

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

TABLE OF CONTENTS

KILIAN T100	3
PRESSURE ROLLS & COMPONENTS	3
LOWER CAM TRACKS	3
KILIAN T300	3
PRESSURE ROLLS & COMPONENTS	3
LOWER CAM TRACKS	3
KILIAN T400	4
UPPER CAM TRACKS	4
LOWER CAM TRACKS	4
PRODUCT CONTROL	4
PRESSURE ROLLS & COMPONENTS	4
TURRET HARDWARE	4
TURRETS	4
KILIAN RTS	5-6
UPPER CAM TRACKS	5
LOWER CAM TRACKS	5
PRESSURE ROLLS & COMPONENTS	5
DRIVE COMPONENTS	5
TURRET HARDWARE	5
TURRETS	6
KILIAN E150	7
UPPER CAM TRACKS	7
LOWER CAM TRACKS	7
PRESSURE ROLLS & COMPONENTS	7
TURRET HARDWARE	7
TURRETS	7
KILIAN KTS1000	8
PRESSURE ROLLS & COMPONENTS	8
KILIAN KTS700	8
PRESSURE ROLLS & COMPONENTS	8
KILIAN KTS300	8
PRESSURE ROLLS & COMPONENTS	8

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

TABLE OF CONTENTS

KILIAN LX	8
PRESSURE ROLLS & COMPONENTS	8
KILIAN TX	9-11
UPPER CAM TRACKS	9
LOWER CAM TRACKS	9
PRODUCT CONTROL.....	9-10
DRIVE COMPONENTS	10
PRESSURE ROLLS & COMPONENTS	10-11
TURRET HARDWARE.....	11
TURRETS	11
KILIAN RX	12
UPPER CAM TRACKS	12
LOWER CAM TRACKS	12
PRESSURE ROLLS & COMPONENTS	12
TURRET HARDWARE.....	12
KILIAN NRD	13
LOWER CAM TRACKS	13
KILIAN RUD	13
UPPER CAM TRACKS	13
LOWER CAM TRACKS	13
TURRET HARDWARE.....	13
KILIAN S250	14
PRODUCT CONTROL.....	14
PRESSURE ROLLS & COMPONENTS	14
LOWER CAM TRACKS	14
KILIAN KXL400	15
PRODUCT CONTROL.....	15
KILIAN SYNTHESIS 500	16
TURRET HARDWARE.....	16

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN T100

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-956	10190956	MAIN PRESSURE ROLLER	T100

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-164/2	171164	LOWERING CAM SEGMENT	T100
KI-188	171188	LOWERING CAM	T100

KILIAN T300

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-705/1	125705	MAIN PRESSURE ROLLER - LATE MODEL	T300

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-962	10219962	FILL CAM 20MM TSM B	T-300
KI-660	153660	LOWER CAM TRACK 0.5 - 8MM FILL IPT-B	T-300
KI-661	153661	LOWER CAM TRACK 4.5 - 12MM FILL IPT-B	T-300
KI-662	153662	LOWER CAM TRACK 8.5 - 16MM FILL-IPT-B	T-300

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN T400

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K4-214	140214	DOSING CAM	T400

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K4-217/A		EJECTION CAM INSERT	T400

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
K4-167	N/A	FEED FRAME INSERT	T400

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-705	125705	MAIN PRESSURE ROLLER	T400
KI-705/1	125705	MAIN PRESSURE ROLLER - LATE MODEL	T400
K15-C2200	C2200	MAIN PRESSURE ROLLER BEARING	T400
K4-543		COMPRESSION ROLLER (MINUS HARDWARE)	T400
KI-286	183286	PRECOMPRESSION ROLLER	T400

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-15	108164	DIE LOCK SCREW	T400
KI-416	126416	PUNCH GUIDE SEAL "D-TYPE" (UNKEYED)	T400
KI-418	126418	PUNCH GUIDE SEAL "B-TYPE" (UNKEYED)	T400
KI-419	126419	PUNCH GUIDE SEAL "B-TYPE" (KEYED)	T400
KI-418/1	N/A	PUNCH GUIDE SEAL - DOUBLE LIP	T400

