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STOKES B2 (512)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB1-021	C-220-021-4	UPPER CAM BODY	B2
SB1-74	A-200-174-2	UPPER CAM TAKE-OUT PLATE	B2
SB1-021/AFR	N/A	ANTI FLIGHT RAIL	B2
SB1-93	C-220-093-4	UPPER RAISING CAM	B2
SB1-802	B-232-802-3	UPPER LOWERING CAM	B2

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB1-2/B	B-220-099-7	EJECTION CAM (BRONZE)	B2
SB1-2/S	B-220-099-7	EJECTION CAM (STEEL)	B2
SB1-84	C-220-84-1	LOWER CAM TRACK PULL-DOWN - SHORT	B2
SB1-84/B		LOWER CAM TRACK PULL-DOWN - BRONZE	B2
SB1-176	A-200-176-1	PUNCH ADJUSTING SCREW	B2
SB1-43	C-261-843-1	LOWER CAM TRACK PULL-DOWN - LONG	B2
SB1-757	B-291-757-1	PUNCH TRANSFER PLATE	B2
SB1-171	B-200-171-9	ADJUSTER GUIDE RING	B2

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-3	WEIGHT ADJUSTER WHEEL	B2
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	B2
S-184	B-200-184-1	WEIGHT ADJUSTER SCREW	B2
S-204	A-200-204-1	WEIGHT/PRESSURE ADJ. WHEEL SPRING	B2
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	B2
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	B2
S-569	A-200-569-1	WEIGHT ADJUSTER STOP	B2
SB1-76	B-220-076-1	WEIGHT ADJUSTING CAM	B2

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	B2
S-10/1		NUT - FEED FRAME LEVELING SCREW	B2
S-22	A-200-222-1	FEED FRAME LOCK SCREW 2 POINT	B2
S-51	A-213-851-1	FEED FRAME STUD NUT 2 POINT - OPEN	B2
S-78	A-200-578-1	FEED FRAME STUD 2 POINT - OPEN	B2
SB-47	A-260-147-1	FEED FRAME STUD 3 POINT	B2
SB-47/1	N/A	HOLD DOWN STUD	B2
SB-47/2	N/A	KNOB - HOLD DOWN STUD	B2
SB1-23	A-200-223-1	FEED FRAME SCREW	B2
SB-23		ADJUSTABLE GRID	B2
SB1-57	C-220-057-1	FEED FRAME	B2
SB1-57/A	C-220-157-1A	FEED FRAME - ALUMINUM	B2

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STOKES B2 (512)

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
SB1-57/N	C-220-157-1	FEED FRAME - NICKEL PLATED	B2
SB1-67	D-293-367-002	FEED FRAME 3 PT PIN GRID	B2
SB1-78	A-217-8-1	TABLET TAKE-OFF	B2
SB1-78/1	N/A	TABLET TAKE-OFF - NYLON	B2
SB1-79	A-200-179-1	SCRAPER BLADE	B2
SB1-79/1	N/A	SCRAPER BLADE - NYLON	B2
SP-8	A-200-182-1	SCRAPER SPRING	B2
S-822	A-294-822-1	GRID SCREW	B2
SB-823	294-823-003	ADJUSTABLE GRID	B2
SB-132	B-220-132-3	HOPPER BRACKET	B2
SB-857	B-213-857-1	HOPPER WITHOUT BRACKET	B2
SB-857/1		HOPPER W/BRACKET	B2
SB1-15	A-200-215-1	HOPPER SPINDLE	B2

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
PR-3	A-223-603-4	UPPER OR LOWER PRESSURE ROLL	B2
SB-023	C-220-023-1	LOWER ROLL CARRIER	B2
SB-1	A-200-201-1	LOWER ROLL PIN	B2
SB1-07	A-200-197-1	UPPER ROLL PIN	B2
SB1-318	C-200-318-1	ECCENTRIC UPPER ROLL SHAFT	B2
SB-210/H	N/A	PRESSURE SPRING - HEAVY	B2
SB1-304	A-200-304-1	ECCENTRIC ROLL SHAFT LOCK STUD	B2
SD-37	A-220-137-3	SWIVEL	B2
S-230	A-224-230-1	EYEBOLT FOR PRESSURE SPRING	B2
S-028	085-000-028	RELEASE PRESSURE TONNAGE GAUGE (0 - 4.4 TONS)	B2
S-029	1-029	SHELF PIN - 1" DIA. x 6-3/4"	B2
S-211	A-200-211-1	PRESSURE SPRING CASING	B2
S-38	B-220-038-2	SHELF	B2
S-62	A-220-062-1	SPRING LOCK	B2
SB-024	A-220-024-3	ADJUSTING WHEEL EYEBOLT	B2
SB-025	B-220-025-6	PRESSURE ADJUSTING WHEEL	B2
SB-058	C-220-058-1	PRESSURE LEVER	B2
SB-210	B-200-210-1	PRESSURE SPRING	B2
SB-210/L	A-200-210-1L	PRESSURE SPRING - LIGHT (0 - 1.5 TONS)	B2
SB-257	N.P. 257	RELEASE PRESSURE TONNAGE GAUGE (0 - 1.5 TONS)	B2
SB-26	A-220-026-1	FORK	B2
SB-265	1-265	EYEBOLT OR FORK PIN	B2
SB-478	A-200-478-1	LOCK STUD	B2
SB-665	2-665	FULCRUM PIN	B2
NP-AH1	N/A	ADJUSTING HANDLE - 1/2	B2
SB1-9	03-7-9	ROLL SUPPORT LOCKNUT 1-1/2"-6 STAINLESS STEEL	B2
SB1-041	C-220-041-2	UPPER ROLL SUPPORT	B2

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STOKES B2 (512)

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-019	REF#	SWIVEL PIN FOR MOTOR ADJ. TUBE - 3/8" DIA. x 3-3/4"	B2
S-13	020-1-13	COLLAR 1" FOR HINGE PIN	B2
S-29	1-029	HINGE PIN FOR MOTOR BRACKET	B2
SB-103/1	B-220-103-2	MOTOR HINGE BRACKET	B2
SB-091	A-220-091-1	CLUTCH SHIFTER FORK AND PIN	B2
SB1-060	C-220-060-1	WORM ADJUST PLATE / OIL RECEIVER	B2
SB1-071	085-12-071	VARIABLE SPEED PULLEY W/ 1 1/8" BORE	B2
SB1-143	085-5-143	WORM BEARING BUSHING - L.H. - DRIVE END	B2
SB1-143/1		WORM BEARING BUSHING - DRIVE END - NEW ASSEMBLY	B2
SB1-143TW		WORM BEARING BUSHING-DRIVE END-THIN WALL	B2
SB1-189	C-200-189-2	DRIVE SHAFT	B2
SB2-186	A-200-186-1	THRUST LOCK NUT	B2
SB-907	085-23-907	NEEDLE BEARING	B2
SB-907/1		INNER RACE	B2
SB1-258TW	076-1-258	WORM BEARING BUSHING - FLYWHEEL END-THIN WALL	B2
SB1-593	C-220-059-3	WORM BEARING	B2
SB1-593/WB		WORM BEARING WITH BEARINGS	B2
SB-134	C-220-134-1	CLUTCH PULLEY WITH BUSHINGS & SEALS	B2
SB-137	076-1-137	BUSHING FOR PULLEY 1-7/16" I.D.	B2
SB-205	B-294-205-1	KNOB, CLUTCH SHIFTER LOCK	B2
SB-206	B-294-206-1	PIN, CLUTCH SHIFTER LOCK	B2
SB-206/1	N/A	SPRING FOR CLUTCH SHIFTER PIN	B2
SB-21	018-2-1	THRUST BEARING	B2
SB-243	024-3-1	OIL SEAL - PULLEY	B2
SB-296	B-294-296-1	BRACKET, CLUTCH SHIFTER LOCK	B2
WG-4	B-213-848-1	BRONZE WORM	B2
WG-4/S	B-213-848-2	STEEL WORM	B2
CLUTCH ASSEMBLY PARTS			
SC-AB	N/A	COMPLETE CLUTCH ASSEMBLY	B2
SC-1	013-2-1	DRIVING RING	B2
SC-2	013-2-2	ADJUSTING RING	B2
SC-3	013-2-3	CONE COLLAR WITH SCREWS	B2
SC-4	013-2-4	ENGAGING CONE	B2
SC-5	013-2-5	DRIVING PLATE - FIBER	B2
SC-6	013-2-6	DRIVEN PLATE - STEEL	B2
SC-7	013-2-7	ROLLER RING	B2
SC-8	013-2-8	LOCK PLATE	B2
SC-9	013-2-9	HUB 1-1/2" BORE 5/16" KEY WAY	B2
SC-10	013-2-10	FINGER LEVER	B2
SC-11	013-2-11	CONE KEY	B2
SC-12	013-2-12	RELEASE SPRING PIN	B2
SC-13	013-2-13	RELEASE SPRING	B2
SC-14	013-2-14	FINGER LEVER PIN	B2
SC-15	013-2-15	SPACER FOR FINGERS	B2
SC-16	013-2-16	BACK PLATE	B2
SC-17	013-2-17	ADJUSTING LOCK PIN SPRING	B2
SC-18	013-2-18	ADJUSTING LOCK PIN	B2

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STOKES B2 (512)

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SC-19	013-2-19	ROLLER FOR FINGERS	B2
SC-20	013-2-20	SNAP RING	B2
SC-22	013-2-22	STEPPED DRIVE KEY	B2
SC-24	06-1-4	WOODRUFF KEY	B2
SC-25	01-5-14	SCREW, STEPPED DRIVE KEY	B2

GUARDING

PART#	REF#	DESCRIPTION	MODEL
NP-BPLT/1	N/A	MACHINE PALLET - SMALL	B2
NP-LVPD	N/A	MACHINE PALLET VIBRATION LEVELING PAD	B2
S-269	N.P. 269	NAMEPLATE-PUNCH PENETRATION	B2
SB1-105	C-220-105-1A	LOWER SIDE GEAR GUARD	B2
SB1-105/1	C-220-105-1B	LOWER SIDE GEAR GUARD	B2
S-15	A-220-115-2	LOWER ROLL OIL RECEIVER	B2
SB1-347	N/A	ACCESS COVER FOR BELT GUARD	B2

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	230-091-1	DIE LOCK SCREW	B2
SB1-426	B-291-426-1	RING GEAR-STEEL	B2
SB1-426/B	B-291-426-2	RING GEAR-STEEL - BRONZE	B2

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SB1-16T	C-220-020-2	16 STATION TURRET	B2

STOKES

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STOKES BB2 (513)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB2-151	C-220-151-13	UPPER CAM BODY	BB2
SB2-1N	N/A	UPPER DWELL CAM - FRONT	BB2
SB2-2N	N/A	UPPER DWELL CAM - REAR	BB2
SB2-52	C-220-152-7	UPPER RAISING CAM	BB2
SB2-53	C-220-153-5	UPPER LOWERING CAM	BB2
SB2-92	A-200-392-2	UPPER CAM TAKE-OUT PLATE	BB2
SB2-3N	N/A	ANTI-FLIGHT RAIL	BB2

UPPER

PART#	REF#	DESCRIPTION	MODEL
SB2-433	B-294-433-1	LOWER PUNCH ADJUSTING SCREW	BB2
SB2-46/0	C-220-146-30	LOWER CAM TRACK PULL-DOWN - NO ADJ. SCREW	BB2
SB2-46/1	C-220-146-31	LOWER CAM TRACK PULL-DOWN WITH ADJ. SCREW	BB2
SB2-46/SF	C-220-146-1	LOWER PULL-DOWN CAM - SHALLOW FILL	BB2
SB2-46/SF1	N/A	SHALLOW FILL INSERT - FRONT	BB2
SB2-46/SF2	N/A	SHALLOW FILL INSERT - REAR	BB2
SB2-83	B-200-383-1	ADJUSTER GUIDE RING	BB2
SB2-2	B-220-163-6	EJECTION CAM	BB2
SB2-399	A-200-399-1	DROP-OUT PLUG LOWER PUNCH	BB2
SB2-399/1	N/A	DROP-OUT PLUG LOWER PUNCH - SHALLOW FILL	BB2
SB2-2/A	N/A	MODIFIED BOLT - FOR EJECTION CAM	BB2
SB2-2/1	N/A	EJECTION CAM - DELRIN	BB2

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-3	WEIGHT ADJUSTER WHEEL	BB2
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	BB2
S-184	B-200-184-1	WEIGHT ADJUSTER SCREW	BB2
S-204	A-200-204-1	WEIGHT/PRESSURE ADJ. WHEEL SPRING	BB2
S-212/A	N/A	WEIGHT ADJUSTER BEARING ASSEMBLY	BB2
S-212	B-220-212-2	WEIGHT ADJUSTER BEARING	BB2
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	BB2
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	BB2
S-569	A-200-569-1	WEIGHT ADJUSTER STOP	BB2
SB2-121	C-220-121-11	WEIGHT ADJUSTER CAM	BB2
SB2-609	C-295-609-003	WEIGHT ADJUSTING CAM SEGMENT	BB2

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SB2-13	A-217-017-13	TABLET TAKE-OFF - REAR	BB2
SB2-13/1	N/A	TABLET TAKE-OFF - REAR - NYLON	BB2
SB2-15	B-217-015-15	TABLET TAKE-OFF - FRONT	BB2

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STOKES BB2 (513)

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
SB2-15/1	N/A	TABLET TAKE-OFF - FRONT - NYLON	BB2
SB2-15/DD		TABLET TAKE-OFF - DUAL DISCHARGE	BB2
SB2-15/M		TABLET TAKE-OFF FRONT (MODIFIED)	BB2
SB2-16	A-217-016-1	SCRAPER BLADE - REAR	BB2
SB2-16/1	N/A	SCRAPER BLADE - REAR - NYLON	BB2
SB2-17	A-227-517-1	SCRAPER BLADE - FRONT	BB2
SB2-17/1	N/A	SCRAPER BLADE - FRONT - NYLON	BB2
SB2-17/M		SCRAPER BLADE FRONT (MODIFIED)	BB2
SB-23		ADJUSTABLE GRID	BB2
SB2-191	A-217-19-1	FEED FRAME SCREW 2 POINT - FRONT	BB2
SB2-29/F	D-293-329-1	FEED FRAME - 3 PT. PIN GRID - FRONT	BB2
SB2-29/R	D-293-329-2	FEED FRAME - 3 PT. PIN GRID - REAR	BB2
SB2-31/F	C-220-131-1	FEED FRAME - 2 PT. - OPEN- FRONT	BB2
SB2-31/R	C-220-131-2	FEED FRAME - 2 PT. - OPEN- REAR	BB2
SB2-39	B-237-139-3	TABLET GUIDE	BB2
SB2-51/RWS		FEED FRAME-3 PT.-OPEN-REAR/WEAR STRIP	BB2
SB2-51/F	D-227-551-1	FEED FRAME - 3 PT. - OPEN- FRONT	BB2
SB2-51/R	D-227-551-2	FEED FRAME - 3 PT. - OPEN- REAR	BB2
SP-8	A-200-182-1	SCRAPER SPRING	BB2
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	BB2
S-10/1		NUT - FEED FRAME LEVELING SCREW	BB2
S-22	A-200-222-1	FEED FRAME LOCK SCREW 2 POINT	BB2
SB-47	A-260-147-1	FEED FRAME STUD 3 POINT	BB2
SB-47/1		HOLD DOWN STUD	BB2
SB-47/2		KNOB - HOLD DOWN STUD	BB2
SB2-129	N/A	GUIDE BAND SUPPORT (REPLACES A-220-129-2)	BB2
SB2-144	N/A	TABLET CHUTE - REAR	BB2
SB2-192	A-217-19-2	FEED FRAME SCREW 2 POINT - REAR	BB2
S-822	A-294-822-1	GRID SCREW	BB2
SB2-23	B-294-823-1	ADJUSTABLE GRID (FOR PIN GRID FEED FRAME)	BB2
SB2-396	N/A	TABLET GUIDE (REPLACES A-200-396-2)	BB2
SB2-396/A	N/A	TABLET GUIDE ASSEMBLY (SB2-396 & SB2-129)	BB2
SB2-417	A-200-417-1	HOPPER SPINDLE	BB2
SB2-419	A-200-419-2	TABLET DEFLECTOR	BB2
SB2-64	C-220-164-1	DUST NOZZLE	BB2
SB2-849	D-249-849-1	TABLET CHUTE	BB2
SB-132	B-220-132-3	HOPPER BRACKET	BB2
SB-857	B-213-857-1	HOPPER WITHOUT BRACKET	BB2
SB-857/1		HOPPER W/BRACKET	BB2

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
PR-3	A-223-603-4	UPPER OR LOWER PRESSURE ROLL	BB2
S-016	03-1-16	LOWER ADJUSTER NUT	BB2
S-028	085-000-028	RELEASE PRESSURE TONNAGE GAUGE (0 - 4.4 TONS)	BB2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES BB2 (513)

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S-029	1-029	SHELF PIN - 1" DIA. x 6-3/4"	BB2
S-15	A-220-115-2	LOWER ROLL OIL RECEIVER	BB2
S-211	A-200-211-1	PRESSURE SPRING CASING	BB2
S-230	A-224-230-1	EYEBOLT FOR PRESSURE SPRING	BB2
S-243	A-220-243-1	PRESSURE ROD WASHER	BB2
S-547	A-200-547-1	PRESSURE ROD TABLE NUT	BB2
S-550	A-200-550-1	ROLL SUPPORT LOCK NUT	BB2
S-554	A-200-554-1	PRESSURE ADJUSTING WHEEL SPRING	BB2
S-62	A-220-062-1	SPRING LOCK	BB2
SB-023	C-220-023-1	LOWER ROLL CARRIER	BB2
SB-025	B-220-025-6	PRESSURE ADJUSTING WHEEL	BB2
SB-058	C-220-058-1	PRESSURE LEVER	BB2
SB-1	A-200-201-1	LOWER ROLL PIN	BB2
SB-210	B-200-210-1	PRESSURE SPRING	BB2
SB-210/H	N/A	PRESSURE SPRING - HEAVY	BB2
SB-210/L	A-200-210-1L	PRESSURE SPRING - LIGHT (0 - 1.5 TONS)	BB2
SB2-140	C-220-140-3	UPPER ROLL OIL RECEIVER	BB2
SB-22/A	N/A	SHELF BRACKET & CAP (ONE SET)	BB2
NP-AH1	N/A	ADJUSTING HANDLE - 1/2	BB2
SB-22	B-220-122-2	SHELF BRACKET	BB2
SB-28	B-220-128-1	SHELF BRACKET CAP	BB2
S-38	B-220-038-2	SHELF	BB2
SB2-209	A-200-209-2	PRESSURE LEVER PIN - LEFT	BB2
SB2-209-1	A-200-209-1	PRESSURE LEVER PIN	BB2
SB2-409	C-200-409-1	PRESSURE ROD	BB2
SB2-413	A-200-413-003	PRESSURE SPRING PIN	BB2
SB2-477	C-200-477-1	ECCENTRIC UPPER ROLL PIN	BB2
SB2-493	B-223-493-4	SAFETY ADJUSTING WHEEL	BB2
SB2-5	A-200-405-1	UPPER ROLL PIN	BB2
SB-257	N.P. 257	RELEASE PRESSURE TONNAGE GAUGE (0 - 1.5 TONS)	BB2
SB-26	A-220-026-1	FORK	BB2
SB-262	1-262	EYEBOLT OR FORK PIN	BB2
SB-665	2-665	FULCRUM PIN	BB2
S-269	N.P. 269	NAMEPLATE-PUNCH PENETRATION	BB2
S-34	N/A	4x PLATED IMPRINTED PRESSURE INCREASE	BB2
SB-024	A-220-024-3	ADJUSTING WHEEL EYEBOLT	BB2
SB2-139/A	N/A	UPPER ROLL SUPPORT - ASSEMBLY	BB2
SB2-139	D-220-139-8	UPPER ROLL SUPPORT	BB2
SB2-139/B1	N/A	UPPER ROLL SUPPORT BUSHING-INNER	BB2
SB2-139/B2	N/A	UPPER ROLL SUPPORT BUSHING-OUTER	BB2
SB2-139/AP/A	N/A	UPPER ROLL SUPPORT W/ADJ. PUNCH PEN. - ASSEMBLY	BB2
SB2-139/AP	D-220-139-9	UPPER ROLL SUPPORT W/ADJ. PUNCH PENETRATION	BB2
SB2-139/AB1	N/A	INNER BUSH - UPPER ROLL SUPPORT W/ADJ. PUNCH PEN.	BB2
SB2-139/AB2	N/A	OUTER BUSH - UPPER ROLL SUPPORT W/ADJ. PUNCH PEN.	BB2
SB2-604	A-252-604-1	UPPER ROLL SUPPORT CENTER BOLT	BB2
SB-478	A-200-478-1	LOCK STUD	BB2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES BB2 (513)

