

Natoli Engineering, founded in 1973, is the primary source of tablet compression tooling, presses, parts, accessories and hands-on training for hundreds of pharmaceutical, nutritional, confectionary and industrial tablet manufacturers throughout the world.

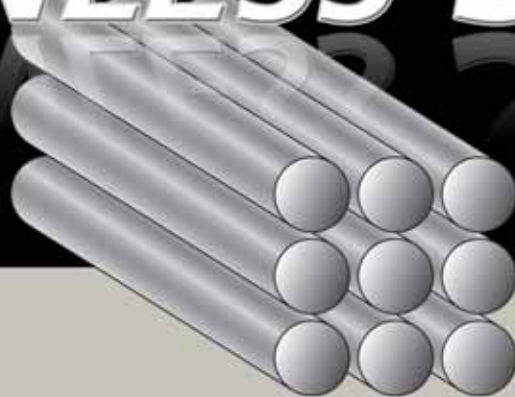
Natoli has created this catalog in support of the tablet compression industry. The color-coded sections are filled with an assortment of quality products to meet a variety of set-up, inspection and maintenance needs. Please reference the index located in the back of the catalog to locate specific items. Orders of any size and type are welcome, including special requests and custom requirements. All of the products listed in this catalog are available for shipment worldwide.

No matter what your tablet compression needs are, we look forward to helping your business succeed.

Natoli Engineering... You demand. We deliver.



STAINLESS STEEL





Natoli is proud to introduce our complete line of stainless steel equipment. Choose from a selection of mobile and stationary storage cabinets, multi-purpose worktables, seating, accessories and more. The quality of our new line is unsurpassed. And, with a variety of configurations, options and sizes, these items are sure to be a perfect fit in compression rooms, analytical labs, tooling maintenance/storage rooms and anywhere else high-quality stainless steel furniture is needed. This equipment is exclusive to Natoli. Special requests are welcome.



Punch and Die Storage Cabinets

Stainless Steel Punch and Die Storage Cabinets

The ultimate in tablet compression tooling storage.

- ◆ 32-tray cabinet stores up to 768 “B” or “D” punches or 2,560 dies
- ◆ 64-tray cabinet stores up to 1,536 “B” or “D” punches or 5,120 dies
- ◆ Stationary unit with no sharp edges and key-locking front doors
- ◆ Storage trays, channel modules and separators sold separately

Exterior Dimensions (L x W x H):

LE 2000: 32.68 x 23.62 x 61.42" (830 x 600 x 1560mm)

LE 2001: 46.46 x 32.68 x 64.17" (1180 x 830 x 1630mm)

Part No.	Item Description	Capacity
LE 2000	Punch and Die Storage Cabinet	32-Tray
LE 2001	Punch and Die Storage Cabinet	64-Tray



Stainless Steel Punch and Die Storage Trays

Unlike traditional tooling storage boxes, the lightweight, stainless steel storage tray holds the ideal amount of tooling, allowing for safe and convenient transport.

- ◆ Each tray stores up to 24 “B” or “D” punches or 80 dies
- ◆ Clear, poly-carbon cover allows inner visibility
- ◆ Channel modules and separators sold separately

Part No.	Item Description	Exterior Dimensions (L x W x H)
LE 2002	Punch and Die Storage Tray	12.48 x 19.96 x 1.97" (317 x 507 x 50mm)
LE 2003	Channel Module (4 channels)	5.91 x 5.91" (150 x 150mm)
LE 2004	Channel Module Separators (x20)	1.3" (33mm)



Stainless Steel Mobile Punch and Die Storage Cabinets

Allows for safe, easy and efficient transport of tooling without the risk of damage.

- ◆ Locking drawers, no sharp edges and non-marring casters with brakes
- ◆ LE 2005 includes 7 drawers with 20 channel modules and 80 separators per drawer
- ◆ LE 2006 includes 7 drawers with 15 channel modules and 60 separators per drawer
- ◆ LE 2005 holds 240 dies and 80 punches per drawer
- ◆ LE 2006 holds 180 dies and 60 punches per drawer

Part No.	Item Description	Exterior Dimensions (L x W x H)
LE 2005	Punch and Die Storage Cabinet	37.83 x 30.71 x 37" (960 x 780 x 940mm)
LE 2006	Punch and Die Storage Cabinet	37.83 x 22.83 x 37" (960 x 580 x 940mm)



Inspection Desks

Stainless Steel Inspection Desks

Each multi-purpose inspection desk features contemporary styling and is available in a variety of custom configurations. The center of the desk is an island, which moves independently of the rest of the unit, enabling easy access to the workspace, even in constricted areas. Two locking top cabinets, a convenient recessed shelf and several storage drawers on the base of the unit enhance the cosmetics and functionality of this desk. Perfect for a variety of settings, this desk is sure to become one of our most popular items. Please call us with any questions or requests.