TURRETS

PART#	REF#	DESCRIPTION	MODEL
K4-67T	N/A	67 STATION TURRET	T400

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN RTS

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K14-406	137406	MAIN UPPER CAM TRACK (EU-D)	RTS
K14-448	137448	MAIN UPPER PUNCH OVERLOAD FLIGHT CAM (EU-D)	RTS

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-G203/1	N/A	MOTOR PULLEY BEARING	RTS
K14-308/8	107308/8	EJECTION PLATE	RTS
K14-309/3		EJECTION PLATE - NOTCHED	RTS
K14-847	108847	EJECTION CAM GUIDE	RTS
KI-831	108831	CATCH RAIL IPT 'B' - EJECTION	RTS
KI-831/1		CATCH RAIL EU 'B' - EJECTION	RTS
KI-847	108847	CATCH RAIL IPT 'D' - EJECTION	RTS
KI-847/1		CATCH RAIL EU 'D' - EJECTION	RTS
K14-517	130517/EUD	PULL DOWN CAM - EU -'D'	RTS
K14-517/1	N/A	PULL DOWN CAM - MODIFIED	RTS
K14-519	N/A	20MM FILL CAM - OUTER	RTS
K14-519/1		PULL DOWN CAM-OUTER-MODIFIED	RTS
K14-520	N/A	20MM FILL CAM - INNER	RTS
K14-520/1		PULL DOWN CAM-INNER-MODIFIED	RTS
KI-924	10110924	PRE COMPRESSION CAM	RTS
KI-418/1	N/A	PUNCH GUIDE SEAL - DOUBLE LIP	RTS
KI-417	N/A	PUNCH GUIDE SEAL - KEYED	RTS
KI-448		PUSH DOWN RAIL	RTS

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-054	109054	UPPER OR LOWER PRESSURE ROLLER	RTS
KI-233	10108233	PRE COMPRESSION ROLL	RTS
KI-248	N/A	BEARING FOR ECCENTRIC ROLL SHAFT	RTS

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-051	15030051	SPRING FOR BRAKE LEVER PIN	TX

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
KI-416	126416	PUNCH GUIDE SEAL "D-TYPE" (UNKEYED)	RTS
KI-418	126418	PUNCH GUIDE SEAL "B-TYPE" (UNKEYED)	RTS
KI-419	126419	PUNCH GUIDE SEAL "B-TYPE" (KEYED)	RTS
DL-15	108164	DIE LOCK SCREW - SERIES 16A,21,23,26,26A,32A	RTS

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN RTS

TURRETS

PART#	REF#	DESCRIPTION	MODEL
K14-21T	N/A	21 STATION TURRET	RTS
K14-16T	N/A	16 STAYION TURRET	RTS

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN E150

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K14-406	137406	MAIN UPPER CAM TRACK (EU-D)	E150
K14-448	137448	MAIN UPPER PUNCH OVERLOAD FLIGHT CAM (EU-D)	E150

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-G203/1	N/A	MOTOR PULLEY BEARING	E150
K14-308/8	107308/8	EJECTION PLATE	E150
K14-309/3		EJECTION PLATE - NOTCHED	E150
KI-831	108831	CATCH RAIL IPT 'B' - EJECTION	E150
KI-831/1		CATCH RAIL EU 'B' - EJECTION	E150
KI-847	108847	CATCH RAIL IPT 'D' - EJECTION	E150
KI-847/1		CATCH RAIL EU 'D' - EJECTION	E150
K14-517	130517/EUD	PULL DOWN CAM - EU 'D'	E150
K14-517/1	N/A	PULL DOWN CAM - MODIFIED	E150
K14-519	N/A	20MM FILL CAM - OUTER	E150
K14-519/1		PULL DOWN CAM-OUTER-MODIFIED	E150
K14-520	N/A	20MM FILL CAM - INNER	E150
K14-520/1		PULL DOWN CAM-INNER-MODIFIED	E150
KI-924	10110924	PRE COMPRESSION CAM	E150
KI-418/1	N/A	PUNCH GUIDE SEAL - DOUBLE LIP	E150
KI-417	N/A	PUNCH GUIDE SEAL - KEYED	E150
KI-448		PUSH DOWN RAIL	E150