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
2B94	N/A	9.4 DRIVE PULLEY V.F.D	BB2
S-019	1-019	SWIVEL PIN FOR MOTOR ADJ. TUBE - 3/8" DIA. x 3-3/4"	BB2
S-13	020-1-13	COLLAR 1" FOR HINGE PIN	BB2
SB2-991/2		COLLAR 3/4" FOR MOTOR ADJ. BAR	BB2
S-29	1-029	HINGE PIN FOR MOTOR BRACKET	BB2
S-49	A-213-849-1	SHIFTER LEVER FORK PIN	BB2
SB-004	08-HD-004	COLLAR FOR SHIFTER FORK PIN - 1/2"	BB2
SB-091	A-220-091-1	CLUTCH SHIFTER FORK AND PIN	BB2
SB-134	C-220-134-1	CLUTCH PULLEY WITH BUSHINGS & SEALS	BB2
SB-137	076-1-137	BUSHING FOR PULLEY 1 7/16" I.D.	BB2
SB-137/1	N/A	BUSHING FOR PULLEY NEW ASSY ONLY	BB2
SB2-018	N/A	VARIABLE SPEED PULLEY	BB2
SB2-043	C-220-043-1	HAND WHEEL	BB2
SB-205	B-294-205-1	KNOB, CLUTCH SHIFTER LOCK	BB2
SB-206	B-294-206-1	PIN, CLUTCH SHIFTER LOCK	BB2
SB-206/1	N/A	SPRING FOR CLUTCH SHIFTER PIN	BB2
SB-21	018-2-1	THRUST BEARING	BB2
SB2-136	C-220-136-3	CLUTCH SHIFTER LEVER	BB2
SB2-161	B-220-161-3	WORM DRIP RECEIVER	BB2
SB2-186	A-200-186-1	THRUST LOCK NUT	BB2
SB2-213	012-2-13	V-BELT - B-90	BB2
SB2-40/A	N/A	REAR DRIVE ASSEMBLY	BB2
SB2-401	C-200-401-1	DRIVE SHAFT	BB2
SB2-404	A-200-404-1	THRUST RING - CLUTCH PULLEY	BB2
SB-243	024-3-1	OIL SEAL - PULLEY	BB2
SB2-59	C-220-159-6	WORM BEARING - LEFT HAND	BB2
SB2-59/E	B-220-159-1E	2 HOLE WORM BEARING L.H. - EARLY MODEL	BB2
PART#	REF#	DESCRIPTION	MODEL
SB2-60	B-220-160-5	WORM BEARING - RIGHT HAND	BB2
SB2-60/E	B-220-160-1E	2 HOLE WORM BEARING R.H.- EARLY MODEL	BB2
SB2-615	A-280-615-1	SPACER FOR L.H. WORM BEARING	BB2
SB-77	085-7-977	BUSHING FOR RIGHT HAND BEARING	BB2
SB-77/1		BUSHING FOR RIGHT HAND BEARING-NEW ASSEMBLY	BB2
SB2-78/1		BUSHING FOR L.H. BEARING NEW ASSY ONLY	BB2
SB2-78	085-7-978	BUSHING FOR LEFT HAND BEARING	BB2
SB2-82	B-233-822-7	HAND WHEEL, SPEED CONTROL	BB2
SB2-874	B-296-874-001	MOTOR ADJUSTING ROD PIVOT BLOCK	BB2
SB2-874/1	N/A	COLLAR - 1-3/16" FOR PIVOT BLOCK	BB2
SB-907	085-23-907	BEARING FOR LEFT HAND WORM BEARING	BB2
SB-907/1	N/A	INNER RACE FOR L.H. WORM BEARING	BB2
SB2-934	N/A	DRIVE BELT - VARIABLE SPEED (92")	BB2
SB2-991	C-293-991-1	MOTOR HINGE BRACKET	BB2
SB2-992	B-293-992-2	MOTOR ADJUSTING BAR	BB2
SB2-992/1	B-293-992-2	MOTOR ADJUSTING TUBE	BB2
SB2-992/2	N/A	COLLAR 3/4" FOR MOTOR ADJ. BAR	BB2
WG-4	B-213-848-1	BRONZE WORM	BB2
WG-4/S	B-213-848-2	STEEL WORM	BB2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES BB2 (513)

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SB2-187	B-200-187-1	SHAFT END WASHER	BB2
SB-296	B-294-296-1	BRACKET, CLUTCH SHIFTER LOCK	BB2
SB2-992/A	N/A	SPEED CONTROL ASSEMBLY	BB2
SB2-MMA		MOTOR MOUNT ASSEMBLY	BB2
CLUTCH ASSEMBLY PARTS			
SC-AB	N/A	COMPLETE CLUTCH ASSEMBLY	BB2
SC-1	013-2-1	DRIVING RING	BB2
SC-2	013-2-2	ADJUSTING RING	BB2
SC-3	013-2-3	CONE COLLAR WITH SCREWS	BB2
SC-4	013-2-4	ENGAGING CONE	BB2
SC-5	013-2-5	DRIVING PLATE - FIBER	BB2
SC-6	013-2-6	DRIVEN PLATE - STEEL	BB2
SC-7	013-2-7	ROLLER RING	BB2
SC-8	013-2-8	LOCK PLATE	BB2
SC-9	013-2-9	HUB 1-1/2" BORE 5/16" KEY WAY.	BB2
SC-10	013-2-10	FINGER LEVER	BB2
SC-11	013-2-11	CONE KEY	BB2
SC-12	013-2-12	RELEASE SPRING PIN	BB2
SC-13	013-2-13	RELEASE SPRING	BB2
SC-14	013-2-14	FINGER LEVER PIN	BB2
SC-15	013-2-15	SPACER FOR FINGERS	BB2
SC-16	013-2-16	BACK PLATE	BB2
SC-17	013-2-17	ADJUSTING LOCK PIN SPRING	BB2
SC-18	013-2-18	ADJUSTING LOCK PIN	BB2
SC-19	013-2-19	ROLLER FOR FINGERS	BB2
SC-20	013-2-20	SNAP RING	BB2
SC-22	013-2-22	STEPPED DRIVE KEY	BB2
SC-24	06-1-4	WOODRUFF KEY	BB2
SC-25	01-5-14	SCREW, STEPPED DRIVE KEY	BB2

GUARDING

PART#	REF#	DESCRIPTION	MODEL
SB2-124	C-220-124-1	CLUTCH GUARD	BB2
SB2-125	B-220-125-1	LOWER GUARD, SIDE PIECE - R.H	BB2
SB2-126	B-220-126-1	LOWER GUARD, SIDE PIECE - L.H	BB2
SB2-167	N/A	GEAR GUARD COVER	BB2
SB2-294	D-294-294-1	HAND WHEEL GUARD	BB2
SB2-294/1	N/A	BRACKET FOR HAND WHEEL GUARD	BB2
SB2-345	D-200-345-13	BELT GUARD	BB2
SB2-346	N/A	INNER COVER FOR BELT GUARD	BB2
SB2-347	N/A	ACCESS COVER FOR BELT GUARD	BB2
SB2-418/C	N/A	UPPER PUNCH GUARDS - COMPLETE SET	BB2
SB2-418/L	D-200-418-2	UPPER PUNCH GUARD - LEFT - STAINLESS STEEL	BB2
SB2-418/R	D-200-418-1	UPPER PUNCH GUARD - RIGHT - STAINLESS STEEL	BB2
SB2-700		UPPER PUNCH GUARD-RIGHT SIDE	BB2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES BB2 (513)

GUARDING continued...

PART#	REF#	DESCRIPTION	MODEL
SB2-701		UPPER PUNCH GUARD-LEFT SIDE	BB2
SB2-439	N/A	BELT GUARD BRACKET	BB2
SB2-491	B-293-491-1	SPLASH GUARD	BB2
SB2-599	D-294-599-1	UPPER PUNCH & DIE TABLE GUARD - FRONT - LEXAN	BB2
SB2-600	D-294-600-1	UPPER PUNCH & DIE TABLE GUARD - REAR - LEXAN	BB2
SB2-781	F-281-781-6	REAR GUARD APRON	BB2
SB2-790	D-281-790-3	LOWER GEAR GUARD	BB2
SB2-891	N/A	BELT GUARD SUPPORT	BB2
NP-BPLT	N/A	MACHINE PALLET PLATE - 6 PADS	BB2
NP-LVPD	N/A	MACHINE PALLET VIBRATION LEVELING PAD	BB2

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-75	9BA21	HEAD BEARING OILER	BB2
SB-68	059-4-1	VARI-FEED OILER	BB2

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
SB2-91	N/A	SPINDLE - AXIAL BEARING DESIGN - EARLY MODEL	BB2
SB2-91/1	N/A	SPINDLE - AXIAL BEARING DESIGN - LATE MODEL	BB2
SB2-91/1	N/A	SPINDLE - AXIAL BEARING DESIGN - LATE MODEL	BB2
SB2-91-AB	N/A	BEARING ASSEMBLY FOR SPINDLE (FLAT AXIAL)	BB2
SB2-91-AB-1	N/A	BEARING - SPINDLE BEARING (FLAT AXIAL)	BB2
SB2-91-AB-2		BEARING WASHER - SPINDLE BEARING (FLAT AXIAL)	BB2
DL-18	231-518-1	DIE LOCK SCREW - 45 STATION	BB2
DL-91	230-091-1	DIE LOCK SCREW	BB2
SB2-630	N/A	LOWER PUNCH RETAINER PLUG	BB2
SP-249	N/A	PUNCH HOLDING SPRING	BB2
SP-249/S	N/A	PUNCH HOLDING SPRING (SHORT) - 45 STATION	BB2
SB2-164	B-251-164-3	RING GEAR	BB2
S-937		TURRET BUSHING (1 SET - 2 PIECES)	BB2

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SB2-27T	D-220-120-47	27 STATION TURRET	BB2
SB2-35T	N/A	35 STATION TURRET	BB2
SB2-37T		37 STATION TURRET	BB2
SB2-45T	D-220-120-113	45 STATION TURRET	BB2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES PACER (555)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB2-151	C-220-151-013	UPPER CAM BODY	555
SB2-92	A-200-392-2	UPPER CAM TAKE-OUT PLATE	555
SB2-1N	N/A	UPPER DWELL CAM - FRONT	555
SB2-2N	N/A	UPPER DWELL CAM - REAR	555
SB2-3N	N/A	ANTI-FLIGHT RAIL	555
SB2-52	C-220-152-007	UPPER RAISING CAM	555
SB2-53	C-220-153-005	UPPER LOWERING CAM	555

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB2-2	B-220-163-007	EJECTION CAM	555
SB2-2/1	N/A	EJECTION CAM - DELRIN	555
SB2-433	B-294-433-001	LOWER PUNCH ADJUSTING SCREW	555
SB2-46/0	C-220-146-30	LOWER CAM TRACK PULL-DOWN - NO ADJ. SCREW	555
SB2-46/1	C-220-146-031	LOWER CAM TRACK PULL-DOWN WITH ADJ. SCREW	555
SB2-46/SF	C-220-146-1	LOWER PULL-DOWN CAM - SHALLOW FILL	555
SB2-46/SF1	N/A	SHALLOW FILL INSERT - FRONT	555
SB2-46/SF2	N/A	SHALLOW FILL INSERT - REAR	555
SB2-399	A-200-399-001	DROP-OUT PLUG LOWER PUNCH	555
SB2-399/1	N/A	DROP-OUT PLUG LOWER PUNCH - SHALLOW FILL	555
SB2-83	B-200-383-001	ADJUSTER GUIDE RING	555

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-003	WEIGHT ADJUSTER WHEEL	555
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	555
S-184	B-200-184-001	WEIGHT ADJUSTER SCREW	555
S-204	A-200-204-001	WEIGHT/PRESSURE ADJ. WHEEL SPRING	555
S-212	B-220-212-2	WEIGHT ADJUSTER BEARING	555
SB5-212/A		WEIGHT ADJ BEARING ASSEMBLY	555
SB5-212		WEIGHT ADJ BEARING	555
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	555
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	555
S-569	A-200-569-001	WEIGHT ADJUSTER STOP	555
SB5-121	C-220-121-012	WEIGHT ADJUSTER CAM - CUSTOM THREAD	555
SB2-609	C-295-609-003	WEIGHT ADJUSTER CAM TRACK SEGMENT	555

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SB2-015	B-217-015-015	TAKE-OFF, FEED FRAME	555
SB2-16	A-217-016-1	SCRAPER BLADE - REAR	555
SB2-16/1	N/A	SCRAPER BLADE - REAR - NYLON	555

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES PACER (555)

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
SB2-17	A-227-517-1	SCRAPER BLADE - FRONT	555
SB2-17/1	N/A	SCRAPER BLADE - FRONT - NYLON	555
S-822	A-294-822-001	GRID SCREW	555
SB2-23	B-294-823-001	ADJUSTABLE GRID (FOR PIN GRID FEED FRAME)	555
SB2-29/F	D-293-329-005	FEED FRAME - 3 PT. PIN GRID - FRONT	555
SB2-51/F	D-227-551-1	FEED FRAME - 3 PT. - OPEN-FRONT	555
SB-47	A-260-147-003	FEED FRAME STUD 3 POINT	555
SB-47/1		HOLD DOWN STUD	555
SB-47/2		KNOB - HOLD DOWN STUD	555
SB-717	C-291-717-001	HOPPER	555
SP-8	A-200-182-002	SCRAPER SPRING	555

GUARDING

PART#	REF#	DESCRIPTION	MODEL
SB2-504	D-295-504-001	DIE TABLE GUARD	555

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
NP-BPLT	N/A	MACHINE PALLET PLATE - 6 PADS	555
NP-LVPD	N/A	MACHINE PALLET VIBRATION LEVELING PAD	555
PR-3	A-223-603-004	UPPER OR LOWER PRESSURE ROLL	555
S-028	085-000-028	RELEASE PRESSURE TONNAGE GAUGE (0 - 4.4 TONS)	555
S-15	A-220-115-002	LOWER ROLL OIL RECEIVER	555
S-211	A-200-211-001	PRESSURE SPRING CASING	555
S-230	A-224-230-001	EYEBOLT FOR PRESSURE SPRING	555
S-547	A-200-547-001	CROSSHEAD LOCK NUT	555
S-554	A-200-554-1	PRESSURE ADJUSTING WHEEL SPRING	555
S-62	A-220-062-001	SPRING LOCK	555
SB-023	C-220-023-001	LOWER ROLL CARRIER	555
SB-024	A-220-024-3	ADJUSTING WHEEL EYEBOLT	555
SB-025	B-220-025-006	PRESSURE ADJUSTING WHEEL	555
SB-058	C-220-058-001	PRESSURE LEVER	555
SB-1	B-200-201-001	LOWER ROLL PIN	555
SB-210	B-200-210-1	PRESSURE SPRING	555
SB-210/L	A-200-210-1L	PRESSURE SPRING - LIGHT (0 - 1.5 TONS)	555
SB2-209	A-200-209-002	PRESSURE LEVER PIN - LEFT	555
SB2-209-1	A-200-209-001	PRESSURE LEVER PIN - RIGHT	555
SB2-413	A-200-413-003	PRESSURE SPRING PIN	555
SB2-493	B-223-493-004	SAFETY ADJUSTING WHEEL	555
SB-257	N.P. 257	RELEASE PRESSURE TONNAGE GAUGE (0 - 1.5 TONS)	555
SB-26	A-220-026-1	FORK	555
SB-262	000-001-262	EYEBOLT OR FORK PIN - 3-1/4" LONG	555
SB2-772	C-200-477-002	UPPER ROLL SHAFT	555
SB-478	A-200-478-002	LOCK STUD	555

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES PACER (555)

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SB-665	2-665	FULCRUM PIN	555

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
2B94	N/A	9.4 DRIVE PULLEY V.F.D	555
S-019	1-019	SWIVEL PIN FOR MOTOR ADJ. TUBE - 3/8" DIA. x 3-3/4"	555
S-13	020-001-013	COLLAR 1" FOR HINGE PIN	555
S-29	000-001-029	HINGE PIN FOR MOTOR BRACKET	555
S-49	A-213-849-001	SHIFTER LEVER FORK PIN	555
SB-004	08-HD-004	COLLAR FOR SHIFTER FORK PIN - 1/2"	555
SB-091	A-220-091-001	CLUTCH SHIFTER FORK AND PIN	555
SB-134	C-220-134-1	CLUTCH PULLEY WITH BUSHINGS & SEALS	555
SB2-023	11-BB-023	BALL THRUST BEARING - REAR DRIVE	555
SB-205	B-294-205-001	KNOB, CLUTCH SHIFTER LOCK	555
SB-206	B-294-206-001	PIN, CLUTCH SHIFTER LOCK	555
SB-206/1	N/A	SPRING FOR CLUTCH SHIFTER PIN	555
SB-21	018-2-1	THRUST BEARING	555
SB2-136	C-220-136-3	CLUTCH SHIFTER LEVER	555
SB2-161	B-220-161-003	WORM DRIP RECEIVER	555
SB2-186	A-200-186-001	THRUST LOCK NUT	555
SB-243	024-3-1	OIL SEAL - PULLEY	555
SB2-59/1	C-220-159-007	WORM BEARING - LEFT HAND	555
SB2-60/1	B-220-160-006	WORM BEARING - RIGHT HAND	555
SB2-874	B-296-874-001	MOTOR ADJUSTING ROD PIVOT BLOCK	555
SB2-874/1	N/A	COLLAR - 1-3/16" FOR PIVOT BLOCK	555
SB2-991	C-293-991-001	MOTOR HINGE BRACKET	555
SB2-MMA		MOTOR MOUNT ASSEMBLY	555
SB2-992	B-293-992-2	MOTOR ADJUSTING BAR	555
SB2-992/1	B-293-992-2	MOTOR ADJUSTING TUBE	555
SB2-992/2	N/A	COLLAR 3/4" FOR MOTOR ADJ. BAR	555
WG-48	B-213-848-003	BRONZE WORM (1-1/4" ID)	555
WG-48/S	B-213-848-003	STEEL WORM (1-1/4" ID)	555
SB2-018	N/A	VARIABLE SPEED PULLEY	555
SB2-043	C-220-043-1	HAND WHEEL	555
SB2-187	B-200-187-001	SHAFT END WASHER	555
SB2-82	B-233-822-7	HAND WHEEL, SPEED CONTROL	555
SB2-934	N/A	DRIVE BELT - VARIABLE SPEED (92")	555
SB-296	B-294-296-1	BRACKET, CLUTCH SHIFTER LOCK	555
SB2-992/A	N/A	SPEED CONTROL ASSEMBLY	555
CLUTCH ASSEMBLY PARTS			
SC-AB	N/A	COMPLETE CLUTCH ASSEMBLY	555
SC-1	013-002-001	CLUTCH DRIVING RING	555
SC-2	013-002-002	ADJUSTING RING	555
SC-3	013-002-003	CONE COLLAR WITH SCREWS	555

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES PACER (555)

DRIVE COMPONENT continued...