Exterior Dimensions (L x W x H)

Desk with Hutch: 72 x 32 x 70" (1800 x 800 x 1750mm)

Desk without Hutch: 72 x 32 x 36" (1800 x 800 x 900mm)

Complete Configurations

Part No.	Item Description
LE 2036	Desk with 4" Backsplash*
LE 2037	Desk with Hutch*

*Complete desk includes: Desk Frame with 4" Backsplash or Hutch, Mobile Table with Granite Surface Plate and Mobile Table with Stainless Steel Top

Custom Configurations

Part No.	Item Description
LE 2038	Desk Frame with 4" Backsplash and Mobile Table with Granite Surface Plate
LE 2040	Desk Frame with 4" Backsplash and Mobile Table with Stainless Steel Top
LE 2039	Desk Frame with Hutch and Mobile Table with Granite Surface Plate
LE 2041	Desk Frame with Hutch and Mobile Table with Stainless Steel Top

Individual Items

Part No.	Item Description
LE 2030	Desk Frame
LE 2032	Mobile Table with Granite Surface Plate
LE 2033	Mobile Table with Stainless Steel Top
LE 2034	4" Backsplash
LE 2035	Hutch



Worktables

Heavy-Duty Stainless Steel Worktables

Ideal for stationary or mobile storage of tooling, press set-up equipment and cleaning supplies.

- ◆ Units ship with stationary feet (non-marring casters with brakes are included)
- ◆ Available with optional locking doors and/or drawers (where applicable)

Worktables with Sliding Doors

Part No.	Exterior Dimensions (L x W x H)
LE 2010	49.21 x 27.56 x 35.43" (1250 x 700 x 900mm)
LE 2011	59.06 x 27.56 x 35.43" (1500 x 700 x 900mm)



Worktables with Sliding Doors and 4" Backsplash

Part No.	Exterior Dimensions (L x W x H)
LE 2013	49.21 x 23.62 x 35.43" (1250 x 600 x 900mm)
LE 2014	59.06 x 27.56 x 35.43" (1500 x 700 x 900mm)



Worktable with Sliding Doors, 2 Drawers and 4" Backsplash

Part No.	Exterior Dimensions (L x W x H)
LE 2012	49.21 x 23.62 x 35.43" (1250 x 600 x 900mm)



Worktable with Sliding Doors, 3 Drawers and 4" Backsplash

Part No.	Exterior Dimensions (L x W x H)
LE 2015	68.89 x 27.56 x 35.43" (1750 x 700 x 900mm)



Worktables

Worktable with Swinging Doors, 2 Drawers and 4" Backsplash

Part No.	Exterior Dimensions (L x W x H)
LE 2017	39.37 x 23.62 x 35.43" (1000 x 600 x 900mm)



Worktable with 3 Drawers and 4" Backsplash

Part No.	Exterior Dimensions (L x W x H)
LE 2016	19.69 x 23.62 x 35.43" (500 x 600 x 900mm)



Worktables with Bottom Shelf

Part No.	Exterior Dimensions (L x W x H)
LE 2020	29.53 x 27.56 x 35.43" (750 x 700 x 900mm)
LE 2021	29.53 x 35.43 x 35.43" (750 x 900 x 900mm)



Wall-Mounted Cabinets with Sliding Doors

- ◆ Ideal for off-the-ground storage
- ◆ Save space by mounting above worktables

Part No.	Exterior Dimensions (L x W x H)
LE 2018	49.21 x 15.75 x 27.56" (1250 x 400 x 700mm)
LE 2019	59.06 x 15.75 x 27.56" (1500 x 400 x 700mm)



Adjustable Chairs & Stationary Stool



Ergonomic Class 1000 Adjustable Upholstered Chairs

◆ *Clean Room Approved*

- ◆ Seat: 18.5 x 17 x 3" (470 x 432 x 76mm) with four-way contour, waterfall front and internal bumper guard
- ◆ Backrest: 14.5 x 9.5" (368 x 241mm) with lumbar support
- ◆ Adjustable seat height: 17 – 22" (432 – 559mm)
- ◆ Paddle-activated, soft-touch pneumatic mechanism
- ◆ Base: 5-legged tubular with 23" (584mm) leg spread
- ◆ Footring: 20" (508mm) dia
- ◆ 5 Polyurethane casters
- ◆ Nickel-plated glides

Part No.	Item Description	Color
LE 0450	Adjustable Upholstered Chair	Black
LE 0451	Adjustable Upholstered Chair	Green
LE 0452	Adjustable Upholstered Chair	Blue