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-054	109054	UPPER OR LOWER PRESSURE ROLLER	E150
KI-233	10108233	PRE COMPRESSION ROLL	E150
KI-248	N/A	BEARING FOR ECCENTRIC ROLL SHAFT	E150

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
KI-416	126416	PUNCH GUIDE SEAL "D-TYPE" (UNKEYED)	E150
KI-418	126418	PUNCH GUIDE SEAL "B-TYPE" (UNKEYED)	E150
KI-419	126419	PUNCH GUIDE SEAL "B-TYPE" (KEYED)	E150
DL-15	108164	DIE LOCK SCREW	E150

TURRETS

PART#	REF#	DESCRIPTION	MODEL
K14-21T	N/A	21 STATION TURRET	E150

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN KTS1000

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-611	10211611	PRESSURE ROLLER	KTS1000
KI-566	10233566	PRESSURE ROLLER EU 'B'	KTS1000
KI-247	10215247	PRECOMPRESSION ROLLER	KTS1000

KILIAN KTS700

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-236	10242236	PRESSURE ROLLER	KTS700

KILIAN KTS300

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-775	10223775	PRESSURE ROLLER	KTS300

KILIAN LX

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-054	109054	UPPER OR LOWER PRESSURE ROLLER	LX

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN TX

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K15-B1011	TXB1-001	EXTENSION PIECE	TX
K15-B6001	TXB6-001	DOSING CAM CARRIER	TX
K15-B6010	TXB6-010	DOSING CAM	TX
K15-B1016	TXB1-016	INTERMEDIATE CAM	TX
K15-B1014	TXB1-014	LINK TRACK	TX
K15-B1017	TXB1-017	TRANSFER CAM	TX
K15-F003	TXF-003	DOSING CONTROL TRACK - U.S. 'B' TOOLING	TX
KI-830	108830	DOSING CAM SAFETY RAIL - U.S. 'B' TOOLING	TX
K15-F002	TXF-002	UPPER CAM TRACK - U.S. 'B' TOOLING	TX
K15-F17002	TXF-17002	UPPER CAM TRACK - BRONZE	TX
K15-F001/1	TXF-001/1	UPPER CAM CARRIER SEAL	TX

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-931	108931	EJECTION CAM 'B' TOOLING	TX
KI-831	108831	CATCH RAIL IPT 'B' - EJECTION	TX
KI-831/1		CATCH RAIL EU 'B' - EJECTION	TX
KI-847	108847	CATCH RAIL IPT 'D' - EJECTION	TX
KI-847/1		CATCH RAIL EU 'D' - EJECTION	TX
K15-S21001/EU	TX-S21-001	LOWER CAM TRACK EU 'B' 0.5-8MM	TX
K15-S21001	TX-S21-001	LOWER CAM TRACK IPT 'B' 0.5-8MM	TX
KI-712	130712	LOWER CAM TRACK IPT 'B' 4.5-12MM	TX
KI-716	130716	LOWER CAM TRACK EU 'D' 4.5-12MM	TX
KI-040	TXF-006	EJECTION CAM SAFETY RAIL US"B" TOOLING	TX
KI-713	130713	LOWER CAM TRACK IPT 'B' 8.5-16MM	TX
KI-099	145099	LOWER CAM TRACK EU 'B' 12.5-20MM	TX
KI-660	153660	LOWER CAM TRACK 0.5 - 8MM FILL IPT-B	T-300
KI-661	153661	LOWER CAM TRACK 4.5 - 12MM FILL IPT-B	T-300
KI-662	153662	LOWER CAM TRACK 8.5 - 16MM FILL-IPT-B	T-300
KI-099-1		LOWER CAM TRACK TSM 'B' 12.5-20MM	TX