SC-4	013-002-004	ENGAGING CONE	555
SC-5	013-002-005	DRIVING PLATE - FIBER	555
SC-6	013-002-006	DRIVEN PLATE - STEEL	555
SC-7	013-002-007	ROLLER RING	555
SC-8	013-002-008	LOCK PLATE	555
SC-9	013-002-009	HUB 1-1/2" BORE 5/16" KEY WAY.	555
SC-10	013-002-010	FINGER LEVER	555
SC-11	013-002-011	CONE KEY	555
SC-12	013-002-012	RELEASE SPRING PIN	555
SC-13	013-002-013	RELEASE SPRING	555
SC-14	013-002-014	FINGER LEVER PIN	555
SC-15	013-002-015	FINGER LEVER SPACER	555
SC-16	013-002-016	BACK PLATE	555
SC-17	013-002-017	ADJUSTING LOCK PIN SPRING	555
SC-18	013-002-018	ADJUSTING LOCK PIN	555
SC-19	013-002-019	FINGER LEVER ROLLER	555
SC-20	013-002-020	SNAP RING	555
SC-22	013-002-022	STEPPED DRIVE KEY	555
SC-24	006-001-004	WOODRUFF KEY	555
SC-25	001-005-014	SCREW, STEPPED DRIVE KEY	555

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-75	9BA21	HEAD BEARING OILER	555
SB2-320	07-BA-320	OIL SEAL	555
SB-68	059-004-001	LUBRICATOR	555

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	230-091-1	DIE LOCK SCREW	555
DL-18	231-518-1	DIE LOCK SCREW - 45 STATION	555
SB-5N	N/A	PUNCH HOLDING PLUG	555
SB-49	D-295-491-1	SPINDLE	555

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SB-35T	D-220-120-138	35 STATION TURRET	555
SB-45T	N/A	45 STATION TURRET	555

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES D3 (514)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SD4-301	C-220-301-8	UPPER CAM BODY WITH TAKE-OUT PLATE	D3
SD4-99	C-220-299-2	UPPER LOWERING CAM	D3
SD4-1N	N/A	DWELL CAM	D3
SD-3N	N/A	ANTI FLIGHT RAIL	D3
SD4-30	A-217-030-5	TAKE-OUT PLATE	D3
SD4-300	C-220-300-3	UPPER RAISING CAM	D3

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SD4-610	C-260-610-1	LOWER CAM TRACK - PULL-DOWN (LONG)	D3
SD4-610/1	C-260-610-1	LOWER CAM TRACK - PULL-DOWN (SHALLOW FILL)	D3
SD4-2	B-230-667-3	EJECTION CAM	D3
SD4-2/B	N/A	EJECTION CAM - BRONZE	D3
SD4-240	C-220-240-2	LOWER CAM TRACK - PULL-DOWN (SHORT)	D3
SD-535	A-200-535-1	PUNCH ADJUSTING SCREW	D3
SD-539	A-200-539-1	DROP-OUT PLUG - LOWER PUNCH	D3
S-177	A-220-177-1	PUNCH ADJUSTING SCREW SPRING	D3
SD-559	B-200-559-16	ADJUSTER GUIDE RING	D3

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-3	WEIGHT ADJUSTER WHEEL	D3
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	D3
S-184	B-200-184-1	WEIGHT ADJUSTER SCREW	D3
S-204	A-200-204-1	WEIGHT/PRESSURE ADJ. WHEEL SPRING	D3
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	D3
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	D3
S-569	A-200-569-001	WEIGHT ADJUSTER STOP	D3
SD4-212	B-220-212-2	WEIGHT ADJUSTER BEARING	D3
SD-213	B-220-213-1	WEIGHT ADJUSTER CAM	D3

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	D3
S-10/1		NUT - FEED FRAME LEVELING SCREW	D3
S-22	A-200-222-1	FEED FRAME LOCK SCREW 2 POINT	D3
S-51	A-213-851-1	FEED FRAME STUD NUT 2 POINT - OPEN	D3
S-78	A-200-578-1	FEED FRAME STUD 2 POINT - OPEN	D3
S-851	A-200-851-1	HOPPER SPINDLE SCREW	D3
SD-08	A-217-008-2	TABLET TAKE-OFF	D3
SD-08/1		TABLET TAKE-OFF - 3 POINT FEED FRAME	D3
SD-215	C-220-215-1	TABLET CHUTE	D3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES D3 (514)

PRODUCT CONTROL continued...

SD-245	A-220-245-1	HOPPER BRACKET	D3
SD-98	D-293-398-1	FEED FRAME 3 POINT - PIN GRID	D3
S-822/1		GRID SCREW - 3 POINT FEED FRAME	D3
SD-23	B-294-823-5	ADJUSTABLE GRID	D3
SD-266/1	N/A	DUST NOZZLE BRACKET	D3
SD-39	C-220-239-2	FEED FRAME 2 POINT - OPEN	D3
SD-39/1	N/A	FEED FRAME 3 POINT - OPEN	D3
SD-39/1-1	N/A	HOLD DOWN KNOB	D3
SD-55	231-155-1	HOPPER & BRACKET ASSEMBLY	D3
SD-32	B-217-032-1	HOPPER	D3
SD-65	A-200-565-1	SCRAPER BLADE	D3
SD-65/1	A-200-565-1	SCRAPER BLADE - 3 POINT	D3
SD-75	A-200-575-1	HOPPER SPINDLE	D3
SD-79	A-200-579-1	FEED FRAME SCREW 2 POINT - OPEN	D3
SP-8	A-200-182-1	SCRAPER SPRING	D3
SD-245-1	N/A	HOPPER BRACKET KNOB	D3

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
PR-6	B-242-600-7	UPPER OR LOWER PRESSURE ROLL	D3
SD-29	1-129	FULCRUM PIN - LOWER ROLL CARRIER	D3
SD-33	A-217-033-1	PRESSURE SPRING	D3
SD-45	B-200-545-1	UPPER ROLL PIN	D3
SD-50	A-200-850-1	LOWER ROLL PIN	D3
SD-984	B-235-984-1	ECCENTRIC UPPER ROLL PIN	D3
S-016	03-1-16	LOWER ADJUSTER NUT	D3
S-029	1-029	SHELF PIN - 1" DIA. x 6-3/4"	D3
S-15	A-220-115-2	LOWER ROLL OIL RECEIVER	D3
S-211	A-200-211-1	PRESSURE SPRING CASING	D3
S-230	A-224-230-1	EYEBOLT FOR PRESSURE SPRING	D3
S-243	A-220-243-1	PRESSURE ROD WASHER	D3
S-38	B-220-038-2	SHELF	D3
S-547	A-200-547-001	PRESSURE ROD TABLE NUT	D3
S-550	A-200-550-1	ROLL SUPPORT LOCK NUT	D3
S-554	A-200-554-1	PRESSURE ADJUSTING WHEEL SPRING	D3
S-62	A-220-062-001	SPRING LOCK	D3
SD-03	C-220-203-1	PRESSURE LEVER	D3
SD-125	1-125	PRESSURE LEVER PIN 1-3/16" DIA. x 5"	D3
SD-179	A-220-179-2	FORK	D3
SD-180	B-220-180-2	PRESSURE ADJUSTING WHEEL	D3
SD-2	C-220-302-5	UPPER ROLL SUPPORT	D3
SD-25	1-125	EYEBOLT PIN 1-3/16" DIA. x 3-7/8"	D3
SD-311	A-220-311-5	ADJUSTING WHEEL EYEBOLT	D3
SD4-28	NP-28	PRESSURE INDICATING NAME PLATE (TONNAGE)	D3
SD-33	A-217-033-1	PRESSURE SPRING	D3
SD-46	B-200-546-1	PRESSURE ROD	D3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES D3 (514)

PRESSURE ROLLS & COMPONENTS continued...

SD-49	B-200-549-1	STAY ROD	D3
SD-5	1-125	FORK PIN 1-3/16" DIA. x 4-1/8"	D3
NP-AH1	N/A	ADJUSTING HANDLE - 1/2	D3
SD-78	B-220-178-12	LOWER ROLL CARRIER	D3

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
REAR DRIVE BEARING DESIGN			
SD-4/WB/A	N/A	REAR DRIVE ASSEMBLY - WITH BEARINGS	D3
SD-4/WB	N/A	WORM BEARING - WITH BEARINGS	D3
SD-4/WB-1	N/A	REAR DRIVE HOUSING - MACHINED FOR BEARINGS	D3
NP-4-2	N/A	OIL SEAL REAR DRIVE (L.H)	D3
NP-4-3	N/A	NEEDLE ROLLER BEARING - REAR DRIVE	D3
NP-4-4	N/A	OIL SEAL REAR DRIVE (R.H.)	D3
NP-4-5	N/A	NEEDLE ROLLER BEARING - REAR DRIVE	D3
REAR DRIVE BUSHING DESIGN			
SD-4/A	N/A	REAR DRIVE ASSEMBLY - WITH BUSHINGS	D3
SD-4	C-220-204-4	WORM BEARING - WITH BUSHINGS	D3
SD-42	A-200-542-1	THRUST LOCK NUT	D3
SD-22	018-2-2	THRUST BEARING	D3
SD-71	C-200-571-1	DRIVE SHAFT	D3
NP-71C	N/A	DRIVE SHAFT COLLAR 1-3/4	D3
SD-72	A-200-572-1	THRUST RING / 2-1/4" O.D.	D3
SD-543	A-200-543-1	DRIVE SHAFT END WASHER, 3-3/8" DIA.	D3
SD-16	076-1-165P	BUSHING FOR PULLEY	D3
SD-165	076-1-165	WORM BEARING BUSHING - L.H. - CLUTCH END WORM BEARING BUSHING - L.H. - CLUTCH END NEW	D3
SD-165/1	N/A	ASSEMBLY	D3
SD-246	076-1-246	WORM BEARING BUSHING - R.H.- FLYWHEEL	D3
SD-246/1	076-1-246	WORM BEARING BUSHING - R.H. FLYWHEEL NEW ASSEMBLY	D3
2C130	N/A	DOUBLE V-13 C PULLEY	D3
2C60	N/A	DOUBLE V-6 C PULLEY	D3
C-93	N/A	93" C V-BELT	D3
NP-260	N/A	MOTOR MOUNT BASE	D3
S-019	1-019	SWIVEL PIN FOR MOTOR ADJ. TUBE - 3/8" DIA. x 3-3/4"	D3
S-13	020-1-13	COLLAR 1" FOR HINGE PIN	D3
S-29	1-029	HINGE PIN FOR MOTOR BRACKET	D3
S-49	A-213-849-1	SHIFTER LEVER FORK PIN	D3
SD-112	021-1-12	HI - LO PULLEY #265, 1-1/8" BORE	D3
SD-112	021-1-12	HI-LO PULLEY #265 1 1/8"	D3
SD-201	A-217-020-1	MOTOR ADJUSTING EYEBOLT	D3
SD-250	A-220-250-1	SHIFTER FORK & PIN	D3
SD-27	C-220-227-1	CLUTCH PULLEY	D3
SD-432	024-3-2	OIL SEAL - PULLEY	D3
SD-28	C-220-228-1	CLUTCH SHIFTER LEVER	D3
SD-37	A-220-137-3	SWIVEL	D3
SD-70	C-220-270-1	WORM ADJUSTING PLATE, OIL RECEIVER	D3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES D3 (514)

DRIVE COMPONENTS continued...

SD-82	A-200-582-1	ADJUSTING SLEEVE	D3
SD-201	A-217-020-1	MOTOR ADJUSTING EYEBOLT	D3
NP-38	N/A	SPEED NUT ADJUST	D3
SD-029		HINGE PIN FOR MOTOR BRACKET 16"	D3
SD-94	B-220-294-1	FLYWHEEL (HAND WHEEL)	D3
WG-6	B-200-560-1	BRONZE WORM	D3
WG-6/S	B-200-560-2	STEEL WORM	D3
CLUTCH ASSEMBLY PARTS			
SC-1	013-2-1	DRIVING RING	D3
SC-10	013-2-10	FINGER LEVER	D3
SC-11	013-2-11	CONE KEY	D3
SC-12	013-2-12	RELEASE SPRING PIN	D3
SC-13	013-2-13	RELEASE SPRING	D3
SC-14	013-2-14	FINGER LEVER PIN	D3
SC-15	013-2-15	SPACER FOR FINGERS	D3
SC-16	013-2-16	BACK PLATE	D3
SC-17	013-2-17	ADJUSTING LOCK PIN SPRING	D3
SC-18	013-2-18	ADJUSTING LOCK PIN	D3
SC-19	013-2-19	ROLLER FOR FINGERS	D3
SC-2	013-2-2	ADJUSTING RING	D3
SC-20	013-2-20	SNAP RING	D3
SC-21	013-2-21	HUB 1-3/4" BORE 3/8" KEY WAY	D3
SC-22	013-2-22	STEPPED DRIVE KEY	D3
SC-24	06-1-4	WOODRUFF KEY	D3
SC-25	01-5-14	SCREW, STEPPED DRIVE KEY	D3
SC-3	013-2-3	CONE COLLAR WITH SCREWS	D3
SC-4	013-2-4	ENGAGING CONE	D3
SC-5	013-2-5	DRIVING PLATE - FIBER	D3
SC-6	013-2-6	DRIVEN PLATE - STEEL	D3
SC-7	013-2-7	ROLLER RING	D3
SC-8	013-2-8	LOCK PLATE	D3
SC-AD	013-1-5	COMPLETE CLUTCH ASSEMBLY	D3
SD-64	085-6-864	"V" BELT C-96 MATCHED SET OF TWO	D3

GUARDING

PART#	REF#	DESCRIPTION	MODEL
NP-BPLT/1	N/A	MACHINE PALLET - SMALL	D3
NP-LVPD	N/A	MACHINE PALLET VIBRATION LEVELING PAD	D3
S-269	N.P. 269	NAMEPLATE-PUNCH PENETRATION	D3
SD-06	C-220-206-1	LOWER GEAR GUARD - 2 POINT	D3
SD-06/1	N/A	LOWER GEAR GUARD - 3 POINT	D3
NP-06	N/A	LOWER GEAR GUARD COVER	D3
NP-006	N/A	UPPER GUARD SIDE PIECE - 3 PT FEED FRAME	D3
SD-07	C-220-207-1	REAR GUARD APRON - SUB ASSEMBLY	D3
SD-18	C-220-218-1	DUST GUARD	D3
SD-20	A-200-220-1	LOWER GUARD SWING BOLT	D3
SD-220	B-220-220-1	LOWER GUARD SIDE PIECE	D3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES D3 (514)

GUARDING continued...

PART#	REF#	DESCRIPTION	MODEL
SD4-96	N/A	BELT GUARD SUPPORT BRACKET	D3
SD-577	N/A	UPPER PUNCH GUARD - 2 PIECE SET	D3
SD-615	C-220-615-5	BELT GUARD	D3
SD-832	08-3-2	LOWER GUARD PIN	D3
SD-96	N/A	BELT GUARD SUPPORT BRACKET	D3

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-75	9BA21	HEAD BEARING OILER	D3
SB-68	059-4-1	VARI-FEED OILER	D3

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-25	229-225-1	DIE LOCK SCREW	D3
DL-25/E	229-225-1	DIE LOCK SCREW - EARLY MODEL ONLY .615 DIA.	D3
N-187	N/A	LOWER PUNCH RETAINER	D3
SD-503	B-258-503-1	RING GEAR - STEEL	D3

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SD4-16T	D-220-210-4	16 STATION TURRET	D3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 566

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S56-889		UPPER LOWERING CAM	566
S56-890		UPPER RAISING CAM	566

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SB2-399	A-200-399-1	DROP-OUT PLUG LOWER PUNCH	566
SB2-399/1	N/A	DROP-OUT PLUG LOWER PUNCH - SHALLOW FILL	566
SB2-2	B-220-163-6	EJECTION CAM	566
SB2-2/1	N/A	EJECTION CAM - DELRIN	566

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-3	WEIGHT ADJUSTER WHEEL	566
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	566
S-184	B-200-184-1	WEIGHT ADJUSTER SCREW	566
S-204	A-200-204-1	WEIGHT/PRESSURE ADJ. WHEEL SPRING	566
S-212	B-220-212-2	WEIGHT ADJUSTER BEARING	566
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	566
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	566
S-569	A-200-569-1	WEIGHT ADJUSTER STOP	566

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SB-132	B-220-132-3	HOPPER BRACKET	566
SB2-417	A-200-417-1	HOPPER SPINDLE	566
SB2-64	C-220-164-1	DUST NOZZLE	566
SB6-104	C-243-104-4	FEED FRAME - 2ND & 3RD FILL	566
SB6-105	C-243-105-5	FEED FRAME - 1ST FILL	566
SB6-107	B-243-107-1	* HOPPER	566
SB-47	A-260-147-1	FEED FRAME STUD 3 POINT	566
SB-47/1		HOLD DOWN STUD	566
SB-47/2		KNOB - HOLD DOWN STUD	566

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
PR-3	A-223-603-4	UPPER OR LOWER PRESSURE ROLL	566
S-016	03-1-16	LOWER ADJUSTER NUT	566
S-15	A-220-115-2	LOWER ROLL OIL RECEIVER	566
S-230	A-224-230-1	EYEBOLT FOR PRESSURE SPRING	566
S-243	A-220-243-1	PRESSURE ROD WASHER	566
S-547	A-200-547-1	PRESSURE ROD TABLE NUT	566

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 566

PRESSURE ROLLS & COMPONENTS continued...