Optional Accessory

Part No.	Item Description
LE 0449	Polyurethane Casters (set of 5)



Class 10 Stool

◆ *Clean Room Approved*

- ◆ Seat: 13" (330mm) dia, 18-gauge steel
- ◆ Base: 4-legged, 18" (457mm) fixed height
- ◆ Footring: 16" (406mm) dia
- ◆ Nickel-plated glides

Part No.	Item Description
LE 0454	Class 10 Stool



Adjustable Upholstered Static-Control Stool

◆ *Clean Room Approved*

- ◆ Foam Seat: 15" (381mm) dia, 2.5" (64mm) thick
- ◆ Adjustable seat height: 17 – 22" (432 – 559mm)
- ◆ Paddle-activated, soft-touch pneumatic mechanism
- ◆ Base: 5-legged tubular with 23" (584mm) leg spread
- ◆ Internal bumper guard
- ◆ Footring: 20" (508mm) dia
- ◆ 5 Polyurethane casters
- ◆ Nickel-plated glides

Part No.	Item Description
LE 0455	Adjustable Upholstered Stool

Optional Accessory

Part No.	Item Description
LE 0449	Polyurethane Casters (set of 5)



Adjustable Class 10 Stool

◆ *Clean Room Approved*

- ◆ Seat: 13" (330mm) dia, 18-gauge steel
- ◆ Adjustable seat height: 14 – 19" (356 – 483mm)
- ◆ Paddle-activated, soft-touch pneumatic mechanism
- ◆ Base: 5-legged tubular with 23" (584mm) leg spread
- ◆ Footring: 20" (508mm) dia
- ◆ 5 Polyurethane casters
- ◆ Nickel-plated glides

Part No.	Item Description
LE 0453	Adjustable Class 10 Stool

Optional Accessory

Part No.	Item Description
LE 0449	Polyurethane Casters (set of 5)

Benches, Mat, Scoops & Steel Cleaner



Heavy-Duty Stainless Steel Benches

Part No.	Exterior Dimensions (L x W x H)
LE 2022	39.37 x 17.72 x 19.69" (1000 x 450 x 500mm)
LE 2023	47.24 x 17.72 x 19.69" (1200 x 450 x 500mm)
LE 2024	59.06 x 17.72 x 19.69" (1500 x 450 x 500mm)



Worktable Floor Mat

- ◆ Anti-fatigue design
- ◆ 3/8" thick black rubber
- ◆ Beveled edges

Part No.	Dimensions (L x W)
MA 5095	36 x 24" (914.4 x 609.6mm)



Stainless Steel Scoops

Part No.	Size	Dimensions (L x W)
LE 2007	Small	3.94 x 1.97" (100 x 50mm)
LE 2008	Medium	4.72 x 2.36" (120 x 60mm)
LE 2009	Large	5.51 x 2.76" (140 x 70mm)



Aerosol Stainless Steel Cleaner

Specially formulated to clean, polish and protect stainless steel.

- ◆ Repels dirt, grease and fingerprints
- ◆ Recommended for use on nonfood contact surfaces
- ◆ Contains no hazardous chlorinated solvents

Part No.	Item Description	Size
MA 6037	Stainless Steel Cleaner	16 oz (454g)

Hands-Free Trash Cans

Hands-Free Trash Cans (no buttons or pedals to push) ensure advanced odor and hygiene control.

- ◆ Infrared motion sensor lid closes automatically after three seconds



Exterior Dimensions (L x W x H)

LE 0509: 10 x 14 x 22" (254 x 356 x 559mm)

LE 0508: 10.5 x 14.5 x 27" (267 x 368 x 686mm)

Part No.	Item Description
LE 0509	8.4 Gallon (32L) Trash Can
LE 0508	11.5 Gallon (44L) Trash Can

Fire-Safe Trash Cans

These trash cans are constructed of fire-safe steel and designed to extinguish flames in under one minute. Complete trash can includes base, swing-top lid and plastic liner.

- ◆ Brushed stainless steel finish
- ◆ Two-way lid with self-closing doors
- ◆ Non-marring nylon feet and matching vinyl bumpers



Exterior Dimensions (L x W x H)

LE 0513: 14 x 14 x 30" (356 x 356 x 762mm)

LE 0518: 18 x 18 x 30" (457 x 457 x 762mm)

21 Gallon (80L) Trash Can

Part No.	Item Description
LE 0510	Complete Trash Can
LE 0513	Base only
LE 0512	Lid only
LE 0511	Liner only

36 Gallon (136L) Trash Can

Part No.	Item Description
LE 0515	Complete Trash Can
LE 0518	Base only
LE 0517	Lid only
LE 0516	Liner only