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
K15-B1001	TXB10-001	TABLET TAKE-OFF	TX
KI-C001	TX FIIC-001	FILL SHOE HOUSING	TX
KI-C002	TX FIIC-002	HOUSING LID	TX
KI-C003	TX FIIC-003	LOWER GEAR HOUSING	TX
KI-C004	TX FIIC-004	UPPER GEAR HOUSING	TX
KI-C020	TXFIIC-020	DRIVE SHAFT -LONG	TX
KI-C021	TXFIIC-021	DRIVE SHAFT -SHORT	TX
KI-C024	TXFIIC-024	VERTICAL SHAFT	TX
KI-C027	TXFIIC-027	COUPLING	TX
KI-C028	TXFIIC-028	LOWER ADJUSTER	TX
KI-C029	TXFIIC-029	LEVEL ADJUSTER	TX
KI-C030	TXFIIC-030	BEARING HOUSING	TX
KI-C076	TXFIIC-076	BUSHING - FEEDER ASSEMBLY	TX

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN TX

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
K15-C442	TXFIIC-442	SCRAPER	TX
K15-C440	TXFIIC-440	COVERING SEGMENT (TAIL OVER DIE) - SERIES 32014	TX
KI-C009	TXFII-C009	SCRAPER RAIL (FROM SERIES 32010)	TX
KI-C052	TXFIIC-052	SMALL AGITATOR, SERIES 32	TX
KI-C051	TXFIIC-051	LARGE AGITATOR, SERIES 32	TX
KI-G203/1	N/A	MOTOR PULLEY BEARING	TX
KI-C030/1	N/A	SEAL FOR BEARING HOUSING	TX
KI-C071	TX-FIIC-071	FILL SHOE BEARING	TX
KI-NRDD81	NRD-D81	TILT LEVER AT LOWER PUNCH BODY	TX
KI-C025	TX-FIIC-025	FEEDER GEAR	TX
KI-418/1	N/A	PUNCH GUIDE SEAL - DOUBLE LIP	TX
KI-C070		SEALING RING FOR FEEDER DRIVE SHAFT SERIES 32	TX
KI-C023	TX-FIIC-023	FEEDER GEAR	TX

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
K15-G2200	TXG2-200	DRIVE PULLEY BEARING	TX
KI-051	15030051	SPRING FOR BRAKE LEVER PIN	TX

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-705/1	125705	MAIN PRESSURE ROLLER LATE MODEL	TX
K15-C2002	TXC2-002	UPPER ECCENTRIC ROLL PIN	TX
KI-447	N/A	PRESSURE ROLL	TX
KI-447-1	N/A	PRESSURE ROLL W/BEARINGS (2)	TX
K15-B2002	TXB2-002	LOWER ECCENTRIC ROLL PIN	TX
KI-369		ECCENTRIC BOLT - UPPER PRECOMP - EARLY MODEL	TX
KI-369/1	144369	ECCENTRIC BOLT - UPPER PRECOMP - LATE MODEL (HEX)	TX
K15-B5002	TXB5-002	LOWER PRECOMPRESSION PIN	TX
KI-003	TXB2-003	THRUST WASHER	TX
KI-588	144558	LOWER ROLL PIN BUSH	TX
K15-C2009	TXC2-009	OUTER STOP RING	TX
K15-B5202	TXB5-202	LOWER PRECOMP CYLINDER SEAL	TX
K15-B5203	TXB5-203	PRECOMPRESSION ROLL BEARING	TX
K15-C1202	TXC1-202	NEEDLE BEARING FOR UPPER ROLL PIN	TX
K15-C2007	TXC2-007	THRUST BEARING WASHER - CUSTOM	TX
K15-C2208	TXC2-208	THRUST BEARING	TX
K15-C5212	TXC5-212	UPPER PRE-COMP. ROLL PIN BEARING	TX
K15-C5213	TXC5-213	UPPER PRE-COMP. ROLL PIN NEEDLE BEARING	TX
K15-C5215	TXC5-215	UPPER PRECOMP. ROLL PIN SEAL	TX
K15-C5216	TXC5-216	UPPER PRECOMPRESSION ROLL SEAL	TX
K15-0022	TX-FII0-022	DRIVE GEAR	TX
K15-C1203	TXC1-203	NEEDLE BEARING	TX
KI-233	10108233	PRE COMPRESSION ROLL	TX
K15-C2200	TXC2-200	PRESSURE ROLL BEARING	TX
K15-C2207	TXC2-207	THRUST BEARING WASHER	TX