S-554	A-200-554-1	PRESSURE ADJUSTING WHEEL SPRING	566
SB-023	C-220-023-1	LOWER ROLL CARRIER	566
SB-025	B-220-025-6	PRESSURE ADJUSTING WHEEL	566
SB-058	C-220-058-1	PRESSURE LEVER	566
SB-1	A-200-201-1	LOWER ROLL PIN	566
SB-210	B-200-210-1	PRESSURE SPRING	566
SB-210/L	A-200-210-1L	PRESSURE SPRING - LIGHT (0 - 1.5 TONS)	566
SB2-209	A-200-209-2	PRESSURE LEVER PIN - LEFT	566
SB2-209-1	A-200-209-1	PRESSURE LEVER PIN	566
NP-AH1	N/A	ADJUSTING HANDLE - 1/2	566
SB2-409	C-200-409-1	PRESSURE ROD	566
STOKES 566			
SB2-477	C-200-477-1	ECCENTRIC UPPER ROLL PIN	566
SB-26	A-220-026-1	FORK	566
SB-262	1-262	EYEBOLT OR FORK PIN	566
SB-665	2-665	FULCRUM PIN	566
S-028	085-000-028	RELEASE PRESSURE TONNAGE GAUGE (0 - 4.4 TONS)	566
S-029	1-029	SHELF PIN - 1" DIA. x 6-3/4"	566
S-211	A-200-211-1	PRESSURE SPRING CASING	566
S-38	B-220-038-2	SHELF	566
S-550	A-200-550-1	ROLL SUPPORT LOCK NUT	566
S-62	A-220-062-1	SPRING LOCK	566
SB-024	A-220-024-3	ADJUSTING WHEEL EYEBOLT	566
SB2-140	C-220-140-3	UPPER ROLL OIL RECEIVER	566
SB-22	B-220-122-2	SHELF BRACKET	566
SB-22/A	B-220-122-2	SHELF BRACKET & CAP (ONE SET)	566
SB2-413	A-200-413-003	PRESSURE SPRING PIN	566
SB2-493	B-223-493-4	SAFETY ADJUSTING WHEEL	566
SB-257	N.P. 257	RELEASE PRESSURE TONNAGE GAUGE (0 - 1.5 TONS)	566
SB-28	220-128-1	SHELF BRACKET CAP	566
SB-478	A-200-478-1	LOCK STUD	566

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-13	020-1-13	COLLAR 1" FOR HINGE PIN	566
S-29	1-029	HINGE PIN FOR MOTOR BRACKET	566
S-49	A-213-849-1	SHIFTER LEVER FORK PIN	566
SB-004	08-HD-004	COLLAR FOR SHIFTER FORK PIN - 1/2"	566
SB-091	A-220-091-1	CLUTCH SHIFTER FORK AND PIN	566
SB-134	C-220-134-1	CLUTCH PULLEY WITH BUSHINGS & SEALS	566
SB-137	076-1-137	BUSHING FOR PULLEY 1-7/16" I.D.	566
SB2-018	N/A	VARIABLE SPEED PULLEY	566
SB2-043	C-220-043-1	HAND WHEEL	566
SB-205	B-294-205-1	KNOB, CLUTCH SHIFTER LOCK	566
SB-206	B-294-206-1	PIN, CLUTCH SHIFTER LOCK	566
SB-206/1	N/A	SPRING FOR CLUTCH SHIFTER PIN	566
SB-21	018-2-1	THRUST BEARING	566

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 566

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SB2-136	C-220-136-3	CLUTCH SHIFTER LEVER	566
SB2-161	B-220-161-3	WORM DRIP RECEIVER	566
SB2-186	A-200-186-1	THRUST LOCK NUT	566
SB2-187	B-200-187-1	SHAFT END WASHER	566
SB2-213	012-2-13	V-BELT - B-90	566
SB2-40/A	N/A	REAR DRIVE ASSEMBLY	566
SB2-401	C-200-401-1	DRIVE SHAFT	566
SB2-404	A-200-404-1	THRUST RING - CLUTCH PULLEY	566
SB-243	024-3-1	OIL SEAL - PULLEY	566
SB2-59	C-220-159-6	WORM BEARING - LEFT HAND	566
SB2-59/E	B-220-159-1E	2 HOLE WORM BEARING L.H. - EARLY MODEL	566
SB2-60	B-220-160-5	WORM BEARING - RIGHT HAND	566
SB2-60/E	B-220-160-1E	2 HOLE WORM BEARING R.H.- EARLY MODEL	566
SB2-615	A-280-615-1	SPACER FOR L.H. WORM BEARING	566
SB-77	085-7-977	BUSHING FOR RIGHT HAND BEARING	566
SB-907	085-23-907	BEARING FOR LEFT HAND WORM BEARING	566
SB-907/1	N/A	INNER RACE FOR L.H. WORM BEARING	566
SB2-934	N/A	DRIVE BELT - VARIABLE SPEED (92")	566
SB-296	B-294-296-1	BRACKET, CLUTCH SHIFTER LOCK	566
SB2-991	C-293-991-1	MOTOR HINGE BRACKET	566
SB2-992/2	N/A	COLLAR 3/4" FOR MOTOR ADJ. BAR	566
SB2-992/A	N/A	SPEED CONTROL ASSEMBLY	566
WG-4	A-213-848-1	BRONZE WORM	566
WG-4/S	B-213-848-2	STEEL WORM	566
CLUTCH ASSEMBLY PARTS			
SC-AB	N/A	COMPLETE CLUTCH ASSEMBLY	566
SC-1	013-2-1	DRIVING RING	566
SC-2	013-2-2	ADJUSTING RING	566
SC-3	013-2-3	CONE COLLAR WITH SCREWS	566
SC-4	013-2-4	ENGAGING CONE	566
SC-5	013-2-5	DRIVING PLATE - FIBER	566
SC-6	013-2-6	DRIVEN PLATE - STEEL	566
SC-7	013-2-7	ROLLER RING	566
SC-8	013-2-8	LOCK PLATE	566
SC-9	013-2-9	HUB 1-1/2" BORE 5/16" KEY WAY.	566
SC-10	013-2-10	FINGER LEVER	566
SC-11	013-2-11	CONE KEY	566
SC-12	013-2-12	RELEASE SPRING PIN	566
SC-13	013-2-13	RELEASE SPRING	566
SC-14	013-2-14	FINGER LEVER PIN	566
SC-15	013-2-15	SPACER FOR FINGERS	566
SC-16	013-2-16	BACK PLATE	566
SC-17	013-2-17	ADJUSTING LOCK PIN SPRING	566
SC-18	013-2-18	ADJUSTING LOCK PIN	566
SC-19	013-2-19	ROLLER FOR FINGERS	566
SC-20	013-2-20	SNAP RING	566
SC-22	013-2-22	STEPPED DRIVE KEY	566

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 566

DRIVE COMPONENTS continued...

SC-24	06-1-4	WOODRUFF KEY	566
SC-25	01-5-14	SCREW, STEPPED DRIVE KEY	566

GUARDING

PART#	REF#	DESCRIPTION	MODEL
SB2-345	D-200-345-13	BELT GUARD	566
SB2-439	N/A	BELT GUARD BRACKET	566
SB2-167	N/A	GEAR GUARD COVER	566
SB2-125	B-220-125-1	LOWER GUARD, SIDE PIECE - R.H	566
SB2-126	B-220-126-1	LOWER GUARD, SIDE PIECE - L.H	566
SB2-346	N/A	INNER COVER FOR BELT GUARD	566
SB2-347	N/A	ACCESS COVER FOR BELT GUARD	566
SB2-294	D-294-294-1	HAND WHEEL GUARD	566
SB2-124	C-220-124-1	CLUTCH GUARD	566
SB2-491	B-293-491-1	SPLASH GUARD	566
SB2-294/1	N/A	BRACKET FOR HAND WHEEL GUARD	566

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-75	9BA21	HEAD BEARING OILER	566
SB-68	059-4-1	VARI-FEED OILER	566

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW - 45 STATION	566
DL-91	230-091-1	DIE LOCK SCREW	566
SB2-164	B-251-164-3	RING GEAR	566
SB2-630	N/A	LOWER PUNCH RETAINER	566
SB2-91	N/A	SPINDLE - AXIAL BEARING DESIGN - EARLY MODEL	566
SB2-91/1	N/A	SPINDLE - AXIAL BEARING DESIGN - LATE MODEL	566
SB2-91-AB	N/A	BEARING ASSEMBLY FOR SPINDLE (FLAT AXIAL)	566
SB2-91-AB-1	N/A	BEARING - SPINDLE BEARING (FLAT AXIAL)	566
SB2-91-AB-2	N/A	BEARING WASHER - SPINDLE BEARING (FLAT AXIAL)	566

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SB2-27T	D-220-120-47	27 STATION TURRET	566
SB2-35T	N/A	35 STATION TURRET	566
SB2-45T	D-220-120-113	45 STATION TURRET	566

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DS3 (515)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SD5-301	C-220-301-8	UPPER CAM BODY WITH TAKE-OUT PLATE	DS3
SD5-99	C-220-299-1	UPPER LOWERING CAM	DS3
SD5-1N	N/A	DWELL CAM	DS3
SD-3N	N/A	ANTI FLIGHT RAIL	DS3
SD5-30	A-217-030-5	TAKE-OUT PLATE	DS3
SD5-300	C-220-300-4	UPPER RAISING CAM	DS3

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SD5-2/S	B-220-291-2	EJECTION CAM - STEEL	DS3
SD5-2/B	B-220-291-2	EJECTION CAM - BRONZE	DS3
SD-539	A-200-539-1	DROP-OUT PLUG - LOWER PUNCH	DS3
SD5-61	C-260-610-3	LOWER PULL-DOWN CAM	DS3
S-177	A-220-177-1	PUNCH ADJUSTING SCREW SPRING	DS3
SD5-535	A-200-535-002	PUNCH ADJUSTING SCREW	DS3
SD-559	B-200-559-16	ADJUSTER GUIDE RING	DS3

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-035	A-220-035-3	WEIGHT ADJUSTER WHEEL	DS3
S-035/M	N/A	WEIGHT ADJUSTER WHEEL - FINE ADJUST	DS3
S-184	B-200-184-1	WEIGHT ADJUSTER SCREW	DS3
S-204	A-200-204-1	WEIGHT/PRESSURE ADJ. WHEEL SPRING	DS3
S-258	A-220-258-1	WEIGHT ADJUSTER LEVER	DS3
S-32	NP-0-32	INCREASE WEIGHT NAME PLATE	DS3
S-569	A-200-569-1	WEIGHT ADJUSTER STOP	DS3
SD5-212	B-220-212-2	WEIGHT ADJUSTER BEARING	DS3
SD5-212/A	N/A	WEIGHT ADJUSTER BEARING ASSEMBLY	DS3
SD-213	B-220-213-1	WEIGHT ADJUSTER CAM	DS3

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SD-39	C-220-239-2	FEED FRAME 2 POINT - OPEN	DS3
SD-79	A-200-579-1	FEED FRAME SCREW 2 POINT - OPEN	DS3
S-22	A-200-222-1	FEED FRAME LOCK SCREW 2 POINT	DS3
S-51	A-231-851-1	FEED FRAME STUD NUT 2 POINT - OPEN	DS3
S-78	A-200-578-1	FEED FRAME STUD 2 POINT - OPEN	DS3
SD-39/1	N/A	FEED FRAME 3 POINT - OPEN	DS3
SD-39/1-1	N/A	HOLD DOWN KNOB	DS3
SD-98	D-293-398-1	FEED FRAME 3 POINT - PIN GRID	DS3
SD-23	B-294-823-5	ADJUSTABLE GRID	DS3
S-822/1		GRID SCREW	DS3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DS3 (515)

PRODUCT CONTROL continued...

SD-65	A-200-565-1	SCRAPER BLADE	DS3
SP-8	A-200-182-1	SCRAPER SPRING	DS3
SD-08	A-217-008-2	TABLET TAKE-OFF	DS3
SD-08/1		TABLET TAKE-OFF - 3 POINT FEED FRAME	DS3
SD-55	231-155-1	HOPPER & BRACKET ASSEMBLY	DS3
SD-65/1	A-200-565-1	SCRAPER BLADE - 3 POINT	DS3
SD-32	B-217-032-1	HOPPER	DS3
SD-245	A-220-245-1	HOPPER BRACKET	DS3
SD-75	A-200-575-1	HOPPER SPINDLE	DS3
S-851	A-200-851-1	HOPPER SPINDLE SCREW	DS3
SD-215	C-220-215-1	TABLET CHUTE	DS3
SD-245-1	N/A	HOPPER BRACKET KNOB	D3

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
PR-6	B-242-600-7	UPPER OR LOWER PRESSURE ROLL	DS3
S-15	A-220-115-2	LOWER ROLL OIL RECEIVER	DS3
S-211	A-200-211-1	PRESSURE SPRING CASING	DS3
S-230	A-224-230-1	EYEBOLT FOR PRESSURE SPRING	DS3
S-243	A-220-243-1	PRESSURE ROD WASHER	DS3
SD-180	B-220-180-2	PRESSURE ADJUSTING WHEEL	DS3
SD-29	1-129	FULCRUM PIN - LOWER ROLL CARRIER	DS3
NP-AH1	N/A	ADJUSTING HANDLE - 1/2	DS3
SD-45	B-200-545-1	UPPER ROLL PIN	DS3
SD-50	A-200-850-1	LOWER ROLL PIN	DS3
SD-78	B-220-178-12	LOWER ROLL CARRIER	DS3
SD-984	B-235-984-1	ECCENTRIC UPPER ROLL PIN	DS3
S-016	03-1-16	LOWER ADJUSTER NUT	DS3
S-029	1-029	SHELF PIN - 1" DIA. x 6-3/4"	DS3
S-38	B-220-038-2	SHELF	DS3
S-547	A-200-547-1	PRESSURE ROD TABLE NUT	DS3
S-550	A-200-550-1	ROLL SUPPORT LOCK NUT	DS3
S-554	A-200-554-1	PRESSURE ADJUSTING WHEEL SPRING	DS3
S-62	A-220-062-1	SPRING LOCK	DS3
SD-03	C-220-203-1	PRESSURE LEVER	DS3
SD-125	1-125	PRESSURE LEVER PIN 1-3/16" DIA. x 5"	DS3
SD-179	A-220-179-2	FORK	DS3
SD-2	C-220-302-5	UPPER ROLL SUPPORT	DS3
SD-25	1-125	EYEBOLT PIN 1-3/16" DIA. x 3-7/8"	DS3
SD-311	A-220-311-5	ADJUSTING WHEEL EYEBOLT	DS3
SD-46	B-200-546-1	PRESSURE ROD	DS3
SD-49	B-200-549-1	STAY ROD	DS3
SD-5	1-125	FORK PIN 1-3/16" DIA. x 4-1/8"	DS3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DS3 (515)

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
REAR DRIVE BEARING DESIGN			
SD-4/WB/A	N/A	REAR DRIVE ASSEMBLY - WITH BEARINGS	DS3
SD-4/WB	N/A	WORM BEARING - WITH BEARINGS	DS3
SD-4/WB-1	N/A	REAR DRIVE HOUSING - MACHINED FOR BEARINGS	DS3
NP-4-2	N/A	OIL SEAL REAR DRIVE (L.H.)	DS3
NP-4-3	N/A	NEEDLE ROLLER BEARING - REAR DRIVE	DS3
NP-4-4	N/A	OIL SEAL REAR DRIVE (R.H.)	DS3
NP-4-5	N/A	NEEDLE ROLLER BEARING - REAR DRIVE	DS3
REAR DRIVE BUSHING DESIGN			
SD-4/A	N/A	REAR DRIVE ASSEMBLY - WITH BUSHINGS	DS3
SD-4	C-220-204-4	WORM BEARING - WITH BUSHINGS	DS3
SD-42	A-200-542-1	THRUST LOCK NUT	DS3
SD-22	018-2-2	THRUST BEARING	DS3
SD-71	C-200-571-1	DRIVE SHAFT	DS3
SD-72	A-200-572-1	THRUST RING / 2-1/4" O.D.	DS3
SD-543	A-200-543-1	DRIVE SHAFT END WASHER, 3-3/8" DIA.	DS3
SD-16	076-1-165P	BUSHING FOR PULLEY	DS3
SD-165	076-1-165	WORM BEARING BUSHING - L.H. - CLUTCH END WORM BEARING BUSHING - L.H. - CLUTCH END NEW	DS3
SD-165/1	N/A	ASSEMBLY	DS3
SD-246	076-1-246	WORM BEARING BUSHING - R.H.- FLYWHEEL	DS3
SD-246/1	076-1-246	WORM BEARING BUSHING - R.H. FLYWHEEL NEW ASSEMBLY	DS3
2C130	N/A	DOUBLE V-13 C PULLEY	DS3
2C60	N/A	DOUBLE V-6 C PULLEY	DS3
C-93	N/A	93" C V-BELT	DS3
NP-260	N/A	MOTOR MOUNT BASE	DS3
S-019	1-019	SWIVEL PIN FOR MOTOR ADJ. TUBE - 3/8" DIA. x 3-3/4"	DS3
S-13	020-1-13	COLLAR 1" FOR HINGE PIN	DS3
S-29	1-029	HINGE PIN FOR MOTOR BRACKET	DS3
S-49	A-213-849-1	SHIFTER LEVER FORK PIN	DS3
SD-112	021-1-12	HI - LO PULLEY #265, 1-1/8" BORE	DS3
SD-16	076-1-165P	BUSHING FOR PULLEY	DS3
SD-201	A-217-020-1	MOTOR ADJUSTING EYEBOLT	DS3
SD-250	A-220-250-1	SHIFTER FORK & PIN	DS3
SD-27	C-220-227-1	CLUTCH PULLEY	DS3
SD-28	C-220-228-1	CLUTCH SHIFTER LEVER	DS3
SD-37	A-220-137-3	SWIVEL	DS3
SD-432	024-3-2	OIL SEAL - PULLEY	DS3
SD-543	A-200-543-1	DRIVE SHAFT END WASHER, 3-3/8" DIA.	DS3
SD-70	C-220-270-1	WORM ADJUSTING PLATE, OIL RECEIVER	DS3
SD-82	A-200-582-1	ADJUSTING SLEEVE	DS3
SD-201	A-217-020-1	MOTOR ADJUSTING EYEBOLT	DS3
NP-38	N/A	SPEED NUT ADJUST	DS3
SD-029		HINGE PIN FOR MOTOR BRACKET 16"	DS3
SD-94	B-220-294-1	FLYWHEEL (HAND WHEEL)	DS3
WG-6	B-200-560-1	BRONZE WORM	DS3
WG-6/S	B-200-560-2	STEEL WORM	DS3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DS3 (515)

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
CLUTCH ASSEMBLY PARTS			
SC-AD	013-1-5	COMPLETE CLUTCH ASSEMBLY	DS3
SC-1	013-2-1	DRIVING RING	DS3
SC-2	013-2-2	ADJUSTING RING	DS3
SC-3	013-2-3	CONE COLLAR WITH SCREWS	DS3
SC-4	013-2-4	ENGAGING CONE	DS3
SC-5	013-2-5	DRIVING PLATE - FIBER	DS3
SC-6	013-2-6	DRIVEN PLATE - STEEL	DS3
SC-7	013-2-7	ROLLER RING	DS3
SC-8	013-2-8	LOCK PLATE	DS3
SC-10	013-2-10	FINGER LEVER	DS3
SC-11	013-2-11	CONE KEY	DS3
SC-12	013-2-12	RELEASE SPRING PIN	DS3
SC-13	013-2-13	RELEASE SPRING	DS3
SC-14	013-2-14	FINGER LEVER PIN	DS3
SC-15	013-2-15	SPACER FOR FINGERS	DS3
SC-16	013-2-16	BACK PLATE	DS3
SC-17	013-2-17	ADJUSTING LOCK PIN SPRING	DS3
SC-18	013-2-18	ADJUSTING LOCK PIN	DS3
SC-19	013-2-19	ROLLER FOR FINGERS	DS3
SC-20	013-2-20	SNAP RING	DS3
SC-21	013-2-21	HUB 1-3/4" BORE 3/8" KEY WAY	DS3
SC-22	013-2-22	STEPPED DRIVE KEY	DS3
SC-24	06-1-4	WOODRUFF KEY	DS3
SC-25	01-5-14	SCREW, STEPPED DRIVE KEY	DS3
SD-64	085-6-864	"V" BELT C-96 MATCHED SET OF TWO	DS3

GUARDING

PART#	REF#	DESCRIPTION	MODEL
NP-BPLT/1	N/A	MACHINE PALLET - SMALL	DS3
NP-LVPD	N/A	MACHINE PALLET VIBRATION LEVELING PAD	DS3
S-269	N.P. 269	NAMEPLATE-PUNCH PENETRATION	DS3
SD-06	C-220-206-1	LOWER GEAR GUARD - 2 POINT	DS3
SD-06/1	N/A	LOWER GEAR GUARD - 3 POINT	DS3
NP-06	N/A	LOWER GEAR GUARD COVER	DS3
NP-006	N/A	UPPER GUARD SIDE PIECE - 3 PT FEED FRAME	DS3
SD-063	A-220-063-1	LOWER GUARD LOCK WHEEL	DS3
SD-07	C-220-207-1	REAR GUARD APRON - SUB ASSEMBLY	DS3
SD-18	C-220-218-1	DUST GUARD	DS3
SD-20	A-200-220-1	LOWER GUARD SWING BOLT	DS3
SD-220	B-220-220-1	LOWER GUARD SIDE PIECE	DS3
SD-577	N/A	UPPER PUNCH GUARD - 2 PIECE SET	DS3
SD-615	C-220-615-5	BELT GUARD	DS3
SD-832	08-3-2	LOWER GUARD PIN	DS3
SD-96	N/A	BELT GUARD SUPPORT BRACKET	DS3

STOKES TABLET PRESS REPLACEMENT PARTS LIST

STOKES DS3 (515)

GUARDING continued...

