLL SHAFT	LIBRA

#### LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KL-1F/WST		WEAR STRIP SET	LIBRA
KL-23		EJECTION CAM	LIBRA
KL-23	G-7	EJECTION CAM	LIBRA

#### PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
KL-1F40	AF1-01040	FEEDER FRAME UPPER SECTION - 1 PIECE	LIBRA
KL-1F40/2		FEEDER FRAME UPPER SECTION - 2 PIECE	LIBRA
KL-1F	AF-1	FEEDER PAN	LIBRA
KL-1F-WS	AF-1	FEEDER PAN -WIDE STRIP	LIBRA
KL-1F/1	AF-1	FEEDER PAN - STAINLESS	LIBRA
KL-1FWS	N/A	WEAR STRIP SET	LIBRA
KL-1FWSWST	N/A	WEAR STRIP SET - WIDE STRIP	LIBRA
K-75N		PUNCH GUIDE SEAL 'B' TOOLING	LIBRA
KL-J010	JJ101010	FEED FRAME - WITH WEAR STRIP	LIBRA
KL-J010/WST	N/A	WEAR STRIP - FEEDER PAN	LIBRA
KL-17	G-17	DISCHARGE RAIL	LIBRA
KL-42	AF-42	DRIVE SHAFT	LIBRA
KL-1F/2		* MODIFIED FEEDER PAN WITH 11MM SLOT	LIBRA
K-W20	OA-W-20	TABLET KNOCK-OFF	LIBRA

#### PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
K-R6	R6	UPPER/LOWER PRE-MAIN ROLL SHAFT	LIBRA
K-R7	R7	LOWER MAIN COMPRESSION ROLL SHAFT	LIBRA
K-R8	R8	LOWER PRE-COMPRESSION SHAFT	LIBRA
K-R55	R55	UPPER PRE-COMPRESSION. SHAFT	LIBRA
K-AW1	AW1	ECCENTRIC SHAFT	LIBRA

#### TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-11	D37-3	DIE LOCK SCREW	LIBRA

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### KIKUSUI LIBRA

#### TURRETS

<b>PART#</b>	<b>REF#</b>	<b>DESCRIPTION</b>	<b>MODEL</b>
KL-36T	N/A	36 STATION TURRET - OLD STYLE (KEYED ON MOUNT)	LIBRA
KL-36T/1	N/A	36 STATION TURRET - NEW STYLE (BOLT ON MOUNT)	LIBRA
KL2-45T	N/A	45 STATION TURRET - NEW STYLE	LIBRA
KL2-45T_U-SP		45 STATION TURRET - NEW STYLE - UPPER SEAL PLATE	LIBRA
KL2-45T_L-SP		45 STATION TURRET - NEW STYLE - LOWER SEAL PLATE	LIBRA

# KIKUSUI TABLET PRESS REPLACEMENT PARTS LIST

## KIKUSUI HERCULES

### CAMS

<b>PART#</b>	<b>REF#</b>	<b>DESCRIPTION</b>	<b>MODEL</b>
K-34	Q-34	LOWER PUNCH SAFETY RAIL	HERCULES
K-G-10	G-10	UPPER RAISING CAM - TSM 'D'	HERCULES
K-G-50	G-50	FILL CAM 4-16MM - TSM 'D'	ALL HERCULES

### PRODUCT CONTROL

<b>PART#</b>	<b>REF#</b>	<b>DESCRIPTION</b>	<b>MODEL</b>
KH-20	N/A	DISCHARGE RAIL	HERCULES