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN TX

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
K15-F001/1	TXF-001/1	UPPER CAM CARRIER SEAL	TX
K15-H1001/2	TXH1-001/2	PRESSURE CYLINDER BUSHING	TX
K15-C1200	TXC1-200	UPPER YOKE SPINDLE BEARING	TX

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
KI-888	108888	MAIN SPINDLE	TX
KI-416	126416	PUNCH GUIDE SEAL "D-TYPE" (UNKEYED)	TX
KI-418	126418	PUNCH GUIDE SEAL "B-TYPE" (UNKEYED)	TX
KI-419	126419	PUNCH GUIDE SEAL "B-TYPE" (KEYED)	TX
K15-D81	NRD-D81	TILT LEVER-LOWER PUNCH BODY, SERIES 21, 21D, 25, 30, 30A	TX
KI-RXE0210	RXED2-10	BRAKE PIN AT LOWER PUNCH BODY	TX
DL-115	102115	DIE LOCK SCREW	TX
DL-109	102109	DIE LOCK SCREW	TX
KI-129	N/A	PUNCH BUSHING	TX

TURRETS

PART#	REF#	DESCRIPTION	MODEL
K15-21T	N/A	21 STATION TURRET	TX
K15-26T	N/A	26 STATION TURRET	TX
K15-32T	N/A	32 STATION TURRET	TX
K15-40T	N/A	40 STATION TURRET	TX

KILIAN

TABLET PRESS REPLACEMENT PARTS LIST

KILIAN RX

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
K11-861	RX169861	UPPER RAISING CAM	RX
KI-875	169875/1	RAISING CAM	RX
K11-862	RX169862	DWELL CAM	RX
K11-863	RX169863	UPPER LOWERING CAM	RX

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-459/6	108459/6	EJECTION CAM	RX
KI-685	157685	LOWER CAM TRACK 8.5 - 16MM FILL CAM IPT-D	RX
KI-784	130784	LOWER CAM TRACK 0.5 - 8MM FILL CAM IPT-B	RX
KI-785	130785	LOWER CAM TRACK 4.5 -12MM FILL CAM IPT-B	RX
KI-786	130786	LOWER CAM TRACK 8.5 -16MM FILL CAM IPT-B	RX
KI-229	108229	DOSING CAM	RX
KI-343	108343	CATCH RAIL IPT-B	RX
KI-348	108348	CONTROL CAM IPT-B	RX
KI-577	157577	CONTROL CAM IPT-D	RX
KI-009	119009	SAFETY CAM IPT-B	RX

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-705/1	125705	MAIN PRESSURE ROLLER - LATE MODEL	RX
KI-588	144588	LOWER ROLL PIN BUSH	RX
KI-003	RXC2-031	THRUST WASHER	RX
KI-233	10108233	PRE COMPRESSION ROLL	RX

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
KI-RXE0210	RXED2-10	BRAKE PIN AT LOWER PUNCH BODY	RX

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN NRD

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KNR-4		PIVOT PLATE	NRD
KNR-715	7-15/39-14	PULL DOWN CAM	NRD
KNR-1		EJECTION CAM	NRD
KNR-2		WEAR PLATE	NRD
KNR-3		EJECTION RAMP	NRD

KILIAN RUD

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-600		UPPER LOWERING ROOF CAM	RUD

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-512	35503512 E17	INNER FILL CAM	RUD
KI-612	35503612 E18	OUTER FILL CAM	RUD

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-592	10111592	DIE LOCK	RUD

KILIAN TABLET PRESS REPLACEMENT PARTS LIST

KILIAN S250

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
KI-536	107536	SIGHT GLASS	S-250

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
KI-705/1	125705	MAIN PRESSURE ROLLER - LATE MODEL	S-250

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
KI-962	10219962	FILL CAM 20MM TSM B	S-250
KI-975	10195975	WEAR PLATE	S-250

KILIAN
TABLET PRESS REPLACEMENT PARTS LIST

KILIAN KXL400

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
K17-087	7690087	SCRAPER BLADE	KXL400

**KILIAN
TABLET PRESS REPLACEMENT PARTS LIST**

KILIAN SYNTHESIS 500

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
KI-193	N/A	PUNCH SCRAPER SEAL	SYN-500