PART#	REF#	DESCRIPTION	MODEL
SD-266/1	N/A	DUST NOZZLE BRACKET	DS3

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-75	9BA21	HEAD BEARING OILER	DS3
SB-68	059-4-1	VARI-FEED OILER	DS3

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-25	229-225-1	DIE LOCK SCREW	DS3
DL-25/E	229-225-1	DIE LOCK SCREW - EARLY MODEL ONLY .615 DIA.	DS3
N-075	N/A	LOWER PUNCH RETAINER - 1.075"	DS3
SD-503	B-258-503-1	RING GEAR - STEEL	DS3
SD-503/B	B-258-503-2	RING GEAR - BRONZE	DS3

TURRETS

PART#	REF#	DESCRIPTION	MODEL
SD5-15T	D-220-210-4	15 STATION TURRET	DS3

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 540

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-118	D-236-118-1	UPPER LOWERING CAM	540
S51-118/B	N/A	UPPER LOWERING CAM - BRONZE	540
S51-119	D-236-119-1	UPPER RAISING CAM	540
S51-119/B	N/A	UPPER RAISING CAM - BRONZE	540
S51-130	C-236-130-1	UPPER DWELL CAM	540
S51-130/B	N/A	UPPER DWELL CAM - BRONZE	540

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-211	C-236-211-2	EJECTION CAM	540
S51-754	A-236-754-1	NEW STYLE EJECTION CAM	540
S51-133	D-236-133-2	WEIGHT ADJUSTING CAM	540
S51-061	B-236-061-3	LOWER PUNCH TAKE-OUT	540
S51-144	D-236-144-3	NON-DROP INSERT	540
S51-210	C-236-210-5	LOWER DWELL CAM	540
S51-212	A-236-212-1	PULL DOWN CAM	540
S51-71	A-236-071-2	LEVELING ECCENTRIC	540
S51-73	A-236-073-1	LOWER PUNCH TAKE-OUT STUD	540

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-764	A-236-764-2	WEIGHT ADJUSTING SHAFT	540
S51-765	A-236-765-2	WEIGHT ADJ. SHAFT-LEFT	540

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	540
S-10/1		NUT - FEED FRAME LEVELING SCREW	540
S51-12	D-237-012-2	HOPPER	540
S51-456	085-5-456	HOPPER ADJUSTING NUT	540
S51-47	A-236-947-1	TABLET TAKE-OFF - LEFT	540
S51-48	A-236-948-1	SCRAPER BLADE	540
S51-49	A-236-949-1	TABLET TAKE-OFF - RIGHT	540
S51-50/L	D-236-950-22	FEED FRAME - LEFT	540
S51-50/L-1	N/A	FEED FRAME - LEFT- WITH NYLON INSERT	540
S51-50/R	D-236-950-23	FEED FRAME - RIGHT	540
S51-50/R-1	N/A	FEED FRAME - RIGHT- WITH NYLON INSERT	540
S51-751	085-12-75	HOPPER MOUNTING STUD	540
SP-8	A-200-182-1	SCRAPER SPRING	540
S51-138	A-237-138-1	TABLET CHUTE GUIDE	540
S51-139	B-237-139-1	TABLET GUIDE (RIGHT SIDE)	540

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 540

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-3	C-263-003-2	LOWER ROLL SHAFT	540
S51-45	C-236-145-1	UPPER ROLL SHAFT	540
S51-60	B-242-600-17	PRESSURE ROLL	540
S51-499	A-235-499-1	OIL SLINGER FOR LOWER ROLL	540

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-19	N/A	PILLOW BEARING - JACK SHAFT	540
S51-526	085-10-526	PULLEY ON JACKSHAFT	540
S51-722	085-8-722	CLUTCH SHIFTER SHOE	540
S51-723	085-8-723	PIN FOR SHOE	540
S51-78	085-8-778	TIMING BELT	540
S51-830	085-8-830	BUSHING FOR SPRING ROD BEARING	540
S51-563	085-13-563	V/S BELT FOR PULLEY	540
S51-668	B-233-668-4	ROTATING HANDWHEEL	540

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	540
S-30	N/A	OIL FILTER ELEMENT	540
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	540
S-43	085-10-435	TONNAGE GAUGE (0-4 TONS)	540
SP-778	A-241-778-001	OIL PUMP SUPPORT	540
SP-664	085-12-664	PUMP MOUNTING BRACKET	540
SP-A2	085-10-525	OIL PUMP	540
SP-A3	N/A	STRAINER FOR OIL PUMP	540
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	540
S51-594	B-236-594-1	RESERVOIR GASKET	540
S51-672	A-278-672-2	END PLATE GASKET	540

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	540
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	540
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	540
S51-971	C-239-971-1	SPINDLE	540
S-54	N/A	PLUNGER, LOWER PUNCH SUPPORT	540
S51-125	022-2-125	O-RING FOR SPINDLE PISTON	540
S51-788	085-11-788	CUP RING FOR SPINDLE PISTON	540

STOKES
TABLET PRESS REPLACEMENT PARTS LIST

STOKES 540

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S51-41T	D-267-503-28	41 STATION TURRET	540
S51-51T	D-267-503-29	51 STATION TURRET	540

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 541

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-118	D-236-118-1	UPPER LOWERING CAM	541
S51-118/B	N/A	UPPER LOWERING CAM - BRONZE	541
S51-119	D-236-119-1	UPPER RAISING CAM	541
S51-119/B	N/A	UPPER RAISING CAM - BRONZE	541
S51-130	C-236-130-1	UPPER DWELL CAM	541
S51-130/B	N/A	UPPER DWELL CAM - BRONZE	541

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-211	C-236-211-2	EJECTION CAM	541
S51-754	A-236-754-1	NEW STYLE EJECTION CAM	541
S51-133	D-236-133-2	WEIGHT ADJUSTING CAM	541
S51-061	B-236-061-3	LOWER PUNCH TAKE-OUT	541
S51-144	D-236-144-3	NON-DROP INSERT	541
S51-210	C-236-210-5	LOWER DWELL CAM	541
S51-212	A-236-212-1	PULL DOWN CAM	541
S51-71	A-236-071-2	LEVELING ECCENTRIC	541
S51-73	A-236-073-1	LOWER PUNCH TAKE-OUT STUD	541

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-764	A-236-764-2	WEIGHT ADJUSTING SHAFT	541
S51-765	A-236-765-2	WEIGHT ADJ. SHAFT-LEFT	541

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	541
S-10/1		NUT - FEED FRAME LEVELING SCREW	541
S51-001	N/A	ADJUSTABLE TAKE-OUT CAM	541
S51-002	N/A	ADJUSTABLE TAKE-OUT CAM HOUSING	541
S51-003	N/A	RETAINING CLIP - ADJUSTABLE TAKE-OUT	541
S51-004	N/A	ADJUSTABLE TAKE-OUT PIN	541
S51-005	N/A	THREADED STUD	541
S51-006	N/A	KNURLED KNOB	541
S51-12	D-237-012-2	HOPPER	541
S51-456	085-5-456	HOPPER ADJUSTING NUT	541
S51-47	A-236-947-1	TABLET TAKE-OFF - LEFT	541
S51-48	A-236-948-1	SCRAPER BLADE	541
S51-49	A-236-949-1	TABLET TAKE-OFF - RIGHT	541
S51-50/L	D-236-950-22	FEED FRAME - LEFT	541
S51-50/L-1	N/A	FEED FRAME - LEFT- WITH NYLON INSERT	541
S51-50/R	D-236-950-23	FEED FRAME - RIGHT	541

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 541

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
S51-50/R-1	N/A	FEED FRAME - RIGHT- WITH NYLON INSERT	541
S51-751	085-12-75	HOPPER MOUNTING STUD	541
SP-8	A-200-182-1	SCRAPER SPRING	541
S51-138	A-237-138-1	TABLET CHUTE GUIDE	541
S51-139	B-237-139-1	TABLET GUIDE (RIGHT SIDE)	541

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-3	C-236-003-2	LOWER ROLL SHAFT	541
S51-410	085-8-410	END CAP NEEDLE BEARING - UPPER ROLL PIN	541
S51-429	085-8-429	INNER NEEDLE BEARING - UPPER ROLL PIN	541
S51-430	085-8-430	BEARING - UPPER ROLL PIN - 1-1/4"W	541
S51-45	C-236-145-1	UPPER ROLL SHAFT	541
S51-60	B-242-600-17	PRESSURE ROLL	541
S51-499	A-235-499-1	OIL SLINGER FOR LOWER ROLL	541
S51-746	A-235-746-1	OIL RECEIVER COVER	541

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-945	N/A	CLUTCH ASSEMBLY	541
S51-112	112	OUTER DISC (CLUTCH)	541
S51-113	113	INNER DISC (CLUTCH)	541
S51-114	N/A	CLUTCH SPRING (SEPERATOR)	541
S51-485	085-8-485	BALL BEARING FOR CLUTCH	541
S51-722	085-8-722	CLUTCH SHIFTER SHOE	541
S51-723	085-8-723	PIN FOR SHOE	541
S51-19	N/A	PILLOW BEARING - JACK SHAFT	541
S51-407	085-10-407	WORM SHAFT BEARING - TACH SIDE	541
S51-744	085-8-744	WORM SHAFT BEARING - CLUTCH SIDE	541
S51-745	085-8-745	BEARING FOR WORM SHAFT BRACKET	541
S51-742	085-8-742	OIL SEAL FOR WORM SHAFT CAP	541
S51-78	085-8-778	TIMING BELT	541
S51-830	085-8-830	BUSHING FOR SPRING ROD BEARING	541
S51-19/1	N/A	JACKSHAFT	541
S51-526	085-10-526	PULLEY ON JACKSHAFT	541
S51-563	085-13-563	V/S BELT FOR PULLEY	541
S51-668	B-233-668-4	ROTATING HANDWHEEL	541

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	541
S-165	085-7-165	OIL LEVEL WINDOW	541

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 541

HYDRAULIC & LUBRICATION COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	541
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	541
S-43	085-10-435	TONNAGE GAUGE (0-4 TONS)	541
S51-329	085-11-329	V-BELT FOR PUMP - 24" LONG	541
SP-A2	085-10-525	OIL PUMP	541
SP-A3	N/A	STRAINER FOR OIL PUMP	541
SP-778	A-241-778-001	OIL PUMP SUPPORT	541
SP-664	085-12-664	PUMP MOUNTING BRACKET	541
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	541
S51-594	B-236-594-1	RESERVOIR GASKET	541
S51-672	A-278-672-2	END PLATE GASKET	541

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	541
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	541
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	541
S51-971	C-239-971-1	SPINDLE	541
S-54	N/A	PLUNGER, LOWER PUNCH SUPPORT	541
S51-125	022-2-125	O-RING FOR SPINDLE PISTON	541
S51-377	085-8-377	SPINDLE BEARING	541
S51-377/1	N/A	RACE FOR SPINDLE BEARING	541
S51-972	B-239-972-4	SPINDLE PISTON	541
S51-788	085-11-788	CUP RING FOR SPINDLE PISTON	541

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S51-41T	D-267-503-28	41 STATION TURRET	541
S51-51T	D-267-503-29	51 STATION TURRET	541

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 551

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-118	D-236-118-1	UPPER LOWERING CAM	551
S51-118/B	N/A	UPPER LOWERING CAM - BRONZE	551
S51-119	D-236-119-1	UPPER RAISING CAM	551
S51-119/B	N/A	UPPER RAISING CAM - BRONZE	551
S51-130	C-236-130-1	UPPER DWELL CAM	551
S51-130/B	N/A	UPPER DWELL CAM - BRONZE	551

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-211	C-236-211-2	EJECTION CAM	551
S51-754	A-236-754-1	NEW STYLE EJECTION CAM	551
S51-133	D-236-133-2	WEIGHT ADJUSTING CAM	551
S51-061	B-236-061-3	LOWER PUNCH TAKE-OUT	551
S51-144	D-236-144-3	NON-DROP INSERT	551
S51-210	C-236-210-5	LOWER DWELL CAM	551
S51-212	A-236-212-1	PULL DOWN CAM - EARLY MODEL	551
S51-212/5	D-236-212-5	PULL DOWN CAM - LATE MODEL	551
S51-71	A-236-071-2	LEVELING ECCENTRIC	551
S51-73	A-236-073-1	LOWER PUNCH TAKE-OUT STUD	551

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-764	A-236-764-2	WEIGHT ADJUSTING SHAFT	551
S51-765	A-236-765-2	WEIGHT ADJ. SHAFT-LEFT	551
S51-374	A-233-374-1	WEIGHT ADJUSTING BEVEL GEAR	551

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	551
S-10/1		NUT - FEED FRAME LEVELING SCREW	551
S51-001	N/A	ADJUSTABLE TAKE-OUT CAM	551
S51-002	N/A	ADJUSTABLE TAKE-OUT CAM HOUSING	551
S51-003	N/A	RETAINING CLIP - ADJUSTABLE TAKE-OUT	551
S51-004	N/A	ADJUSTABLE TAKE-OUT PIN	551
S51-005	N/A	THREADED STUD	551
S51-006	N/A	KNURLED KNOB	551
S51-12	D-237-012-2	HOPPER	551
S51-456	085-5-456	HOPPER ADJUSTING NUT	551
S51-47	A-236-947-1	TABLET TAKE-OFF - LEFT	551
S51-48	A-236-948-1	SCRAPER BLADE	551
S51-48/1	N/A	FEED FRAME ANGLE PIECE	551
S51-49	A-236-949-1	TABLET TAKE-OFF - RIGHT	551

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 551

PRODUCT CONTROL continued...

PART#	REF#	DESCRIPTION	MODEL
S51-50/L	D-236-950-22	FEED FRAME - LEFT	551
S51-50/L-1	N/A	FEED FRAME - LEFT- WITH NYLON INSERT	551
S51-50/R	D-236-950-23	FEED FRAME - RIGHT	551
S51-50/R-1	N/A	FEED FRAME - RIGHT- WITH NYLON INSERT	551
S51-751	085-12-75	HOPPER MOUNTING STUD	551
SP-8	A-200-182-1	SCRAPER SPRING	551
S51-138	A-237-138-1	TABLET CHUTE GUIDE	551
S51-139	B-237-139-1	TABLET GUIDE (RIGHT SIDE)	551

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-3	C-236-003-2	LOWER ROLL SHAFT	551
S51-410	085-8-410	END CAP NEEDLE BEARING - UPPER ROLL PIN	551
S51-429	085-8-429	INNER NEEDLE BEARING - UPPER ROLL PIN	551
S51-430	085-8-430	BEARING - UPPER ROLL PIN - 1-1/4"W	551
S51-45	C-236-145-1	UPPER ROLL SHAFT	551
S51-60	B-242-600-17	PRESSURE ROLL	551
S51-760	A-236-760-1	LOWER ROLL HANDWHEEL SHAFT (RIGHT)	551
S51-761	A-236-761-1	LOWER ROLL HANDWHEEL SHAFT (LEFT)	551
S51-738	B-245-738-1	INNER OIL SLINGER	551
S51-738-2	B-245-738-2	OUTER OIL SLINGER	551
S51-499	A-235-499-1	OIL SLINGER FOR LOWER ROLL	551
S51-746	A-235-746-1	OIL RECEIVER COVER	551

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-945	N/A	CLUTCH ASSEMBLY	551
S51-112	112	OUTER DISC (CLUTCH)	551
S51-113	113	INNER DISC (CLUTCH)	551
S51-114	N/A	CLUTCH SPRING (SEPERATOR)	51
S51-36	B-236-360-2	DRIVING CUP	551
S51-827	A-233-827-2	RIGHT SIDE CLAMPING SHAFT ASSEMBLY	551
S51-722	085-8-722	CLUTCH SHIFTER SHOE	551
S51-723	085-8-723	PIN FOR SHOE	551
S51-19	N/A	PILLOW BEARING - JACK SHAFT	551
S51-034	C-236-034-4	WORM SHAFT	551
S51-407	085-10-407	WORM SHAFT BEARING - TACH SIDE	551
S51-744	085-8-744	WORM SHAFT BEARING - CLUTCH SIDE	551
S51-745	085-8-745	BEARING FOR WORM SHAFT BRACKET	551
S51-742	085-8-742	OIL SEAL FOR WORM SHAFT CAP	551
S51-485	085-8-485	BALL BEARING FOR CLUTCH	551
S51-78	085-8-778	TIMING BELT	551
S51-830	085-8-830	BUSHING FOR SPRING ROD BEARING	551
S51-19/1	N/A	JACKSHAFT	551

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 551

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S51-526	085-10-526	PULLEY ON JACKSHAFT	551
S51-563	085-13-563	V/S BELT FOR PULLEY	551
S51-668	B-233-668-4	ROTATING HANDWHEEL	551

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	551
S-165	085-7-165	OIL LEVEL WINDOW	551
S-30	N/A	OIL FILTER ELEMENT	551
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	551
S-43	085-10-435	TONNAGE GAUGE (0-4 TONS)	551
S51-163		O-RING 232 BUNA	551
S51-329	085-11-329	V-BELT FOR PUMP - 24" LONG	551
SP-A2	085-10-525	OIL PUMP	551
SP-A3	N/A	STRAINER FOR OIL PUMP	551
SP-778	A-241-778-001	OIL PUMP SUPPORT	551
SP-664	085-12-664	PUMP MOUNTING BRACKET	551
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	551
S51-594	B-236-594-1	RESERVOIR GASKET	551
S51-672	A-278-672-2	END PLATE GASKET	551

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	551
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	551
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	551
S51-971	C-239-971-1	SPINDLE	551
S-54	N/A	PLUNGER, LOWER PUNCH SUPPORT	551
S51-377	085-8-377	SPINDLE BEARING	551
S51-377/1	N/A	RACE FOR SPINDLE BEARING	551
S51-972	B-239-972-4	SPINDLE PISTON	551
S51-788	085-11-788	CUP RING FOR SPINDLE PISTON	551
S51-125	022-2-125	O-RING FOR SPINDLE PISTON	551

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S51-41T	D-267-503-28	41 STATION TURRET	551
S51-51T	D-267-503-29	51 STATION TURRET	551

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 552

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-170	270-170-1	* UPPER DWELL CAM	552

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S51-71	A-236-071-2	LEVELING ECCENTRIC	552

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-764	A-236-764-2	WEIGHT ADJUSTING SHAFT	552
S51-765	A-236-765-2	WEIGHT ADJ. SHAFT-LEFT	552

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-10	A-237-010-1	FEED FRAME LEVELING SCREW 3 POINT	552
S-10/1		NUT - FEED FRAME LEVELING SCREW	552
S51-001	N/A	ADJUSTABLE TAKE-OUT CAM	552
S51-002	N/A	ADJUSTABLE TAKE-OUT CAM HOUSING	552
S51-003	N/A	RETAINING CLIP - ADJUSTABLE TAKE-OUT	552
S51-004	N/A	ADJUSTABLE TAKE-OUT PIN	552
S51-005	N/A	THREADED STUD	552
S51-006	N/A	KNURLED KNOB	552
S51-12	D-237-012-2	HOPPER	552
S51-456	085-5-456	HOPPER ADJUSTING NUT	552
S51-47	A-236-947-1	TABLET TAKE-OFF - LEFT	552
S51-48	A-236-948-1	SCRAPER BLADE	552
S51-49	A-236-949-1	TABLET TAKE-OFF - RIGHT	552
S51-50/L	D-236-950-22	FEED FRAME - LEFT	552
S51-50/L-1	N/A	FEED FRAME - LEFT- WITH NYLON INSERT	552
S51-50/R	D-236-950-23	FEED FRAME - RIGHT	552
S51-50/R-1	N/A	FEED FRAME - RIGHT- WITH NYLON INSERT	552
S51-751	085-12-75	HOPPER MOUNTING STUD	552
SP-8	A-200-182-1	SCRAPER SPRING	552
S51-63	270-631-2	* PIN	552

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-430	085-8-430	BEARING - UPPER ROLL PIN - 1-1/4"W	552
S51-45	C-236-145-1	UPPER ROLL SHAFT	552
S52-12	A-270-631-2	UPPER PRECOMPRESSION ROLL PIN	552
S52-31	13-270-633-1	LOWER PRECOMPRESSION ROLL	552
S52-32	B-270-633-2	UPPER PRECOMPRESSION ROLL WITH BEARING	552

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 552

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S52-32/A	N/A	BEARING FOR UPPER PRECOMPRESSION ROLL	552

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S51-945	N/A	CLUTCH ASSEMBLY	552
S51-112	112	OUTER DISC (CLUTCH)	552
S51-113	113	INNER DISC (CLUTCH)	552
S51-114	N/A	CLUTCH SPRING (SEPERATOR)	552
S51-19	N/A	PILLOW BEARING - JACK SHAFT	552
S51-034	C-236-034-4	WORM SHAFT	552
S51-407	085-10-407	WORM SHAFT BEARING - TACH SIDE	552
S51-744	085-8-744	WORM SHAFT BEARING - CLUTCH SIDE	552
S51-742	085-8-742	OIL SEAL FOR WORM SHAFT CAP	552
S51-745	085-8-745	BEARING FOR WORM SHAFT BRACKET	552
S51-485	085-8-485	BALL BEARING FOR CLUTCH	552
S51-722	085-8-722	CLUTCH SHIFTER SHOE	552
S51-723	085-8-723	PIN FOR SHOE	552
S51-526	085-10-526	PULLEY ON JACKSHAFT	552
S51-78	085-8-778	TIMING BELT	552
S51-830	085-8-830	BUSHING FOR SPRING ROD BEARING	552
S51-19/1	N/A	JACKSHAFT	552

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	552
S-30	N/A	OIL FILTER ELEMENT	552
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	552
S-43	085-10-435	TONNAGE GAUGE (0-4 TONS)	552
S51-329	085-11-329	V-BELT FOR PUMP - 24" LONG	552
SP-A2	085-10-525	OIL PUMP	552
SP-A3	N/A	STRAINER FOR OIL PUMP	552
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	552

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	552
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	552
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	552
S-54	N/A	PLUNGER, LOWER PUNCH SUPPORT	552
S51-125	022-2-125	O-RING FOR SPINDLE PISTON	552
S51-377	085-8-377	SPINDLE BEARING	552

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 552

TURRET HARDWARE continued...

PART#	REF#	DESCRIPTION	MODEL
S51-377/1	N/A	RACE FOR SPINDLE BEARING	552
S51-788	085-11-788	CUP RING FOR SPINDLE PISTON	552

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S51-41T	D-267-503-28	41 STATION TURRET	552
S51-51T	D-267-503-29	51 STATION TURRET	552

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 533

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S35-011/B	01-PAL-011-B	LOADING BEAM PIN	533
S35-023	C-296-023-001	HOLD-DOWN CAM	533
S35-024	B-296-024-005	HOLD-DOWN BAR (SET OF 2)	533
S35-822/1	D-232-822-002	UPPER RAISING CAM - 33 STATION (EARLY MODEL)	533
S35-822/2		UPPER RAISING CAM - 33 STATION (LATE MODEL)	533
S35-822	D-232-822-001	UPPER RAISING CAM - 45 STATION (EARLY MODEL)	533
S35-822/6	D-232-822-6	UPPER RAISING CAM - 45 STATION (LATE MODEL)	533
S35-823	D-232-823-001	UPPER LOWERING CAM	533
S35-890	B-236-890-002	DWELL CAM (45 STATION)	533
S35-890/1	B-236-890-001	DWELL CAM - 33 STATION	533

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S35-024/1	N/A	HOLD-DOWN BAR (1 OF 2)	533
S35-024/2	N/A	HOLD DOWN BAR (2 OF 2)	533
S35-706	D-295-706-002	HOLD-DOWN INSERT (45 STATION)	533
S35-706/2	N/A	HOLD-DOWN INSERT (33 STATION)	533
S35-2/1	N/A	ANTI-FLIGHT CAM - EJECTION (45 STATION)	533
S35-2/2	N/A	ANTI-FLIGHT CAM - EJECTION (33 STATION)	533
S35-2/B	C-236-641-13	EJECTION CAM - BRONZE	533
S35-2	C-236-641-13	EJECTION CAM - STEEL	533
S35-864-69	D-236-864-002	LOWER PULL-DOWN CAM (11/16 FILL)	533
S35-864-88		LOWER PULL-DOWN CAM (7/8" FILL)	533
S35-864-138	D-236-864-002	LOWER PULL-DOWN CAM (1-3/8" FILL)	533
S35-865-69		LOWER PULL-DOWN CAM (11/16" FILL) SERIES 33	533
S35-865-88	D-236-865-002	LOWER PULL-DOWN CAM (7/8" FILL) SERIES 33	533
S35-865-138		LOWER PULL-DOWN CAM (1 3/8" FILL) SERIES 33	533
S35-873-69	B-236-873-002	INSERT CAM (11/16" FILL)	533
S35-873-88	B-236-873-008	INSERT CAM (7/8" FILL)	533
S35-873-138	B-236-873-009	INSERT CAM (1-3/8" FILL)	533
S-316/1	N/A	NON DROP INSERT - LATE MODEL	533
S35-760	A-233-576-001	LOWER PUNCH TAKE-OUT STUD	533
S35-575	A-233-575-002	LEVELING ECCENTRIC	533

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-373	A-233-373-001	WEIGHT ADJUSTER BEVEL PINION	533
S35-374	A-233-374-002	WEIGHT ADJUSTER BEVEL GEAR	533
S35-035	A-220-035-7	WEIGHT ADJUSTER WHEEL	533
S35-011/A	01-FD-011-A	ADJUSTING SCREW LOCK NUT	533
S-204	A-200-204-001	WEIGHT ADJUSTER WHEEL SPRING	533
S35-319	C-233-319-001	WEIGHT ADJUSTER BODY	533
S35-320	A-233-320-002	WEIGHT ADJUSTER BOTTOM PLATE	533
S35-819	A-233-819-002	WEIGHT ADJUSTER SHAFT (RIGHT SIDE)	533

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 533

WEIGHT ADJUSTING COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S35-820	A-233-820-002	WEIGHT ADJUSTER SHAFT (LEFT SIDE)	533

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S35-66/L	D-242-766-5	OPEN FEED FRAME - LEFT	533
S35-66/R	D-242-766-6	OPEN FEED FRAME - RIGHT	533
S-479	A-234-479-7	FEED FRAME LEVELING SCREW	533
S-185	A-276-185-003	FEED FRAME CLAMP STUD	533
S35-35	A-242-825-4	SCRAPER BLADE	533
SP-8	A-200-182-2	SCRAPER SPRING	533
S35-23	A-242-823-4	TAKE-OFF PLATE - LEFT	533
S35-24	A-242-824-1	TAKE-OFF PLATE - RIGHT	533
S35-22	A-242-822-1	TABLET GUIDE	533
S35-FC1	N/A	FORCE FEEDER CONVERSION KIT	533
S35-085	A-233-085-003	RETAINING PLATE	533
S35-326	B-232-326-011	LOADING COLUMN	533
S35-35	A-242-825-011	FEED FRAME SCRAPE-OFF	533
S35-400	C-290-400-002	KEYED SLIDER PLATE	533
S35-427	D-297-427-005	FEED SPOUT - GRAVITY FEEDER	533
S35-428	C-297-428-002	FEED SPOUT BRACKET	533
S35-474	B-248-474-001	LOADING BEAM	533
S35-492	A-232-492-001	LOADING BEAM INSERT	533
S35-621	A-297-621-001	LIMIT SWITCH ACTUATOR COLLAR	533
S35-647	C-236-647-004	LOADING CRANK	533
S-36		HOPPER ADJUSTING SCREW ASSEMBLY - EARLY MODEL	533
S-36/1		HOPPER ADJUSTING NUT - EARLY MODEL	533
S-36/2		HOPPER ADJUSTING SCREW - EARLY MODEL	533

GUARDING

PART#	REF#	DESCRIPTION	MODEL
S-047	B-297-047-001	VERTICAL SUPPORT BLOCK	533
S-054/1	01-MG-054	CLAMP, GAS CYLINDER BRACKET	533
S-060	10-AC-060	HINGE, RIGHT HAND	533
S-109	D-234-109-022	FRONT PANEL AND INSERT	533
S-121	01-ZD-121	DOOR HOLDER	533
S-122	15-BJ-122	PRESSURE SWITCH	533
S-188	B-297-188-001	GAS CYLINDER BRACKET - BOTTOM	533
S35-002	15-FMA-002	DOOR MOUNTED ACTUATOR	533
S35-017	B-297-017-002	COVER PLATE	533
S35-151	A-290-151-001	ACCESS COVER	533
S35-234	A-294-234-001	ACCESS COVER GASKET	533
S35-244	B-233-244-001	SEAL CARRIER - WORM DRIVE ASSEMBLY	533
S35-406	D-297-406-007	APRON - LATE MODEL	533
S35-451	A-236-451-001	INSPECTION COVER - REAR	533

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 533

GUARDING continued...

PART#	REF#	DESCRIPTION	MODEL
S35-452	A-236-452-001	INSPECTION COVER GASKET - REAR	533
S35-4	B-247-644-001	WORM SPLASH GUARD	533
S35-475	A-236-475-002	INSPECTION COVER - SIDE	533
S35-476	A-236-476-002	INSPECTION COVER GASKET - SIDE	533
S35-561	B-297-561-001	COVER PLATE FINISH STRIP	533
S35-980	B-296-980-001	UPPER ROLL SIGHT GLASS	533
S35-989	C-274-989-008	MANIFOLD S/S	533
S-277	085-026-277	UPPER FRAME SEAL	533
S35-36	D-232-736-003	UPPER FRAME COVER	533
S35-416	D-297-416-001	BOTTOM CROSS BRACE, FRONT AND REAR - UPPER GUARDS	533

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-21	A-224-112-001	LOWER ROLL HAND WHEEL SHAFT MITER GEAR	533
S35-13	B-232-513-5	UPPER OR LOWER PRESSURE ROLL	533
S35-13/WB	B-232-513-5	PRESSURE ROLL WITH BUSHING	533
N-328	N/A	BUSHING FOR PRESSURE ROLL	533
S35-82	C-233-182-2	UPPER ROLL SHAFT	533
S35-34	022-002-234	UPPER ROLL SHAFT O-RING	533
S35-103	07-FC-013-P	O-RING	533
S35-12	C-233-312-3	LOWER ROLL SHAFT - EARLY MODEL LUBRICATED	533
S35-248	B-233-248-2	WORM GEAR FOR LOWER ROLL SHAFT	533
S35-248/1	B-233-248-003	WORM GEAR FOR LOWER ROLL SHAFT - SMALL BORE	533
S35-302	017-003-022	WORM SHAFT MITER GEAR	533
S35-321	A-248-321-1	OIL SLINGER - UPPER ROLL	533
S35-36-1	N/A	UPPER FRAME COVER PLUG	533
S35-510	A-232-510-2	OIL SLINGER - LOWER ROLL	533
S35-910	085-6-910	BEARING FOR END CAP	533
S35-910/1		WIDE OUTER BEARING FOR ENDCAP	533
S35-911	085-6-911	CENTER AND OUTER BEARING FOR UPPER ROLL PIN	533
S-044	C-232-513-044	UPPER PRESSURE ROLL WITH BEARING LATE MODEL	533
S-045	C-232-523-045	LOWER PRESSURE ROLL WITH BEARING LATE MODEL	533
S-036	C-290-403-006	LOWER ROLL SHAFT - LATE MODEL LUBRICATED	533
S-039	D-290-403-009	LOWER ROLL SHAFT - NON LUBRICATED	533
S35-107	30-HA-107	VIBRATION ISOLATOR	533
S-165	085-007-165	OIL LEVEL WINDOW	533
S35-134	A-233-313-004	LOWER ROLL SHAFT BUSHING	533
S35-181	A-233-181-002	UPPER ROLL SHAFT KEY	533
S35-493	B-232-493-001	PRESSURE SPRING	533
S35-713	07-FC-013-P	LOWER ROLL SHAFT O-RING	533
S35-825	A-233-825-001	CLAMPING HANDLE	533
S35-826	A-233-826-003	CLAMPING SHAFT (LEFT SIDE)	533
S35-847	C-236-847-001	PRESSURE COLUMN GUIDE	533
S35-828	A-233-828-2	LOWER ROLL HANDWHEEL SHAFT (RIGHT SIDE)	533

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 533

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-311	C-233-311-009	WORM SHAFT	533
S35-311/1	N/A	KEY FOR WORMSHAFT	533
S35-646	085-6-646	SPINDLE ROLLER BEARING AND RACE	533
S35-230	B-294-223-017	GENERATOR SPROCKET	533
S35-611	085-012-611	BEARING FOR WORM SHAFT BEARING PLATE	533
S35-008	01-FAS-008-A	CRANK PIN NUT	533
S35-021	08-EM-001	DRIVE PULLEY	533
S-894	085-018-894	FLANGED IDLER PULLEY	533
S35-028	10-BC-028	RATCHET WRENCH	533
S35-031	01-BHA-031-A	CRANK PIN SCREW	533
S35-043	08-CBC-043-B	DRIVE BELT (MATCHED SET OF 2)	533
S35-158	B-296-158-001	WORM SHAFT BEARING PLATE	533
S35-247	A-233-247-001	WORM - THICKNESS CONTROL	533
S35-228	B-294-228-001	WORM SHAFT HOUSING COVER	533
S35-290	A-234-901-002	CRANK PIN	533
S35-327	085-012-327	CRANK PIN WASHER	533
S35-491	C-248-491-004	* WORM SHAFT BRACKET	533
S35-513	B-244-513-001	PISTON	533
S-500	B-297-005-002	SPACER, UPPER PUNCH ADJUSTING SCREW	533
S35-967	A-266-967-001	COLLAR - CLUTCH SHIFTER ASSEMBLY	533
S35-824	A-233-824-001	WORM SHAFT - THICKNESS CONTROL	533
S35-858	D-236-858-001	RING GEAR	533
S-893/1	N/A	IDLER SHAFT	533
S35-765	B-248-765-002	JACKSHAFT	533
S35-782	N/A	OIL SEAL - MAIN DRIVE WORM SHAFT	533
S35-827-1	A-233-827-1	RIGHT SIDE CLAMPING SHAFT ASSEMBLY	533
CLUTCH ASSEMBLY PARTS			
S35-565	N/A	COMPLETE CLUTCH ASSEMBLY	533
SC-44	013-2-44	CLUTCH DRIVING RING	533
SC-45	013-2-45	ADJUSTING RING	533
SC-48	013-2-48	DRIVING PLATE - FIBER	533
SC-49	013-2-49	DRIVEN PLATE - STEEL	533
SC-50	013-2-50	ROLLER RING	533
SC-56	013-2-56	RELEASE SPRING	533
SC-58	013-2-58	STEPPED DRIVE KEY	533
SC-058/1	013-002-058	SCREW FOR STEPPED DRIVE KEY	533
S35-262	085-007-262	PILLOW BEARING	533
S35-911/1	N/A	INNER BEARING	533
S35-610	085-012-610	BEARING SET OF 2 FOR CLUTCH PULLEY	533
SC-061	013-2-061	ADJUSTING LOCK PIN	533
SC-146	013-2-146	ADJUSTING LOCK PIN SPRING	533
SC-65	B-248-565-1	CLUTCH SHIFTER SHOE - PAIR	533
SC-082	01-DC-082-A	LOCK SCREW	533
SC-456	085-20-456	ENGAGING CONE	533
SC-055	013-002-055	RELEASE SPRING PIN	533
SC-020	006-001-020	WOODRUFF KEY	533
SC-063	013-002-063	SNAP RING	533

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 533

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SC-059	013-002-059	BACK PLATE	533
SC-455	085-020-455	CLUTCH HUB	533
SC-051	013-002-051	LOCK PLATE	533
S-893	085-018-893	BELT TENSIONER	533

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	533
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	533
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	533
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	533
SP-A2	2HA21	OIL PUMP	533
SP-A3	N/A	STRAINER FOR OIL PUMP	533
S35-3	012-4-3	BELT FOR PUMP	533
S-901	085-17-901	PULLEY ON JACKSHAFT	533
S-575	085-10-575	TONNAGE GAUGE (0-10 TONS)	533
S-165	085-007-165	OIL LEVEL WINDOW	533
S35-632	D-241-632-008	OIL RESERVOIR	533
SP-778	A-241-778-001	OIL PUMP SUPPORT	533
SP-664	085-12-664	PUMP MOUNTING BRACKET	533
S35-701	B-297-701-005	SUMP CLEAN-OUT COVER	533
S35-702	B-297-702-005	SUMP CLEAN-OUT GASKET	533
S35-962	B-297-962-002	SUMP CLEAN OUT BEZEL	533
S35-972	A-233-972-002	OIL RESERVOIR GASKET	533

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	230-091-1	DIE LOCK SCREW	533
SC-031	01-DR-031	SET SCREW	533
S35-512	A-232-512-001	SPRING GUIDE	533
S35-633	C-241-633-1	SPINDLE - EARLY MODEL	533
S35-633/6	C-241-633-006	SPINDLE - LATE MODEL	533
S35-012	07-FA-012-BQ	O-RING SPINDLE CAP	533
S35-088	07-FD-088-P	SPINDLE CAP AIR BLEED - O-RING	533
S35-835	B-241-835-009	SPINDLE CAP - LATE MODEL	533
S35-837	B-241-837-001	SPINDLE CLAMP RING	533
S35-28	022-002-228	O-RING FOR SPINDLE O.D.	533
S35-022	07-FD-022-P	O-RING - PISTON & SPINDLE CAP	533

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S35-33T	D-232-253-4	33 STATION TURRET	533
S35-45T	D-232-253-49	45 STATION TURRET	533

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 328

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S35-011/B	01-PAL-011-B	LOADING BEAM PIN	328
S35-023	C-296-023-001	HOLD-DOWN CAM	328
S35-024	B-296-024-005	HOLD-DOWN BAR (SET OF 2)	328
S35-822/1	D-232-822-002	UPPER RAISING CAM - 33 STATION (EARLY MODEL)	328
S35-822/2		UPPER RAISING CAM - 33 STATION (LATE MODEL)	328
S35-822	D-232-822-001	UPPER RAISING CAM - 45 STATION (EARLY MODEL)	328
S35-822/6	D-232-822-6	UPPER RAISING CAM - 45 STATION (LATE MODEL)	328
S35-823	D-232-823-001	UPPER LOWERING CAM - 45 STATION - LATE MODEL	328
S35-823/2	D-232-823-002	UPPER LOWERING CAM - 33 STATION - LATE MODEL	328
S35-55/1		UPPER PUNCH ADJ. SCREW LATE MODEL	328
S35-890	B-236-890-002	DWELL CAM (45 STATION)	328
S35-890/1	B-236-890-001	DWELL CAM - 33 STATION	328

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S35-024/1	N/A	HOLD DOWN BAR (1 OF 2)	328
S35-024/2	N/A	HOLD DOWN BAR (2 OF 2)	328
S35-706	D-295-706-002	HOLD-DOWN INSERT (45 STATION)	328
S35-706/2	N/A	HOLD-DOWN INSERT (33 STATION)	328
S35-2/1	N/A	ANTI-FLIGHT CAM - EJECTION (45 STATION)	328
S35-2/2	N/A	ANTI-FLIGHT CAM - EJECTION (33 STATION)	328
S35-2/B	C-236-641-13	EJECTION CAM - BRONZE	328
S35-2	C-236-641-13	EJECTION CAM - STEEL	328
S-316	D-233-316-3	NON-DROP INSERT	328
S-316/2		NON-DROP INSERT -EARLY MODEL(SHORT VERSION)	328
S35-864-88		LOWER PULL-DOWN CAM (7/8" FILL)	328
S35-864-138	D-236-864-002	LOWER PULL-DOWN CAM (1-3/8" FILL)	328
S35-865-69		LOWER PULL-DOWN CAM (11/16" FILL) SERIES 33	328
S35-865-88	D-236-865-002	LOWER PULL-DOWN CAM (7/8" FILL) SERIES 33	328
S35-865-138		LOWER PULL-DOWN CAM (1 3/8" FILL) SERIES 33	328
S35-BFP-69	N/A	BI-LAYER FILLER PLATE 11/16" FILL	328
S35-873-69	B-236-873-002	INSERT CAM (11/16" FILL)	328
S35-873-88	B-236-873-008	INSERT CAM (7/8" FILL)	328
S35-873-138	B-236-873-009	INSERT CAM (1-3/8" FILL)	328
S35-760	A-233-576-001	LOWER PUNCH TAKE-OUT STUD	328
S35-401	C-290-401-003	NON-DROP CAM SUPPORT	328

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-916	D-236-916-1	WEIGHT ADJUSTER CAM	328
S35-374	A-233-374-002	WEIGHT ADJUSTER BEVEL GEAR	328
S35-373	A-233-373-001	WEIGHT ADJUSTER BEVEL PINION	328
S35-035	A-220-035-7	WEIGHT ADJUSTER WHEEL	328
S35-011/A	01-FD-011-A	ADJUSTING SCREW LOCK NUT	328

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STOKES 328

WEIGHT ADJUSTING COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-204	A-200-204-001	WEIGHT ADJUSTER WHEEL SPRING	328
S35-319	C-233-319-001	WEIGHT ADJUSTER BODY	328
S35-320	A-233-320-002	WEIGHT ADJUSTER BOTTOM PLATE	328
S35-819	A-233-819-002	WEIGHT ADJUSTER SHAFT (RIGHT SIDE)	328
S35-820	A-233-820-002	WEIGHT ADJUSTER SHAFT (LEFT SIDE)	328

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S35-66/L	D-242-766-5	OPEN FEED FRAME - LEFT	328
S35-66/R	D-242-766-6	OPEN FEED FRAME - RIGHT	328
S35-540		INSERT FEED FRAME	328
S-479	A-234-479-7	FEED FRAME LEVELING SCREW	328
S35-52	293-452-021	FEEDER BASE-BRONZE	328
S-185	A-276-185-003	FEED FRAME CLAMP STUD	328
S35-35	A-242-825-4	FEED FRAME SCRAPE-OFF	328
SP-8	A-200-182-2	SCRAPER SPRING	328
S35-23	A-242-823-4	TAKE-OFF PLATE - LEFT	328
S35-24	A-242-824-1	TAKE-OFF PLATE - RIGHT	328
S35-22	A-242-822-1	TABLET GUIDE	328
S35-439/A	N/A	VACUUM MANIFOLD - COMPLETE ASSEMBLY	328
S35-439	C-298-439-002	MANIFOLD RING - VACUUM	328
S35-443	C-298-443-002	TRANSITION - VACUUM MANIFOLD RING	328
S35-436	B-298-436-003	VACUUM MANIFOLD BRACKET - LEFT	328
S35-438	B-298-438-003	VACUUM MANIFOLD BRACKET - RIGHT	328
S35-408	C-297-408-001	TABLET CHUTE	328
S35-FC1	N/A	FORCED FEEDER CONVERSION KIT	328
S35-FC1/MC2		FEEDER MOTOR COUPLING	328
S35-444	D-295-444-007	HOPPER - NEW STYLE	328
S-36		HOPPER ADJUSTING SCREW ASSEMBLY - EARLY MODEL	328
S-36/1		HOPPER ADJUSTING NUT - EARLY MODEL	328
S-36/2		HOPPER ADJUSTING SCREW - EARLY MODEL	328
S35-085	A-233-085-003	RETAINING PLATE	328
S35-326	B-232-326-011	LOADING COLUMN	328
S35-35	A-242-825-011	FEED FRAME SCRAPE-OFF	328
S35-400	C-290-400-002	KEYED SLIDER PLATE	328
S35-427	D-297-427-005	FEED SPOUT - GRAVITY FEEDER	328
S35-428	C-297-428-002	FEED SPOUT BRACKET	328
S35-427/1	D-297-427-005	FEEDER BOWL	328
S35-406-AH		APRON HOLD DOWN HANDLE	328

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-549	B-298-549-M01	HAND WHEEL - SUPPORT PRESSURE ADJUSTING	328
S35-21	A-224-112-001	LOWER ROLL HAND WHEEL SHAFT MITER GEAR	328

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STOKES 328

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S35-13	B-232-513-5	UPPER OR LOWER PRESSURE ROLL	328
S-312	B-232-513-12	UPPER PRESSURE ROLL WITH SEALS	328
S-311	B-231-513-11	LOWER PRESSURE ROLL WITH SEALS	328
S-267	7BA267	SEAL, PRESSURE ROLL	328
S35-13/WB	B-232-513-5	PRESSURE ROLL WITH BUSHING	328
N-328	N/A	BUSHING FOR PRESSURE ROLL	328
N-328	N/A	BUSHING FOR PRESSURE ROLL	328
S35-248	B-233-248-2	WORM GEAR FOR LOWER ROLL SHAFT	328
S35-248/1	B-233-248-003	WORM GEAR FOR LOWER ROLL SHAFT - SMALL BORE	328
S35-82	C-233-182-2	UPPER ROLL SHAFT	328
S-348	C-291-348-2	UPPER ROLL SHAFT	328
S-348/1	D-291-348-005	UPPER ROLL SHAFT - NON LUBRICATED	328
S35-12	C-233-312-3	LOWER ROLL SHAFT - EARLY MODEL LUBRICATED	328
S-036	C-290-403-006	LOWER ROLL SHAFT - LATE MODEL LUBRICATED	328
S-039	D-290-403-009	LOWER ROLL SHAFT - NON LUBRICATED	328
S35-302	017-003-022	WORM SHAFT MITER GEAR	328
S35-55	A-234-555-4	UPPER PUNCH ADJUSTMENT SCREW-EARLY MODEL SHORT	328
S-486	A-294-486-1	THRUST PLATE, LOWER ROLL	328
S-486/A2		THRUST PLATE, LOWER ROLL - A2	328
S-044	C-232-513-044	UPPER PRESSURE ROLL WITH BEARING LATE MODEL	328
S-045	C-232-523-045	LOWER PRESSURE ROLL WITH BEARING LATE MODEL	328
S35-103	07-FC-013-P	O-RING	328
S35-134	A-233-313-004	LOWER ROLL SHAFT BUSHING	328
S35-181	A-233-181-002	UPPER ROLL SHAFT KEY	328
S35-343	D-291-343-001	END PLATE	328
S35-343/1	N/A	END PLATE THUMB SCREW	328
S35-713	07-FC-013-P	LOWER ROLL SHAFT O-RING	328
S35-825	A-233-825-001	CLAMPING HANDLE	328
S35-826	A-233-826-003	CLAMPING SHAFT (LEFT SIDE)	328
S35-847	C-236-847-001	PRESSURE COLUMN GUIDE	328
S-500	B-297-005-002	SPACER, UPPER PUNCH ADJUSTING SCREW	328
S35-240	N/A	O-RING LOWER ROLL SHAFT CARRIER - #227	328
S35-474	B-248-474-001	LOADING BEAM	328
S35-492	A-232-492-001	LOADING BEAM INSERT	328
S35-621	A-297-621-001	LIMIT SWITCH ACTUATOR COLLAR	328
S35-647	C-236-647-004	LOADING CRANK	328
S35-827-1	A-233-827-1	RIGHT SIDE CLAMPING SHAFT ASSEMBLY	328
S35-78	D-232-783-1	END PLATE	328
S35-510	A-232-510-2	OIL SLINGER - LOWER ROLL	328
S-405	B-290-405-1	SLIDER BLOCK	328
S35-910	085-6-910	BEARING FOR END CAP	328
S35-910/1		WIDE OUTER BEARING FOR ENDCAP	328
S35-36-1	N/A	UPPER FRAME COVER PLUG	328
S35-911	085-6-911	CENTER AND OUTER BEARING FOR UPPER ROLL PIN	328
S35-34	022-002-234	UPPER ROLL SHAFT O-RING	328
S35-107	30-HA-107	VIBRATION ISOLATOR	328
S35-493	B-232-493-001	PRESSURE SPRING	328

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PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S35-828	A-233-828-2	LOWER ROLL HANDWHEEL SHAFT (RIGHT SIDE)	328
S-343-H		HANDLE -END CAP	328

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-311	C-233-311-009	WORM SHAFT	328
S35-311/1	N/A	KEY FOR WORMSHAFT	328
S35-646	085-6-646	SPINDLE ROLLER BEARING AND RACE	328
S35-223	B-294-223-016	DRIVE SHAFT SPROCKET	328
S35-230	B-294-223-017	GENERATOR SPROCKET	328
S35-31	022-2-31	O' RING FOR WORM SHAFT HOUSING COVER	328
S-893	085-018-893	BELT TENSIONER	328
S-894	085-018-894	FLANGED IDLER PULLEY	328
S-893/1	N/A	IDLER SHAFT	328
S35-501	A-294-501-002	WASHER, BELT TENSIONER PULLEY	328
S35-021	08-EM-001	DRIVE PULLEY	328
S35-028	10-BC-028	RATCHET WRENCH	328
S35-031	01-BHA-031-A	CRANK PIN SCREW	328
S35-043	08-CBC-043-B	DRIVE BELT (MATCHED SET OF 2)	328
S35-102	11-BC-102	BEARING, ROLLER - LOWER ROLL	328
S35-158	B-296-158-001	WORM SHAFT BEARING PLATE	328
S35-247	A-233-247-001	WORM - THICKNESS CONTROL	328
S35-228	B-294-228-001	WORM SHAFT HOUSING COVER	328
S35-290	A-234-901-002	CRANK PIN	328
S35-327	085-012-327	CRANK PIN WASHER	328
S35-491	C-248-491-004	WORM SHAFT BRACKET	328
S35-513	B-244-513-001	PISTON	328
S35-967	A-266-967-001	COLLAR - CLUTCH SHIFTER ASSEMBLY	328
S35-824	A-233-824-001	WORM SHAFT - THICKNESS CONTROL	328
S35-858	D-236-858-001	RING GEAR	328
S-893/1	N/A	IDLER SHAFT	328
S35-830	A-233-830-002	PIVOT SHAFT	328
S35-284	B-294-284-004	MOTOR BASE SHAFT EXTENSION	328
SC-058/1	013-002-058	SCREW FOR STEPPED DRIVE KEY	328
S35-829	A-233-829-003	LOWER ROLL HANDWHEEL SHAFT (LEFT SIDE)	328
S35-765	B-248-765-002	JACKSHAFT	328
SC-957	A-233-957-003	CLUTCH SHIFTER SHAFT	328
CLUTCH ASSEMBLY PARTS			
S35-565	N/A	COMPLETE CLUTCH ASSEMBLY	328
SC-44	013-2-44	CLUTCH DRIVING RING	328
SC-45	013-2-45	ADJUSTING RING	328
SC-48	013-2-48	DRIVING PLATE - FIBER	328
SC-49	013-2-49	DRIVEN PLATE - STEEL	328
SC-50	013-2-50	ROLLER RING	328
SC-56	013-2-56	RELEASE SPRING	328
SC-58	013-2-58	STEPPED DRIVE KEY	328

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STOKES 328

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SC-061	013-2-061	ADJUSTING LOCK PIN	328
SC-146	013-2-146	ADJUSTING LOCK PIN SPRING	328
SC-65	B-248-565-1	CLUTCH SHIFTER SHOE - PAIR	328
SC-082	01-DC-082-A	LOCK SCREW	328
SC-456	085-20-456	ENGAGING CONE	328
SC-055	013-002-055	RELEASE SPRING PIN	328
SC-020	006-001-020	WOODRUFF KEY	328
SC-063	013-002-063	SNAP RING	328
SC-059	013-002-059	BACK PLATE	328
SC-455	085-020-455	CLUTCH HUB	328
SC-051	013-002-051	LOCK PLATE	328
SC-461	085-020-461	FINGER LEVER	328
S35-190	11-AB-090	REAR DRIVE BEARING - CLUTCH SIDE	328
S35-132	11-AD-032	ANGULAR CONTACT BALL BEARING	328
S35-782	N/A	OIL SEAL - MAIN DRIVE WORM SHAFT	328
S35-262	085-007-262	PILLOW BEARING	328
S35-911/1	N/A	INNER BEARING	328
S35-610	085-012-610	BEARING SET OF 2 FOR CLUTCH PULLEY	328
S35-611	085-012-611	BEARING FOR WORM SHAFT BEARING PLATE	328
SC-551/1	N/A	CLUTCH SHIFTER LINK MOUNTING BOLT	328

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	328
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	328
S-VA	N/A	OIL/HYDRAULIC VALVE ASSEMBLY	328
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	328
SP-A2	2HA21	OIL PUMP	328
S35-3	012-4-3	BELT FOR PUMP	328
S-901	085-17-901	PULLEY ON JACKSHAFT	328
S-575	085-10-575	TONNAGE GAUGE (0-10 TONS)	328
S35-110	C-777-110-003	LOWER SPOUT	328
S-165	085-7-165	OIL LEVEL WINDOW	328
S35-632	D-241-632-008	OIL RESERVOIR	328
SP-778	A-241-778-001	OIL PUMP SUPPORT	328
SP-664	085-12-664	PUMP MOUNTING BRACKET	328
S35-701	B-297-701-005	SUMP CLEAN-OUT COVER	328
S35-702	B-297-702-005	SUMP CLEAN-OUT GASKET	328
S35-962	B-297-962-002	SUMP CLEAN OUT BEZEL	328
S35-972	A-233-972-002	OIL RESERVOIR GASKET	328
S35-026	085-026-212	OIL SEAL - END PLATE	328

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 328

GUARDING

PART#	REF#	DESCRIPTION	MODEL
S-047	B-297-047-001	VERTICAL SUPPORT BLOCK	328
S-054/1	01-MG-054	CLAMP, GAS CYLINDER BRACKET	328
S-060	10-AC-060	HINGE, RIGHT HAND	328
S-UGS1	N/A	UPPER GUARD SET COMPLETE	328
S-109	D-234-109-022	FRONT PANEL AND INSERT	328
S-121	01-ZD-121	DOOR HOLDER	328
S-122	15-BJ-122	PRESSURE SWITCH	328
S-188	B-297-188-001	GAS CYLINDER BRACKET - BOTTOM	328
S35-002	15-FMA-002	DOOR MOUNTED ACTUATOR	328
S35-017	B-297-017-002	COVER PLATE	328
S35-151	A-290-151-001	ACCESS COVER	328
S35-234	A-294-234-001	ACCESS COVER GASKET	328
S35-244	B-233-244-001	SEAL CARRIER - WORM DRIVE ASSEMBLY	328
S35-406	D-297-406-007	APRON - LATE MODEL	328
S35-451	A-236-451-001	INSPECTION COVER - REAR	328
S35-452	A-236-452-001	INSPECTION COVER GASKET - REAR	328
S35-4	B-247-644-001	WORM SPLASH GUARD	328
S35-475	A-236-475-002	INSPECTION COVER - SIDE	328
S35-476	A-236-476-002	INSPECTION COVER GASKET - SIDE	328
S35-561	B-297-561-001	COVER PLATE FINISH STRIP	328
S35-980	B-296-980-001	UPPER ROLL SIGHT GLASS	328
S35-989	C-274-989-008	MANIFOLD S/S	328
S-802	08-GJ-002	GAS CYLINDER	328
S-811	A-298-171-001	BRACKET, DOOR HOLDER	328
S-816	B-298-162-001	LOWER GUARD PLATE	328
S-88	B-297-188-003	GAS CYLINDER BRACKET - TOP	328
S-881	D-297-881-004	DRIVE SHAFT SAFETY COVER	328
S-277	085-026-277	UPPER FRAME SEAL	328
S35-36	D-232-736-003	UPPER FRAME COVER BOTTOM CROSS BRACE, FRONT AND REAR - UPPER	328
S35-416	D-297-416-001	GUARDS	328
S35-26-1	N/A	UPPER FRAME MOUNTING BOLTS	328
S35-162		LOWER GUARD PLATE	328

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-91	230-091-1	DIE LOCK SCREW	328
DL-137/45	N/A	DIE LOCK SCREW MAXI HEAD 45 STATION	328
S35-512	A-232-512-001	SPRING GUIDE	328
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	328
S-897	A-293-897-7	PLUNGER, LOWER PUNCH SUPPORT	
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	328
S35-633	C-241-633-1	SPINDLE - EARLY MODEL	328
S35-646/1	N/A	SPINDLE BEARING	328
S35-646/2	N/A	RACE FOR SPINDLE BEARING	328
SC-031	01-DR-031	SET SCREW	328

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 328

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
S35-633/6	C-241-633-006	SPINDLE - LATE MODEL	328
S35-012	07-FA-012-BQ	O-RING SPINDLE CAP	328
S35-088	07-FD-088-P	SPINDLE CAP AIR BLEED - O-RING	328
S35-28	022-002-228	O-RING FOR SPINDLE O.D.	328
S35-835	B-241-835-009	SPINDLE CAP - LATE MODEL	328
S35-837	B-241-837-001	SPINDLE CLAMP RING	328
S35-212	022-2-212	O' RING FOR PISTON SPINDLE	328
S35-022	07-FD-022-P	O-RING - PISTON & SPINDLE CAP	328

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S35-33T	D-232-253-4	33 STATION TURRET	328
S35-45T	D-232-253-49	45 STATION TURRET	328

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 565 ULTRAPRESS

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S-204-3	D-290-204-3	UPPER DWELL CAM L.H.	565
S-399-2	D-290-399-2	DWELL CAM	565
S35-205	B-290-205-1	UPPER PUNCH TAKE OUT	565

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S-391	D-290-391-1	LOWER PULL DOWN CAM -5/8 FILL	565
S-759	C-292-759-1	LOWER PULL-DOWN CAM - SHALLOW 5/16" FILL	565
S-392-3	B-290-392-3	FILLER PLATE - 5/8" FILL	565
S-392-4	B-290-392-4	FILLER PLATE - 5/16" FILL	565
SE-408	B-290-408-1	EJECTION ROLL	565

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-479	A-234-479-7	FEED FRAME LEVELING SCREW	565
S-185	A-276-185-003	FEED FRAME CLAMP STUD	565

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-312	B-232-513-12	UPPER PRESSURE ROLL WITH SEALS	565
S-311	B-232-513-11	LOWER PRESSURE ROLL WITH SEALS	565
S-267	7BA267	SEAL, PRESSURE ROLL	565
S-348	C-291-348-2	UPPER ROLL SHAFT	565
S-403	C-290-403-2	LOWER ROLL SHAFT - LUBRICATED	565
S-486	A-294-486-1	THRUST PLATE, LOWER ROLL	565
S-486/A2		THRUST PLATE, LOWER ROLL - A2	565
S-405	B-290-405-1	SLIDER BLOCK	565
S-277	085-026-277	OIL SEAL - UPPER ROLL PIN	565
S35-493	B-232-493-1	PRESSURE SPRING	565

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-646	085-6-646	SPINDLE ROLLER BEARING AND RACE	565
S35-230	B-294-223-017	GENERATOR SPROCKET	565
S35-190	11-AB-090	REAR DRIVE BEARING - CLUTCH SIDE	565
CLUTCH ASSEMBLY PARTS			
S35-565	N/A	COMPLETE CLUTCH ASSEMBLY	565
SC-44	013-2-44	CLUTCH DRIVING RING	565
SC-45	013-2-45	ADJUSTING RING	565
SC-48	013-2-48	DRIVING PLATE - FIBER	565
SC-49	013-2-49	DRIVEN PLATE - STEEL	565

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 565 ULTRAPRESS

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SC-50	013-2-50	ROLLER RING	565
SC-56	013-2-56	RELEASE SPRING	565
SC-58	013-2-58	STEPPED DRIVE KEY	565
SC-061	013-2-061	ADJUSTING LOCK PIN	565
SC-146	013-2-146	ADJUSTING LOCK PIN SPRING	565
SC-65	B-248-565-1	CLUTCH SHIFTER SHOE - PAIR	565
SC-455	085-020-455	CLUTCH HUB	565
SC-456	085-20-456	ENGAGING CONE	565
S35-911/1	N/A	INNER BEARING	565
S35-610	085-012-610	BEARING SET OF 2 FOR CLUTCH PULLEY	565
S35-611	085-012-611	BEARING FOR WORM SHAFT BEARING PLATE	565

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	565
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	565
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	565
SP-A2	2HA21	OIL PUMP	565
SP-A3	N/A	STRAINER FOR OIL PUMP	565
SP-778	A-241-778-001	OIL PUMP SUPPORT	565
SP-664	085-12-664	PUMP MOUNTING BRACKET	565
S35-3	012-4-3	BELT FOR PUMP	565
S-901	085-17-901	PULLEY ON JACKSHAFT	565
S-575	085-10-575	TONNAGE GAUGE (0-10 TONS)	565
S35-4	B-247-644-001	WORM SPLASH GUARD	565

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	565
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	565
S-897	A-293-897-7	PLUNGER, LOWER PUNCH SUPPORT	565
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	565

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S-53T	D-290-434-7	53 STATION TURRET	565
S-65T	D-290-434-4	65 STATION TURRET	565

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 610 GTP

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S-204-3	D-290-204-3	UPPER DWELL CAM L.H.	610
S-399-2	D-290-399-2	DWELL CAM	610

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S-391	D-290-391-1	LOWER PULL DOWN CAM -5/8 FILL	610
S-759	C-292-759-1	LOWER PULL-DOWN CAM - SHALLOW 5/16" FILL	610
S-392-3	B-290-392-3	FILLER PLATE - 5/8" FILL	610
S-392-4	B-290-392-4	FILLER PLATE - 5/16" FILL	610
SE-408	B-290-408-1	EJECTION ROLL	610

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S-479	A-234-479-7	FEED FRAME LEVELING SCREW	610
S-185	A-276-185-003	FEED FRAME CLAMP STUD	610

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-312	B-232-513-12	UPPER PRESSURE ROLL WITH SEALS	610
S-311	B-232-513-11	LOWER PRESSURE ROLL WITH SEALS	610
S-267	7BA267	SEAL, PRESSURE ROLL	610
S-348	C-291-348-2	UPPER ROLL SHAFT	610
S-348/1	D-291-348-005	UPPER ROLL SHAFT - NON LUBRICATED	610
S-039	D-290-403-009	LOWER ROLL SHAFT - NON LUBRICATED	610
S-486	A-294-486-1	THRUST PLATE, LOWER ROLL	610
S-486/A2		THRUST PLATE, LOWER ROLL - A2	610
S-405	B-290-405-1	SLIDER BLOCK	610
S-403	C-290-403-2	LOWER ROLL SHAFT - LUBRICATED	610
S-277	085-026-277	OIL SEAL - UPPER ROLL PIN	610
S35-493	B-232-493-1	PRESSURE SPRING	610

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-646	085-6-646	SPINDLE ROLLER BEARING AND RACE	610
S35-230	B-294-223-017	GENERATOR SPROCKET	610
S35-190	11-AB-090	REAR DRIVE BEARING - CLUTCH SIDE	610
CLUTCH ASSEMBLY PARTS			
S35-565	N/A	COMPLETE CLUTCH ASSEMBLY	610
SC-44	013-2-44	CLUTCH DRIVING RING	610
SC-45	013-2-45	ADJUSTING RING	610
SC-48	013-2-48	DRIVING PLATE - FIBER	610

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 610 GTP

DRIVE COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
SC-49	013-2-49	DRIVEN PLATE - STEEL	610
SC-50	013-2-50	ROLLER RING	610
SC-56	013-2-56	RELEASE SPRING	610
SC-58	013-2-58	STEPPED DRIVE KEY	610
SC-061	013-2-061	ADJUSTING LOCK PIN	610
SC-146	013-2-146	ADJUSTING LOCK PIN SPRING	610
SC-65	B-248-565-1	CLUTCH SHIFTER SHOE - PAIR	610
SC-455	085-020-455	CLUTCH HUB	610
SC-456	085-20-456	ENGAGING CONE	610
S35-911/1	N/A	INNER BEARING	610
S35-610	085-012-610	BEARING SET OF 2 FOR CLUTCH PULLEY	610
S35-611	085-012-611	BEARING FOR WORM SHAFT BEARING PLATE	610

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	610
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	610
S-162	085-10-162	OIL PRESSURE GAUGE - 15 P.S.I.	610
SP-A2	2HA21	OIL PUMP	610
SP-A3	N/A	STRAINER FOR OIL PUMP	610
SP-778	A-241-778-001	OIL PUMP SUPPORT	610
SP-664	085-12-664	PUMP MOUNTING BRACKET	610
S35-3	012-4-3	BELT FOR PUMP	610
S-901	085-17-901	PULLEY ON JACKSHAFT	610
S-575	085-10-575	TONNAGE GAUGE (0-10 TONS)	610
S35-4	B-247-644-001	WORM SPLASH GUARD	610

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-1	DIE LOCK SCREW	610
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	610
S-897	A-293-897-7	PLUNGER, LOWER PUNCH SUPPORT	610
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	610

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S-53T	D-290-434-7	53 STATION TURRET	610
S-65T	D-290-434-4	65 STATION TURRET	610

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES EAGLE (747)

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SE-021	C-292-021-1	DWELL CAM	747
S-204-3	D-290-204-3	UPPER DWELL CAM L.H.	747
S-399-2	D-290-399-2	DWELL CAM	747
SE-706	N/A	ROOF CAM PUNCH ADJ.	747
SE-706/S	N/A	ROOF CAM PUNCH ADJ. WITH SLOT	747

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SE-596/S	C-292-596-004	PUNCH ADJ. ROOF CAM WITH SLOT	747
SE-396	B-290-396-005	PUNCH ADJ. ROOF PLATE	747
S-391	D-290-391-1	LOWER PULL DOWN CAM -5/8 FILL	747
S-759	C-292-759-1	LOWER PULL-DOWN CAM - SHALLOW 5/16" FILL	747
S-392-3	B-290-392-3	FILLER PLATE - 5/8" FILL	747
S-392-4	B-290-392-4	FILLER PLATE - 5/16" FILL	747
SE-604	B-297-604-003	PUNCH ADJ. ASSEMBLY	747
SE-596	C-292-596-004	PUNCH ADJ. ROOF CAM	747
SE-2	D-297-735-001	EJECTION CAM	747
SE-408	B-290-408-1	EJECTION ROLL	747

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S35-66/A	D-242-766-021	FEED FRAME - ALUMINUM	747
S-479	A-234-479-7	FEED FRAME LEVELING SCREW	747
S-185	A-276-185-003	FEED FRAME CLAMP STUD	747
S-435	N/A	ROTARY FEEDER ASSEMBLY	747
S-435/1	N/A	FEEDER PAN WITH WEAR STRIPS	747
S-WST	N/A	WEAR STRIP	747

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-017/WB	B-232-513-017	UPPER PRESSURE ROLL WITH BEARING	747
S-017	B-232-513-017	UPPER PRESSURE ROLL	747
S-017/C	N/A	UPPER PRESSURE ROLL END CAP	747
S-513/WB	B-232-513-015	LOWER PRESSURE ROLL WITH BEARING	747
S-513	B-232-513-015	LOWER PRESSURE ROLL	747
S-513/1	N/A	LOWER PRESSURE ROLL END CAP - THICK	747
S-513/2	N/A	LOWER PRESSURE ROLL END CAP - THIN	747
S-044	C-232-513-044	UPPER PRESSURE ROLL WITH BEARING LATE MODEL	747
S-045	C-232-513-045	LOWER PRESSURE ROLL WITH BEARING LATE MODEL	747
IR-8517/1	N/A	PRESSURE ROLL BEARING INNER RACE	747
IR-8517/2	N/A	PRESSURE ROLL BEARING IR (2.3890 I.D. 1.740 OL)	747
SJ-8517-SS	N/A	NEEDLE ROLL BEARING ASSEMBLY - MODIFIED	747

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES EAGLE (747)

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S-23646	N/A	SEAL FOR UPPER/LOWER PRESSURE ROLLS	747
S-348	C-291-348-2	UPPER ROLL SHAFT	747
S-348/1	D-291-348-005	UPPER ROLL SHAFT - NON LUBRICATED	747
S-403	C-290-403-2	LOWER ROLL SHAFT - LUBRICATED	747
S-039	D-290-403-009	LOWER ROLL SHAFT - NON LUBRICATED	747
S-486	A-294-486-1	THRUST PLATE, LOWER ROLL	747
S-486/A2		THRUST PLATE, LOWER ROLL - A2	747
S-405	B-290-405-1	SLIDER BLOCK	747
SE-604/2		SLIDE	747
SE-407	290-407-001	EJECTION ROLL SHAFT	747
SE-408	B-290-408-1	EJECTION ROLL	747
S-277		OIL SEAL - UPPER ROLL PIN	747
S35-493	B-232-493-1	PRESSURE SPRING	747

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S35-646	085-6-646	SPINDLE ROLLER BEARING AND RACE	747
S35-230	B-294-223-017	GENERATOR SPROCKET	747
CLUTCH ASSEMBLY PARTS			
S35-565	N/A	COMPLETE CLUTCH ASSEMBLY	747
SC-44	013-002-044	CLUTCH DRIVING RING	747
SC-45	013-002-045	ADJUSTING RING	747
SC-48	08-BAA-063	DRIVING PLATE - FIBER	747
SC-49	013-002-049	DRIVEN PLATE - STEEL	747
SC-50	013-002-050	ROLLER RING	747
SC-56	013-002-056	RELEASE SPRING	747
SC-58	013-002-058	STEPPED DRIVE KEY	747
SC-061	013-002-061	ADJUSTING LOCK PIN	747
SC-146	013-002-146	ADJUSTING LOCK PIN SPRING	747
SC-65	B-248-565-1	CLUTCH SHIFTER SHOE - PAIR	747
SC-455	085-020-455	CLUTCH HUB	747
SC-456	085-20-456	ENGAGING CONE	747

HYDRAULIC & LUBRICATION COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S-30	N/A	OIL FILTER ELEMENT	747
S-30H	N/A	OIL FILTER ASSEMBLY HEAD & ELEMENT	747
SP-A2	2HA21	OIL PUMP	747
SP-A3	N/A	STRAINER FOR OIL PUMP	747
S-674	C-290-674-1	HYDRAULIC CYLINDER & SPINDLE	747
S35-4	B-247-644-001	WORM SPLASH GUARD	747

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES EAGLE (747)

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-18	231-518-001	DIE LOCK SCREW	747
S-115	12AA115	SPRING, LOWER PUNCH SUPPORT	747
S-897	A-293-897-7	PLUNGER, LOWER PUNCH SUPPORT	747
S-4	1DAB2A4	SET SCREW, LOWER PUNCH SUPPORT	747

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S-53T	D-290-434-7	53 STATION TURRET	747
S-65T	D-290-434-4	65 STATION TURRET	747

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 757

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
SG-009	D-757-009-005	UPPER RAISING CAM	757
SG-010	D-757-010-005	UPPER RAISING CAM - TIGHT PUNCH	757

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
SG-513	C-232-513-039	UPPER OR LOWER PRESSURE ROLL	757
SG-513/WB	B-232-513-017	UPPER OR LOWER PRESSURE ROLL WITH BEARING	757
SG-513-SR		UPPER OR LOWER PRESSURE ROLL SNAP RING	757
SG-513-BRG		BEARING	757

STOKES
TABLET PRESS REPLACEMENT PARTS LIST

STOKES 777

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
S77-99T-LS	N/A	LOWER PUNCH SLEEVE	777

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DD2 (516)

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S16-402	C-220-402-7	LOWER CAM TRACK 1-1/16" FILL - SERIES 31	DD2
S16-402/1		LOWER CAM TRACK 1-1/16" FILL W/ADJ. SCREW- SERIES 31	DD2
S16-402/1-1		ADJUSTING SCREW	DD2

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
S16-12/F	C-200-410-21	FEED FRAME - FRONT	DD2
S16-12/R	C-200-410-22	FEED FRAME - REAR	DD2
S16-71	A-248-471-1	SCRAPER BLADE - FRONT	DD2
S16-70	A-248-470-1	SCRAPER BLADE - REAR	DD2
SP-8	A-200-922-1	SCRAPER SPRING	DD2
S16-7	12AA157	SPRING FOR PLUNGER	DD2
S16-468	A-248-468-1	TABLET TAKE-OFF - FRONT	DD2
S16-469	A-248-469-1	TABLET TAKE-OFF - REAR	DD2
S16-126	1-126	PUNCH ADJ. SCREW CLEVIS PIN	DD2
S16-033	1-033	PRESSURE ADJUST SCREW PIN	DD2
S16-045/1	A-217-045-1	FEED FRAME SCREW - FRONT	DD2
S16-045/2	A-217-045-2	FEED FRAME SCREW - REAR	DD2
S16-046/2	A-217-046-2	FEED FRAME STUD - REAR	DD2
S16-046/3	A-217-046-3	FEED FRAME STUD - FRONT	DD2
S16-047		ADJUSTER GUIDE RING	DD2
S16-129		PRESSURE LEVER FULCRUM PIN	DD2
S16-156	231-156-1	HOPPER & TRUNNION ASSEMBLY	DD2
S16-745	A-203-745-1	ADJUSTING NUT - BOTH FEED FRAMES	DD2
S16-965		FULCRUM PIN	DD2
S16-985	A-200-985-1	FRONT FEED FRAME LOCK SCREW	DD2
S16-414	S-220-414-1	DUST NOZZLE	DD2
S16-381	C-220-381-1	HOPPER BRACKET	DD2

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S16-5	B-223-605-12	UPPER OR LOWER PRESSURE ROLL	DD2
S16-5/WB	B-223-605-12	PRESSURE ROLL WITH BUSHING	DD2
S16-5	B-223-605-12	UPPER OR LOWER PRESSURE ROLL W/BEARING DESIGN	DD2
N-516	N/A	BUSHING FOR PRESSURE ROLL	DD2
S16-64	B-217-064-002	UPPER ROLL PIN - ECCENTRIC	DD2
S16-69	B-213-869-1	UPPER ROLL PIN	DD2
S16-66	A-200-966-3	LOWER ROLL PIN	DD2
S16-029	1-029	ROD END PIN	DD2
S16-119	1-119	LOWER ROLL CARRIER PIN	DD2
S16-947	A-200-947-1	PUNCH DROP OUT PLUG	DD2
S16-958	A-200-958-1	ROLL FRAME LOCK STUD	DD2
S16-959	A-200-959-1	ROLL FRAME STUD	DD2
S16-960	A-200-960-1	CROSS HEAD LOCK STUD	DD2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DD2 (516)

PRESSURE ROLLS & COMPONENTS continued...

PART#	REF#	DESCRIPTION	MODEL
S16-965	A-200-965-1	FULCRUM PIN	DD2
S16-150	A-201-150-2	HANDWHEEL SHAFT	DD2
S16-151	A-201-151-1	ROLL SHAFT RETAINER PLT	DD2

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
WG-26	C-200-926-1	BRONZE WORM	DD2
S16-949	A-200-949-1	WORM SHAFT BEARING BUSHING INSIDE-RH	DD2
S16-950	A-200-950-1	WORM SHAFT BEARING BUSHING OUTSIDE-RH	DD2
S16-951	A-200-951-1	WORM SHAFT BEARING BUSHING F.H.-INNER	DD2
S16-952	A-200-952-1	WORM SHAFT BEARING BUSHING L.H.-OUTSIDE	DD2
S16-831	018-3-1	PILLOW BLOCK BEARING	DD2
S16-23	018-2-3	THRUST BEARING	DD2
S16-33	024-3-3	OIL SEAL FOR CLUTCH PULLEY	DD2
S16-57	N/A	OIL SEAL FOR WORM BEARING	DD2
SC-24-1	013-2-24	DRIVING RING 6" CLUTCH	DD2
SC-25-1	013-2-25	ADJUSTING RING 6" CLUTCH	DD2
SC-26	013-2-26	CONE COLLAR FOR 6 INCH CLUTCH	DD2
SC-28	013-2-28	DRIVING PLATE	DD2
SC-29	013-2-29	DRIVEN PLATE	DD2
S16-MAP1	N/A	MOTOR ADAPTOR PLATE	DD2
SC-30	013-2-30	ROLLER RING 6" CLUTCH	DD2
SC-33	013-2-33	FINGER LEVER 6" CLUTCH	DD2
SC-34	013-2-34	STEP DRIVE KEY FOR 6" CLUTCH	DD2
SC-37	013-2-37	FINGER LEVER PIN 6" CLUTCH	DD2

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-25	229-225-1	DIE LOCK SCREW	DD2
S16-BPP1		* BEARING PULLDOWN PLATE	DD2
S16-368/RG	N/A	RING GEAR	DD2

TURRETS

PART#	REF#	DESCRIPTION	MODEL
S16-31T		31 STATION TURRET	DD2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES DDS2 (517)

PRESSURE ROLLS & COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
S16-5	B-223-60-12	UPPER OR LOWER PRESSURE ROLL	DDS2
S16-5/WB	B-223-60-12	PRESSURE ROLL WITH BUSHING	DDS2
S16-5	B-223-605-12	UPPER OR LOWER PRESSURE ROLL W/BEARING DESIGN	DDS2
N-516	N/A	BUSHING FOR PRESSURE ROLL	DDS2
S16-64	B-217-064-002	UPPER ROLL PIN - ECCENTRIC	DDS2
S16-69	B-213-869-1	UPPER ROLL PIN	DDS2
S16-66	A-200-966-3	LOWER ROLL PIN	DDS2
S16-029	1-029	ROD END PIN	DDS2
S16-119	1-119	LOWER ROLL CARRIER PIN	DDS2
S16-54	231-154-1	HOPPER	DDS2
S16-958	A-200-958-1	ROLL FRAME LOCK STUD	DDS2
S16-959	A-200-959-1	ROLL FRAME STUD	DDS2
S16-960	A-200-960-1	CROSS HEAD LOCK STUD	DDS2
S16-965	A-200-965-1	FULCRUM PIN	DDS2
S16-150	A-201-150-2	HANDWHEEL SHAFT	DDS2
S16-151	A-201-151-1	ROLL SHAFT RETAINER PLT	DDS2
S16-157	A-201-157-1	FEED FRAME STUD	DDS2

DRIVE COMPONENTS

PART#	REF#	DESCRIPTION	MODEL
WG-26	C-200-926-1	BRONZE WORM	DDS2
S16-949	A-200-949-1	WORM SHAFT BEARING BUSHING INSIDE-RH	DDS2
S16-950	A-200-950-1	WORM SHAFT BEARING BUSHING OUTSIDE-RH	DDS2
S16-951	A-200-951-1	WORM SHAFT BEARING BUSHING F.H.-INNER	DDS2
S16-952	A-200-952-1	WORM SHAFT BEARING BUSHING L.H.-OUTSIDE	DDS2
SC-24-1	013-2-24	DRIVING RING 6" CLUTCH	DDS2
SC-25-1	013-2-25	ADJUSTING RING 6" CLUTCH	DDS2
SC-26	013-2-26	CONE COLLAR FOR 6 INCH CLUTCH	DDS2
SC-30	013-2-30	ROLLER RING 6" CLUTCH	DDS2
SC-33	013-2-33	FINGER LEVER 6" CLUTCH	DDS2
SC-34	013-2-34	STEP DRIVE KEY FOR 6" CLUTCH	DDS2
SC-37	013-2-37	FINGER LEVER PIN 6" CLUTCH	DDS2
SC-28	013-2-28	DRIVING PLATE	DDS2
SC-29	013-2-29	DRIVEN PLATE	DDS2
S16-33	024-3-3	OIL SEAL FOR CLUTCH PULLEY	DDS2
S16-57	N/A	OIL SEAL FOR WORM BEARING	DDS2

TURRET HARDWARE

PART#	REF#	DESCRIPTION	MODEL
DL-225	N/A	DIE LOCK SCREW	DDS2

STOKES

TABLET PRESS REPLACEMENT PARTS LIST

STOKES 340

UPPER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S34-058	D-340-059-1	UPPER RAISING CAM	340
S34-059	340-059-002	UPPER LOWERING CAM	340
S34-065	340-065-001	UPPER DWELL CAM	340

LOWER CAM TRACKS

PART#	REF#	DESCRIPTION	MODEL
S34-033	340-033-001	LOWER PULL-DOWN CAM (1/2 FILL)	340
S34-034	340-034-002	LOWER PULL-DOWN CAM (3/4 FILL)	340
S34-035	340-035-001F	EJECTION CAM	340

STOKES TABLET PRESS REPLACEMENT PARTS LIST

STOKES R PRESS

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SR-01		FEED SHOE WITH SHAFT	R

STOKES R4 PRESS

PRODUCT CONTROL

PART#	REF#	DESCRIPTION	MODEL
SR-01		FEED SHOE WITH SHAFT	R4